



DAYCO®

DAYCO AFTERMARKET TECHNICAL INFORMATION

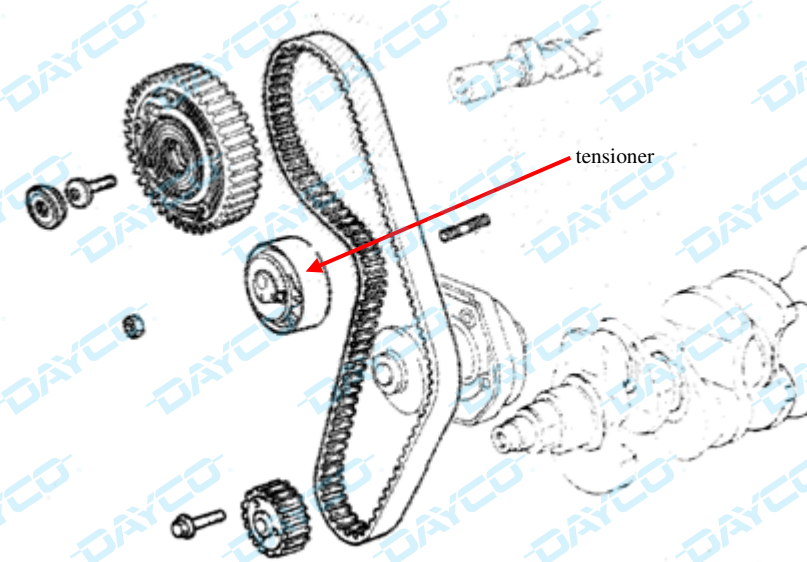
Subject: KTB466

N° : TI0242EN

ALFA ROMEO – FIAT – FORD – LANCIA
500 – DOBLO' – FIORINO – GRANDE PUNTO – IDEA – KA – LINEA – MITO –
MUSA – PANDA – PUNTO – PUNTO EVO – QUBO – YPSILON
Mtr. 169A4.000 – 169A5.000 – 188A4.000 – 199A4.000 – 199A7.000 –
350A1.000 / GNV / GPL – 955A2.000 – 955A9.000 – FP4

The KTB466 timing kit includes:

- a **timing belt 94950** with 129 teeth, 22 mm wide
(OES 71753156 - 1564819)
- a **tensioner ATB2308**
(OES 55233759 - 1535439)



tensioner



indicator

"PLEASE FOLLOW THE INSTRUCTIONS OF THE VEHICLE MANUFACTURER"

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ASSEMBLY AND TENSIONING PROCEDURE

- Slacken the bolt of the camshaft pulley.
- Install the camshaft locking tool (2.000.004.400), as in Fig.1.
- Position the new tensioner.
- Install the new timing belt anticlockwise, starting from the crankshaft pulley.
- Install the crankshaft locking tool (2.000.004.500). See Fig. 2.
- Rotate the tensioner anticlockwise with a suitable tool (1.860.987.000), until the indicator reaches the stop (maximum tension).
- Tighten the tensioner nut to a torque of 25-31 Nm.
- Tighten the bolt of the camshaft pulley to a torque of 67-77 Nm.
- Remove the locking tools.
- Rotate the crankshaft by two turns clockwise.
- Slacken the tensioner nut.

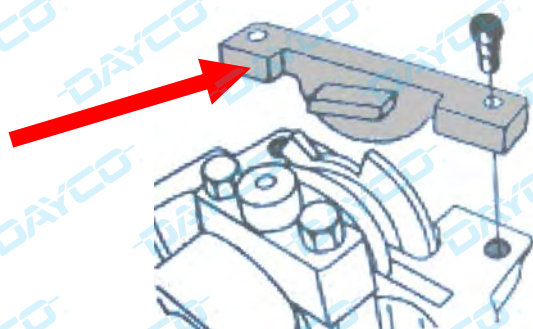
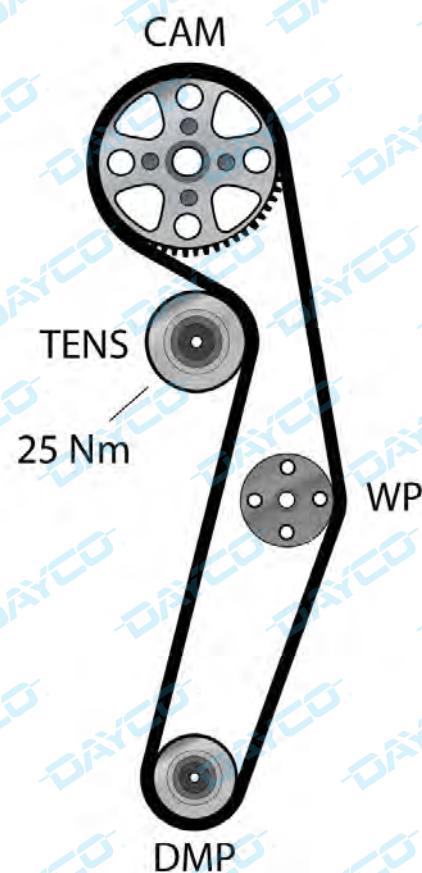


Fig.1

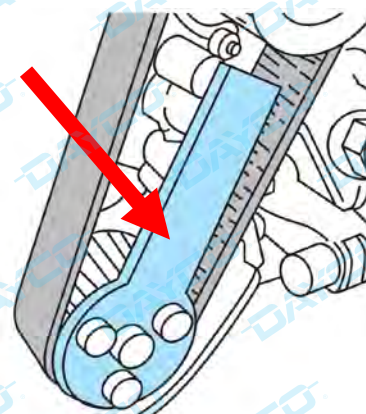


Fig.2

- Rotate the tensioner until the indicator is aligned with the window, as shown in Fig.3, and tighten the tensioner nut to a torque of 25-31 Nm.
- Re-install the camshaft locking tool and the crankshaft locking tool.
- Repeat the procedure if the above special tools do not fit correctly.
- Remove all locking tools permanently.
- Reassemble the engine mounting bracket with a torque of 54-66 Nm.
- Reassemble the other components in the reverse order of disassembly, remembering to install the crankshaft pulley, tightening the relative bolts to a torque of 23-28 Nm.



Description	OES nr.	Dayco nr.	Dayco Kit
Timing belt	71753156 – 1564819	94950	KTB466
Tensioner	55233759 – 1535439	ATB2308	
Kit	71754561	KTB466	









DAYCO ENVIRONMENTAL PACKAGING LABELLING
















Legislative Decree no. 116 of 3 September 2020 states that all packaging shall be “appropriately labelled in accordance with the procedures laid down in the applicable UNI technical standards and in compliance with the decisions of the European Commission, in order to facilitate the collection, reuse, recovery and recycling of packaging, and to provide consumers with proper information on the final destination of packaging. For the purposes of identifying and classifying packaging, producers are also required to indicate the nature of the packaging materials used, on the basis of Commission Decision 97/129/EC.”

In compliance with the law this document contains:

- Identification of the packaging composition material for Aftermarket products
- Consumer instructions for separate waste collection
- The images used are to be considered as examples of the possible articles sent

Separate waste collection: Check your local municipal guidelines.

Picture	Packaging Type	Material	Identification under Decision 97/129/EC	Waste Collection	Separate Waste Collection
	Cardboard box	Non-corrugated cardboard		Separate waste collection	Paper collection
	Paper band	Non-corrugated cardboard		Separate waste collection	Paper collection
	Cardboard box	Corrugated cardboard		Separate waste collection	Paper collection
	Divider Material	Paper		Separate waste collection	Paper collection

Picture	Packaging Type	Material	Identification under Decision 97/129/EC	Waste Collection	Separate Waste Collection
	Divider Material	Corrugated cardboard		Separate waste collection	Paper collection
	Divider Material	Corrugated cardboard		Separate waste collection	Paper collection
	Divider Material Airplus	High density polyethylene		Separate waste collection	Plastic collection
	Plastic bag	Low density polyethylene		Separate waste collection	Plastic collection
	Film	Low density polyethylene		Separate waste collection	Plastic collection
	Strap	Polypropylene		Separate waste collection	Plastic collection
	Scotch tape	Polypropylene and adhesive		Mixed waste collection	Mixed waste collection
	Pallet	Wood		Separate waste collection	Wood collection