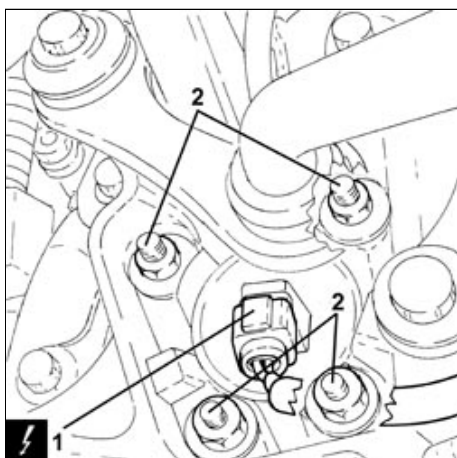



CROMA 2.2 HUB FOR ONE REAR WHEEL, L/H OR R/H - R+R WITH WHEEL REMOVED - CHECK WHEEL GEOMETRY SEPARATELY 4450D10



 Removing ([Refitting](#) )

 The following procedure describes the removing-refitting of the left rear wheel hub, carry out the same operations for the right rear wheel hub.

- Position the vehicle on a lift.

Op. 7055B44 LEFT REAR WHEEL ARCH LINER - R.R.

Op. 3310B57 REAR BRAKE CALIPER BRACKET (ONE), LEFT OR RIGHT - R.R.

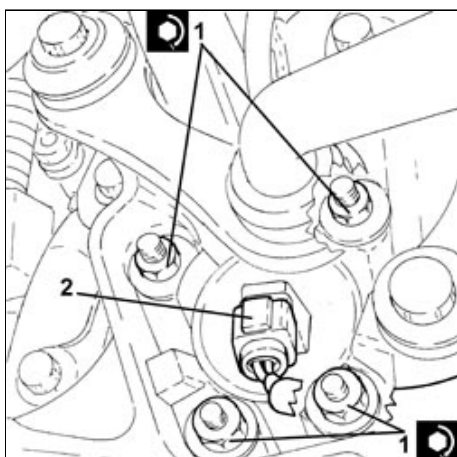
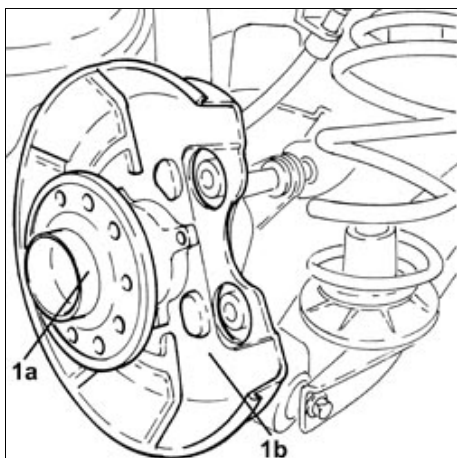
Op. 3310B48 REAR BRAKE DISC (ONE), LEFT OR RIGHT - R.R.


1. Disconnect the electrical connection from the left rear wheel rpm sensor.

	Description	Connector
1	Left rear wheel sensor for ABS	See K075 LEFT REAR WHEEL SENSOR FOR ABS

2. Undo the rear wheel hub retaining nuts.

1. Remove the rear wheel hub (1a) and the brake disc shield (1b).



 Refitting ([Removing](#) )

- Place the brake disc shield and the rear wheel hub back in their housings.

1. Tighten the new nuts fixing the rear wheel hub to the recommended torque.

Component	Fastening	dia	Value (daNm)	Validity
Rear wheel hub	Nut (to replace)	M10	(steering knuckle side) 5.0 - 6.1 + 75°	

2. Connect the electrical connection to the left rear wheel rpm sensor.

Op. 3310B48 REAR BRAKE DISC (ONE), LEFT OR RIGHT - R.R.

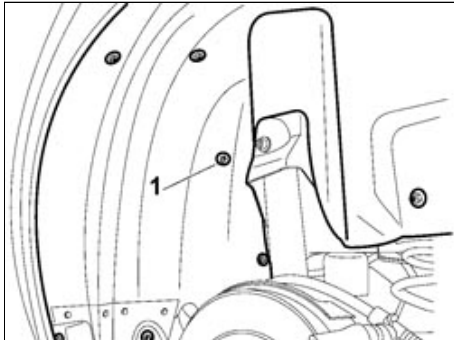
Op. 3310B57 REAR BRAKE CALIPER BRACKET (ONE), LEFT OR RIGHT - R.R.


Op. 7055B44 LEFT REAR WHEEL ARCH LINER - R.R

- Remove the vehicle from the lift.

CROMA 2.2 LEFT REAR WHEEL ARCH LINER - R.R 7055B44

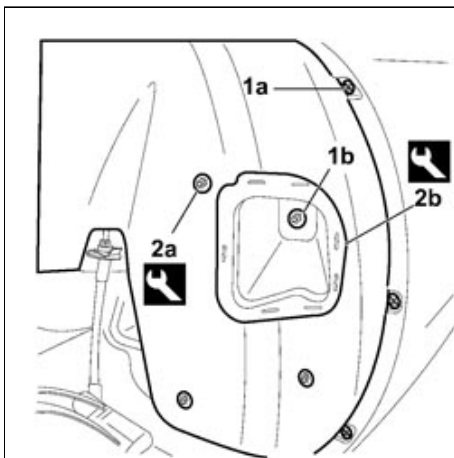
[back to HUB FOR ONE REAR WHEEL, L/H OR R/H - R+R WITH WHEEL REMOVED - CHECK WHEEL GEOMETRY SEPARATELY](#)



 Removing ([Refitting](#) )

Op. 4450B06 LEFT REAR WHEEL - R.R

1. Undo the nuts fixing the wheel arch liner to the bodyshell.





1. Undo the nut (1a) fixing the retainer and the bolts (1b) securing the wheel arch liner to the inner edge of the wing on the bumper.

2. Using the special tool, release the three retaining buttons (2a) and the wheel arch retainer (2b).

Tool	Description	Function	Validity
1878077000	Knife	Retainer removal	

- Remove the rear wheel arch liner from the vehicle.

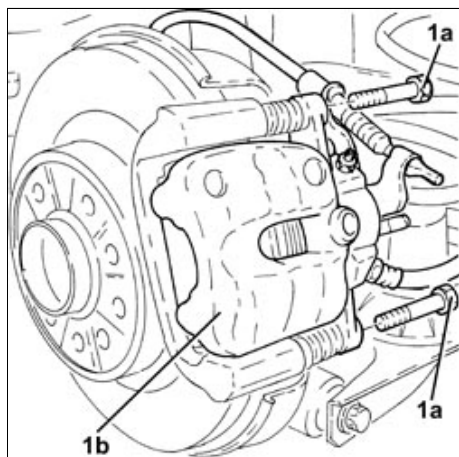
 Refitting ([Removing](#) )

- Check that the wheel arch liner is not damaged.
- Place the wheel arch in position, fit the three buttons and the retainer.
- Tighten the twelve nuts fixing it to the bodyshell.
- Tighten the three bolts securing the wheel arch to the inner edge of the wing on the bumper.


Op. 4450B06 LEFT REAR WHEEL - R.R

CROMA 2.2 REAR BRAKE CALIPER BRACKET (ONE), LEFT OR RIGHT - R.R. 3310B57

[back to HUB FOR ONE REAR WHEEL, L/H OR R/H - R+R WITH WHEEL REMOVED - CHECK WHEEL GEOMETRY SEPARATELY](#)



 Removing ([Refitting](#) )

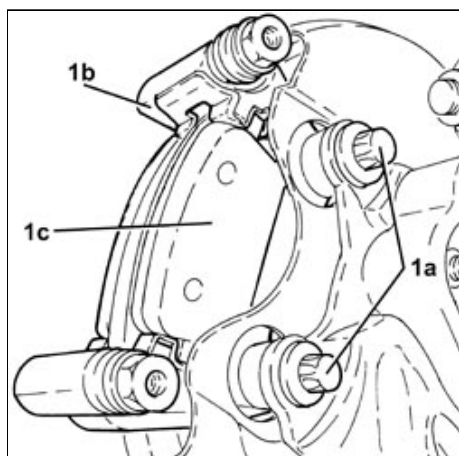
 The following procedure describes the removing-refitting of the left rear brake caliper bracket, carry out the same operations for the right rear brake caliper bracket.

- Position the vehicle on a lift.

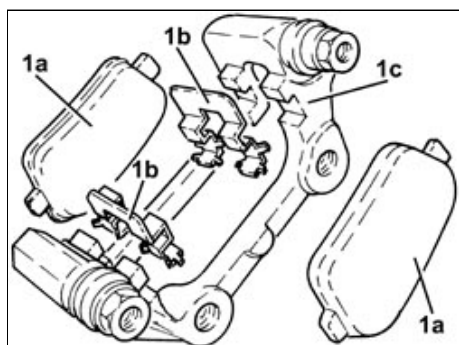
Op. 4450B06 LEFT REAR WHEEL - R.R

Op. 7055B44 LEFT REAR WHEEL ARCH LINER - R.R



1. Undo the bolts (1a) and move the rear brake caliper (1b) securing it at the side.



1. Undo the bolts (1a) and remove the rear brake caliper bracket (1b) complete with rear brake pads (1c).



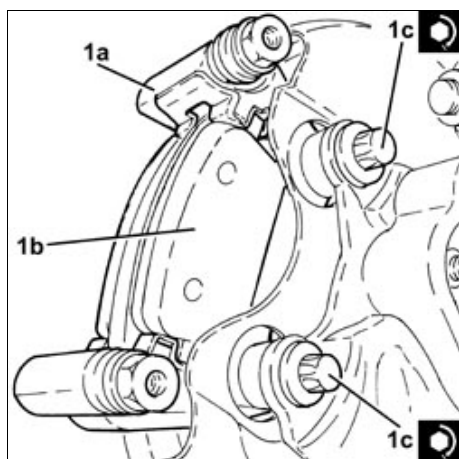
1. At the bench, separate the rear brake pads (1a) and the springs (1b) from the brake caliper bracket (1c).

 Refitting ([Removing](#) )

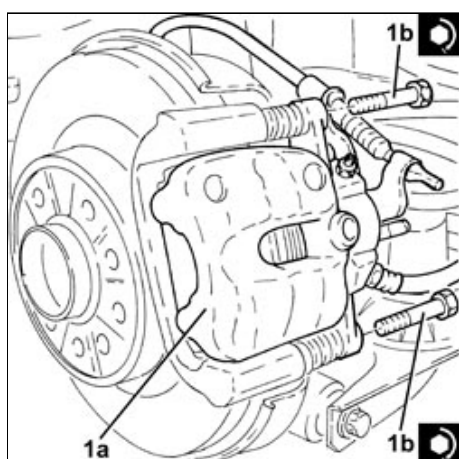
- Place the rear brake pads and the springs in their housings in the rear brake caliper bracket.

1. Place the rear brake caliper bracket (1a), complete with rear brake pads (1b) in position, then tighten the bolts (1b) to the recommended torque.





Component	Fastening	dia	Value (daNm)	Validity
Rear brake caliper brackets	Bolt	M12	(steering knuckle side) 11.0 - 15.0	



1. Position the rear brake caliper bracket (1a) in its housing and secure it tightening the bolts (1b) to the recommended torque.

Component	Fastening	dia	Value (daNm)	Validity
Rear brake calipers	Bolt	M8x1.25	(bracket side) 3.1 - 3.8	

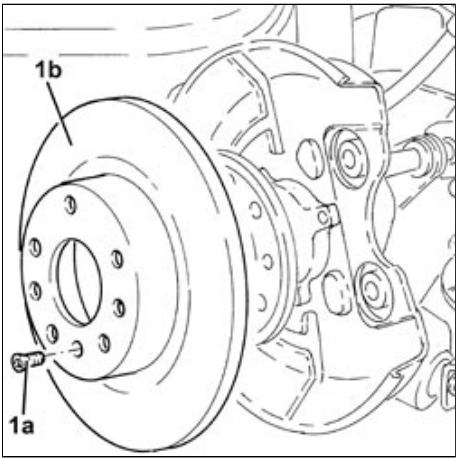
Op. 7055B44 LEFT REAR WHEEL ARCH LINER - R.R

Op. 4450B06 LEFT REAR WHEEL - R.R


- Remove the vehicle from the lift.

CROMA 2.2 REAR BRAKE DISC (ONE), LEFT OR RIGHT - R.R. 3310B48

[back to HUB FOR ONE REAR WHEEL, L/H OR R/H - R+R WITH WHEEL REMOVED - CHECK WHEEL GEOMETRY SEPARATELY](#)



 Removing ([Refitting](#) )

 The following procedure describes left rear brake disc removal/refitting, do the same for the right rear brake disc.

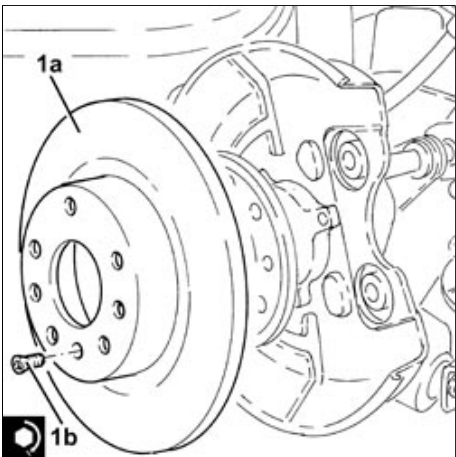
- Position the vehicle on a lift.



[Op. 4450B06 LEFT REAR WHEEL - R.R](#)

[Op. 7055B44 LEFT REAR WHEEL ARCH LINER - R.R](#)

[Op. 3310B57 REAR BRAKE CALIPER BRACKET \(ONE\), LEFT OR RIGHT - R.R.](#)

1. Undo pin (1a) and remove the rear brake disc (1b).



 Refitting ([Removing](#) )

1. Place the rear brake disc (1a) in its housing and secure it tightening the bolts (1b) to the recommended torque.

Component	Fastening	dia	Value (daNm)	Validity
Rear brake discs	Bolt	M6	(wheel hub side) 0.6 - 0.8	

[Op. 3310B57 REAR BRAKE CALIPER BRACKET \(ONE\), LEFT OR RIGHT - R.R.](#)

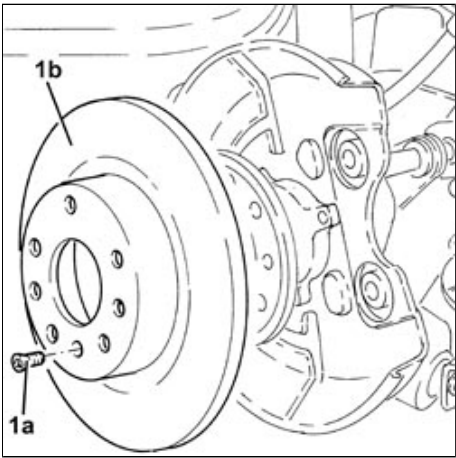
[Op. 7055B44 LEFT REAR WHEEL ARCH LINER - R.R](#)

[Op. 4450B06 LEFT REAR WHEEL - R.R](#)


- Remove the vehicle from the lift.

CROMA 2.2 REAR BRAKE DISC (ONE), LEFT OR RIGHT - R.R. 3310B48

[back to HUB FOR ONE REAR WHEEL, L/H OR R/H - R+R WITH WHEEL REMOVED - CHECK WHEEL GEOMETRY SEPARATELY](#)



 Removing ([Refitting](#) )

 The following procedure describes left rear brake disc removal/refitting, do the same for the right rear brake disc.

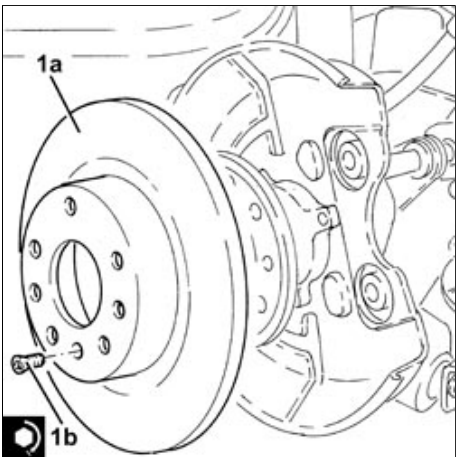
- Position the vehicle on a lift.



[Op. 4450B06 LEFT REAR WHEEL - R.R](#)

[Op. 7055B44 LEFT REAR WHEEL ARCH LINER - R.R](#)

[Op. 3310B57 REAR BRAKE CALIPER BRACKET \(ONE\), LEFT OR RIGHT - R.R.](#)

1. Undo pin (1a) and remove the rear brake disc (1b).



 Refitting ([Removing](#) )

1. Place the rear brake disc (1a) in its housing and secure it tightening the bolts (1b) to the recommended torque.

Component	Fastening	dia	Value (daNm)	Validity
Rear brake discs	Bolt	M6	(wheel hub side) 0.6 - 0.8	

[Op. 3310B57 REAR BRAKE CALIPER BRACKET \(ONE\), LEFT OR RIGHT - R.R.](#)

[Op. 7055B44 LEFT REAR WHEEL ARCH LINER - R.R](#)

[Op. 4450B06 LEFT REAR WHEEL - R.R](#)

- Remove the vehicle from the lift.