

Grind 282 Mech 108°  
 Make Fiat  
 Model 850-903  
 Year \_\_\_\_\_  
 Part No. \_\_\_\_\_

	INTAKE	EXHAUST
Lift	<u>431</u>	<u>431</u>
Duration	<u>282</u>	<u>282</u>
Valve Lash	<u>.018</u>	<u>.020</u>
Open	<u>33</u>	<u>69</u>
Close	<u>69</u>	<u>33</u>

### DATA FOR DEGREEING CAM AT .050 TAPPET RISE

