HITACHI INTEGRATED FUEL INJECTION-IGNITION

INTRODUCTION

The Hitachi system fitted to the Barchetta model with 1747 i.e. 16v engine belongs to the category of digital electronic ignition systems with static advance and timing integrated with an electronic fuel injection of the phased multiple intermittent type.
The integrated system can be divided into the following subsystems:

ELECTRICAL/ELECTRONIC SYSTEM
AIR INTAKE SYSTEM
FUEL SUPPLY SYSTEM
EMISSION CONTROL SYSTEMS

The system can measure the following parameters via appropriate sensors:
1. instantaneous engine rpm;
2. position of each pair of pistons in relation to TDC of cylinder 1;
3. air flow drawn in by the engine;
4. position and speed of variation in position of the throttle valve;
5. coolant temperature;
6. actual mixture strength (by means of the Lambda probe signal);
7. presence of knocking;
8. vehicle speed;
9. battery voltage;
10. whether the air conditioner compressor is switched on.

This information, generally of analogue type, is converted into digital signals by analogue/digital (A/D) converters so that it can be used by the control unit.
In particular, any point of operation of the engine is identified, at each instant, by two parameters:

- the engine speed, measured in revolutions per minute (rpm);
- the engine load, which consists of the quantity of air drawn in by each cylinder.
  This quantity is calculated on the basis of the intake air flow and is represented by the parameter TP, measured in milliseconds (ms).

Resident in the control unit memory is the software program, which consists of a set of strategies, each of which manages a precise control function of the system.

By using the above-mentioned information (inputs), each strategy works out a series of parameters, based on the mapped data stored in special areas of the control unit, and subsequently controls the actuators (outputs) of the system, which are the devices which enable the engine to operate, such as:

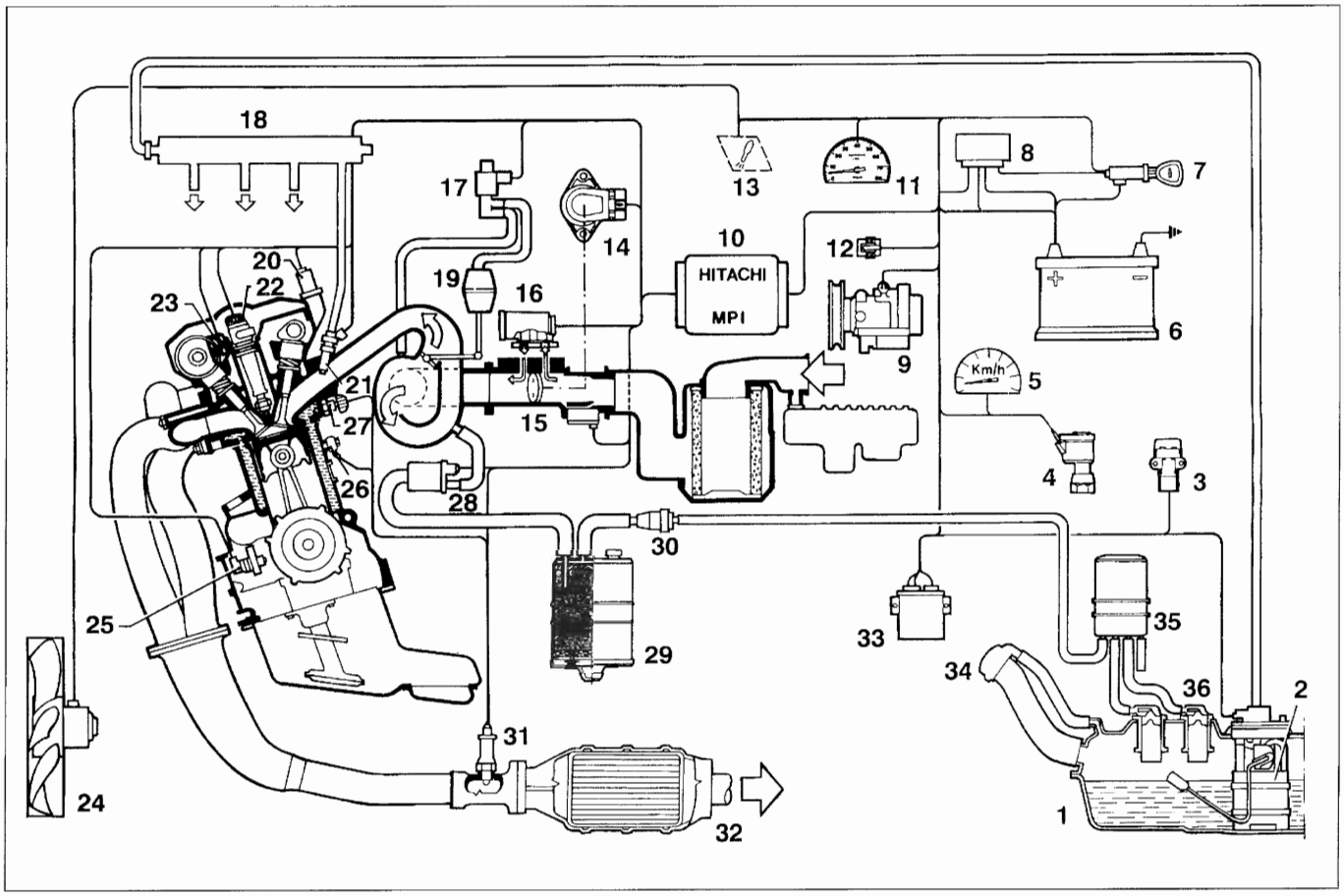
1. fuel injectors;
2. ignition coils;
3. various types of solenoids;
4. fuel pump;
5. control contactors.

NOTE *The HITACHI fuel injection-ignition does not require any adjustment as it is of the self-adjusting and self-adaptive type.*

NOTE *In the drawings and diagrams, the numbers in squares indicate the corresponding pins on the HITACHI engine control unit (the number followed by A indicates the connector A, the number followed by B indicates the connector B).*

10.

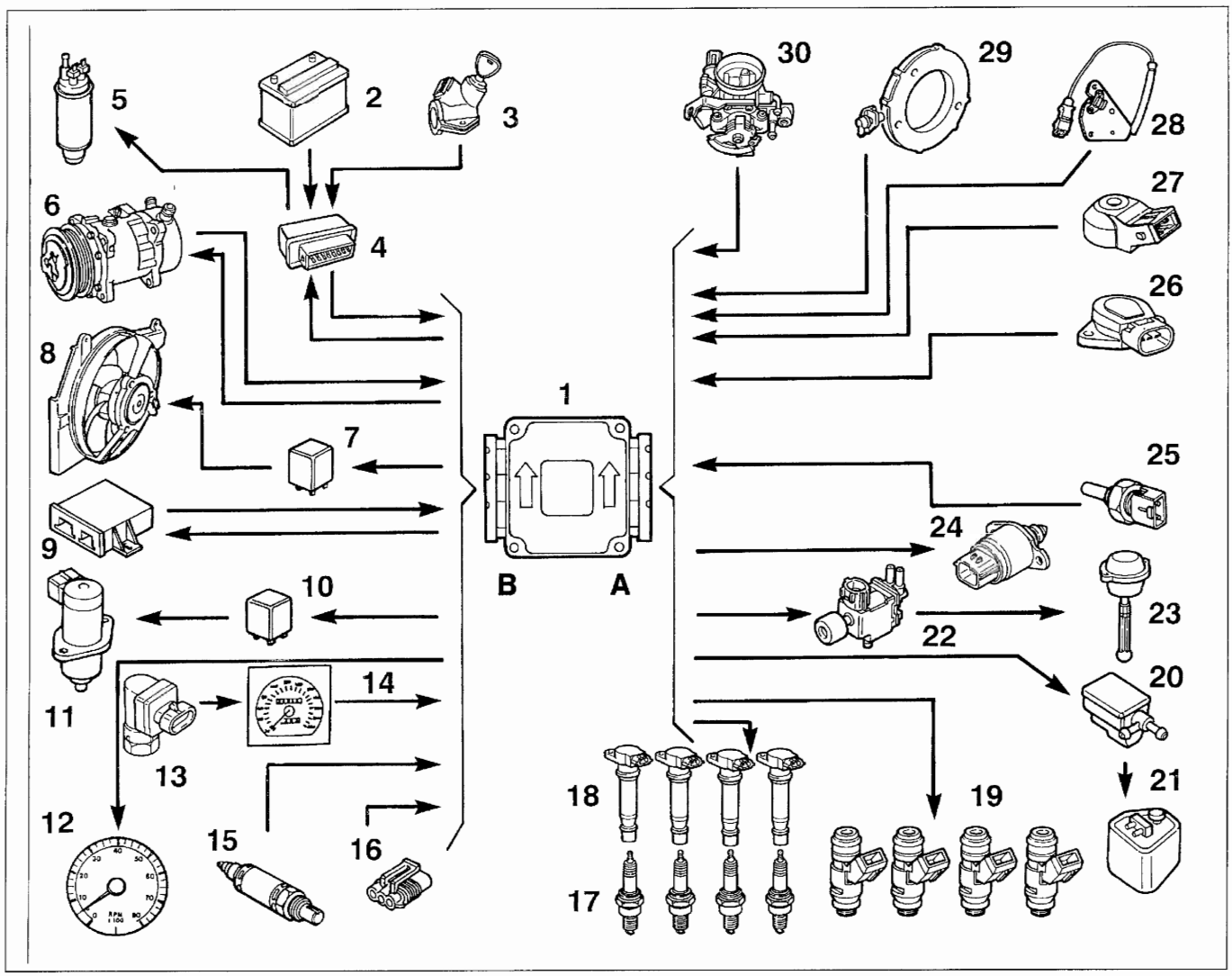
FUNCTIONAL DIAGRAM OF HITACHI FUEL INJECTION-IGNITION



P3W02BJ01

1. Fuel tank
2. Cage comprising: electric fuel pump, pressure regulator, filter, fuel gauge sender unit
3. Inertial switch
4. Vehicle speed sensor
5. Speedometer
6. Battery
7. Ignition key
8. Double contactor
9. Air conditioner compressor
10. HITACHI engine control unit
11. Rev counter
12. Diagnostic instrument connector
13. System fault warning light
14. Throttle position sensor
15. Throttle body with integrated air flow meter
16. Engine idle speed adjustment actuator
17. Modular manifold actuator control solenoid
18. Fuel manifold
19. Modular manifold actuator
20. Timing variator solenoid
21. Fuel injector
22. Coil
23. Engine timing sensor
24. Radiator fan
25. Engine rpm sensor
26. Knock sensor
27. Coolant temperature sensor
28. Charcoal filter scrubbing solenoid
29. Charcoal filter
30. Ventilation valve
31. Lambda probe
32. Catalytic converter
33. FIAT CODE control unit
34. Filler cap with safety valve
35. Fuel vapour separator
36. Anti-roll valve

DIAGRAM OF INPUT/OUTPUT INFORMATION BETWEEN CONTROL UNIT AND SENSORS/ACTUATORS OF THE HITACHI FUEL INJECTION-IGNITION

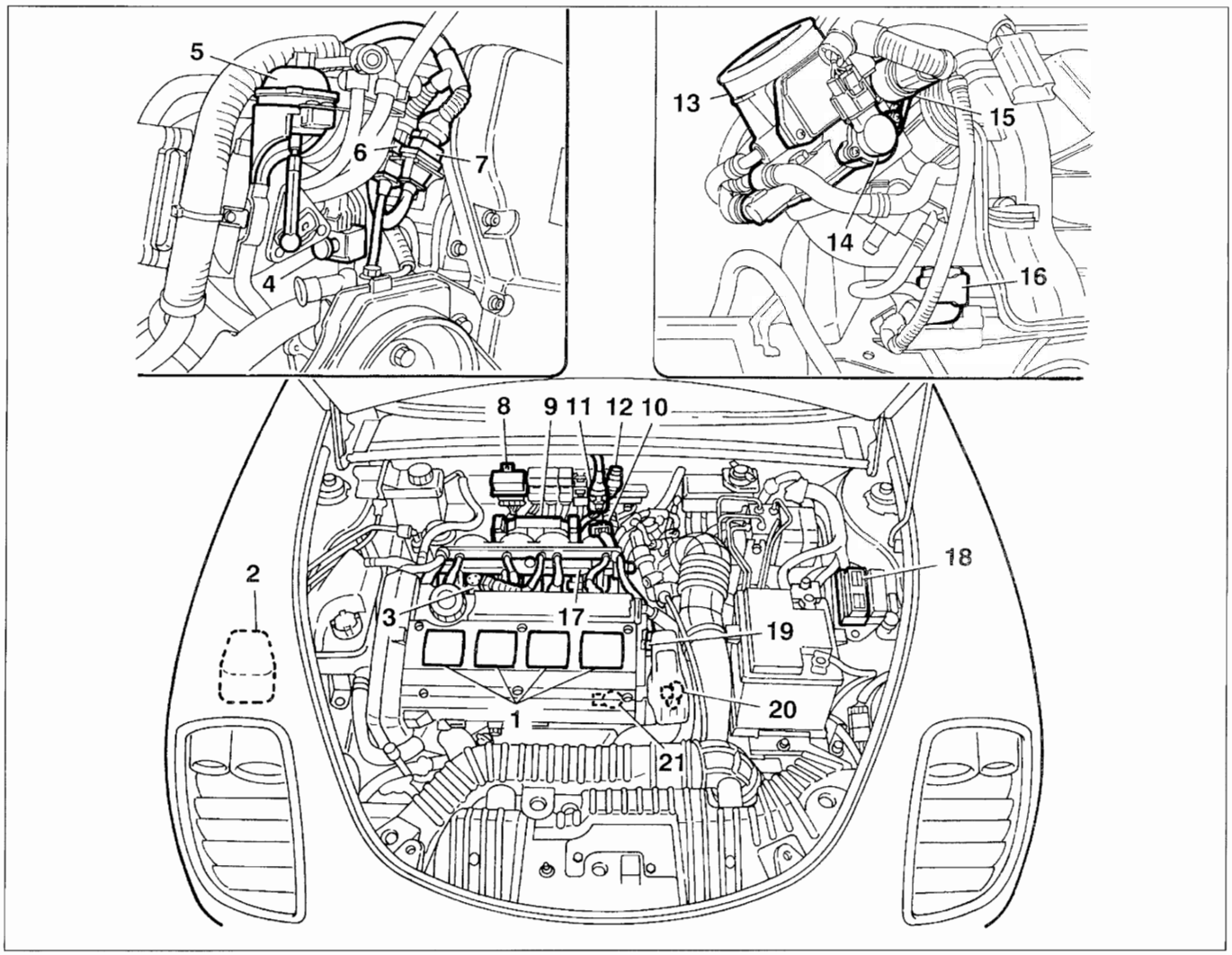


P3W03BJ01

1. HITACHI engine control unit
2. Battery
3. Ignition switch
4. Double contactor
5. Electric fuel pump
6. Air conditioner
7. Radiator fan contactor
8. Radiator fan
9. FIAT CODE control unit
10. Timing variator fan contactor
11. Timing variator fan
12. Rev counter
13. Vehicle speed sensor
14. Speedometer
15. Lambda probe
16. Diagnostic instrument connector
17. Spark plugs
18. Coils
19. Fuel injectors
20. Charcoal filter scrubbing solenoid
21. Charcoal filter
22. Modular manifold actuator control solenoid
23. Modular manifold actuator
24. Engine idle speed adjustment stepper motor
25. Coolant temperature sensor
26. Throttle position sensor
27. Knock sensor
28. Engine timing sensor
29. Engine rpm sensor
30. Air flowmeter

10.

LOCATION OF THE HITACHI FUEL INJECTION-IGNITION COMPONENTS IN THE ENGINE COMPARTMENT



P3W04BJ01

1. Coils
2. Charcoal filter
3. Timing variator solenoid
4. Modular manifold actuator solenoid
5. Modular manifold actuator
6. Knock sensor connector
7. Engine timing sensor connector
8. Double contactor
9. HITACHI engine control unit
10. Interface connector
11. Lambda probe connector
12. Diagnostic socket connector
13. Throttle body with air flowmeter
14. Throttle position sensor
15. Engine idle speed adjustment actuator
16. Charcoal filter scrubbing solenoid
17. Fuel manifold with fuel injectors
18. System fuses
19. Coolant temperature sensor
20. Vehicle speed sensor
21. Engine rpm sensor

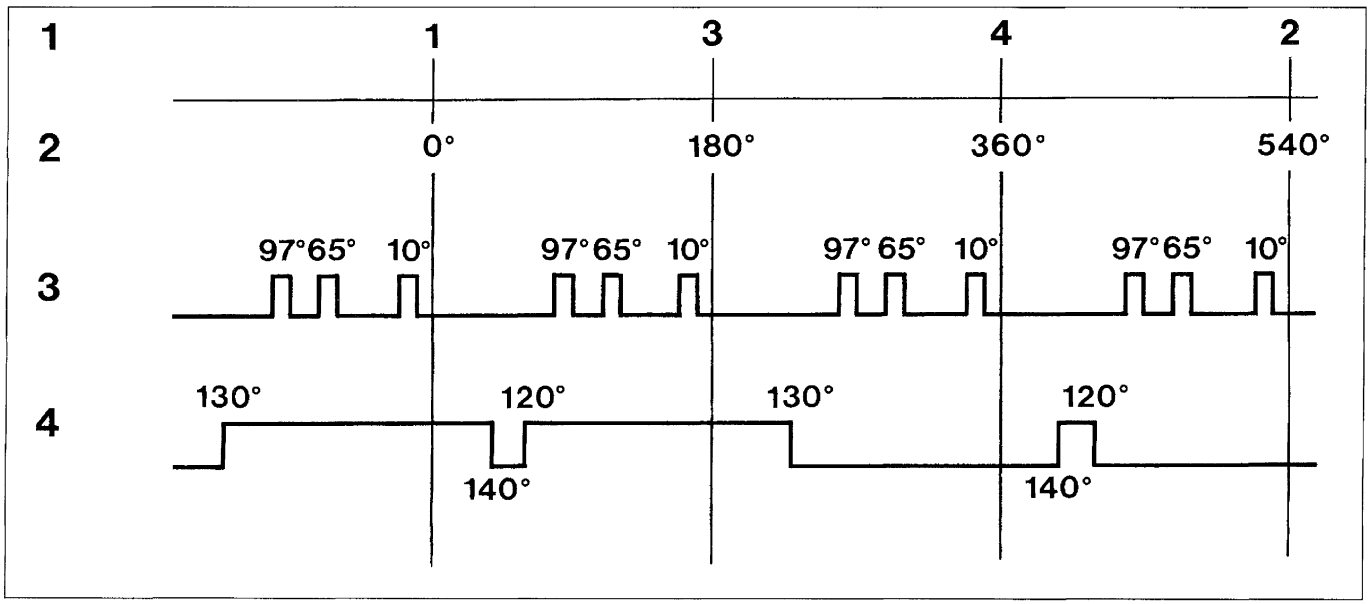
SYSTEM MANAGEMENT STRATEGIES

MANAGEMENT OF THE SIGNAL PICTURE

During starting, the control unit recognizes the timing of the fuel injection and ignition, which are of fundamental importance of all the strategies.
This recognition is based on the interpretation of the succession of signals coming from the phonic wheel sensor, located on the crankshaft and the engine timing sensor, located on the camshaft.

NOTE *The term "picture signal" means the set of signals coming from the sensor on the crankshaft and the sensor on the camshaft which, as they are characterized by a very clear reciprocal position, supply to the control unit a synchronized sequence of signals which the control unit can recognize.*

In particular, the picture signal is made as follows:
- phonic wheel on crankshaft: this has two symmetrical sets of teeth, located at 10°, 65° and 97° in advance in relation to each TDC;
- wheel on camshaft: this has two long windows and a short window, whose width and position provide the signal as shown in the figure.



P3W05BJ01

1. cylinder TDC
2. Crankshaft angles
3. Crankshaft phonic wheel signal (engine rpm sensor)
4. Camshaft wheel signal (engine timing sensor)

NOTE *The numbers relating to the signals indicate the crankshaft angles in advance in relation to the subsequent TDC.*

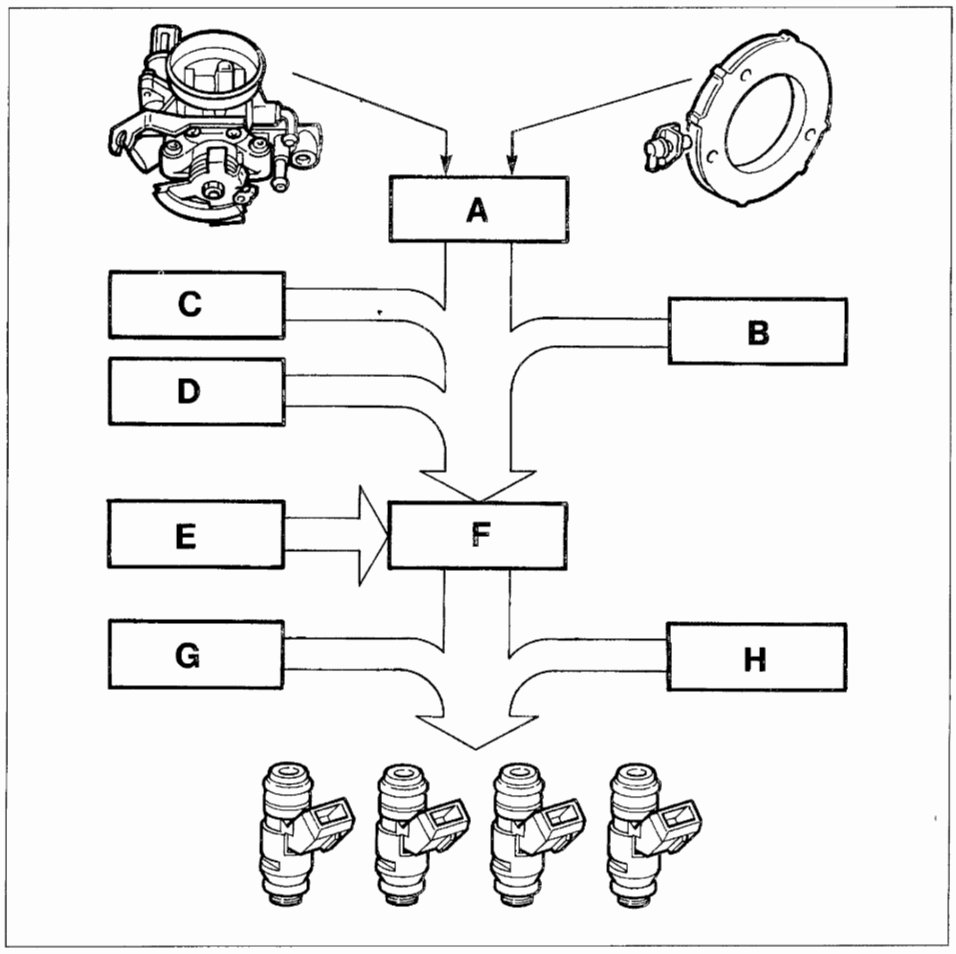
10.

MANAGEMENT OF FUEL INJECTION

The purpose of the fuel injection management strategies is to supply to the engine the correct amount of fuel at the desired moment in accordance with the engine's operating conditions.

NOTE *The air flowmeter directly measures the mass of air drawn in, so rendering the presence of the intake air temperature sensor unnecessary.*

Fuel injection management basically consists of calculating the fuel injection time, determining the injection timing and subsequent implementation by driving the injector.
The "basic" fuel injection time depends on the fuel injector characteristics and corresponds to the quantity of fuel to be injected into each cylinder. This quantity is determined by multiplying the quantity of air drawn in by each cylinder (calculated on the basis of the quantity of air drawn in and the engine rpm) by the required mixture strength in relation to the point of operation of the engine.
The final injection time is determined by a calculation algorithm in which the "basic" time is corrected by a set of coefficients which take account of the different operating conditions of the engine, which are detected by the various sensors present in the system.



P3W06BJ01

A: "basic" injection time
B: corrective coefficients:
- low engine temperature
- high engine temperature
- starting and post-start.
- throttle fully open
- deceleration
- acceleration

C: feedback strength control
D: self-adaptivity
E: cut-off
F: intermediate injection time
G: extra-pulse
H: unphased injection management

Mixture strength control (feedback control)

NOTE *The following ratio defines the mixture ratio and is indicated by the Greek letter α (alpha):*

$$\frac{\textbf{amount of air drawn in by the engine}}{\textbf{amount of fuel injected}}$$

The following ratio defines the stoichiometric mixture and is indicated by the letter α_{st}:

$$\frac{\textbf{theoretical amount of air required to burn all the injected fuel}}{\textbf{amount of fuel injected}}$$

The following ratio defines the mixture strength and is indicated by the Greek letter λ (lambda):

$$\frac{\textbf{amount of air drawn in by the engine}}{\textbf{theoretical amount of air required to burn all the injected fuel}}$$

It may easily be deduced that $\alpha / \alpha_{st} = \lambda$.
The stoichiometric ratio depends on the type of fuel: for the current unleaded petrols, it is about 14.7 - 14.8, which corresponds to a strength lambda = 1.
The mixture is *rich* (or *heavy*) when the quantity of air is less than the stoichiometric quantity, and in this case lambda <1:
the mixture is *weak* (or *lean*) when the quantity of air is less than the stoichiometric quantity, and in this case lambda >1.

The function of the strategy is to correct the "basic" fuel injection times so that the mixture strength continuously oscillates at high frequency between 0.98 and 1.02.
The oscillation frequency varies in accordance with the engine load and rpm, and is a few dozen Hertz.

NOTE *1 Hz = 1 oscillation per second*

In conditions of:
- cut-off,
- throttle valve more than 70° open and high engine load
- engine temperature below 25°C,

the strategy is disabled.

Self-adaptivity

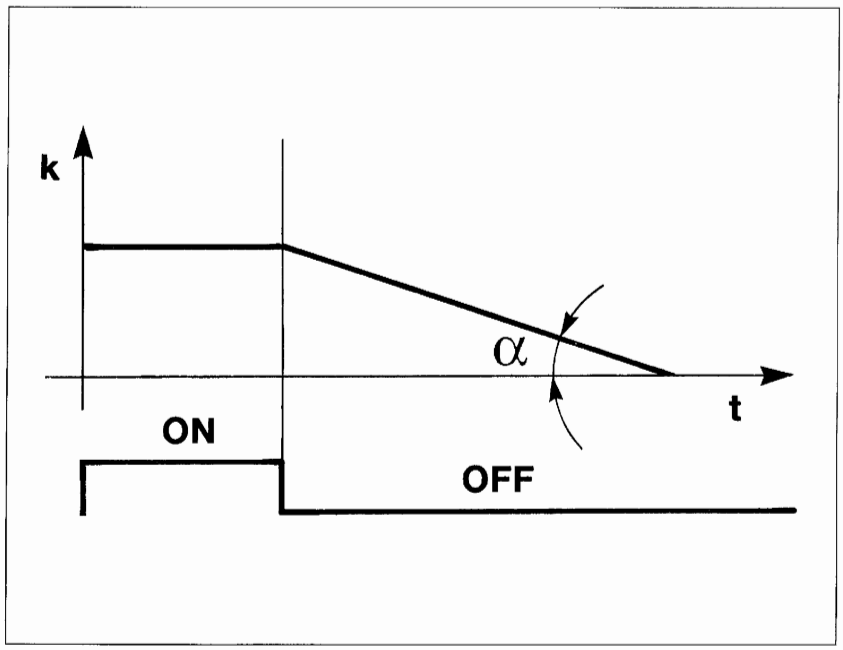
The control unit has a self-adaptivity function which memorizes deviations between the basic mapping and corrections imposed by the Lambda probe which occur persistently during operation. These deviations (due to ageing of the components of the system and engine) are stored in memory permanently, allowing the operation of the system to adapt to the gradual changes in the engine and components compared with their characteristics when new.

The strategy is disabled while the charcoal filter scrubbing solenoid is open.
If the control unit is replaced, a road test should be carried out which allows the engine to warm up to temperature and the self-adaptivity function of the control unit to intervene (especially during pauses at idle speed).

Starting and post-starting

During starting, it is not possible to recognize the engine timing, so timed fuel injection cannot be used.

During the first few revolutions of the engine, a first simultaneous injection is carried out (also because the significant fluctuations of the engine speed do not allow correct calculation of injection timing), and injection becomes phased subsequently.
The "basic" fuel injection time is increased by a multiplicative coefficient during the entire period of cranking of the engine by the starter motor.
Once the engine has started, the coefficient is gradually reduced until it disappears within a certain period, which is longer the lower the engine temperature.



P3W08BJ01

k: enrichment coefficient
t: time
α: decrement in accordance with engine temp.
ON: engine cranked (crank)
OFF: engine running (run)

Operation when cold

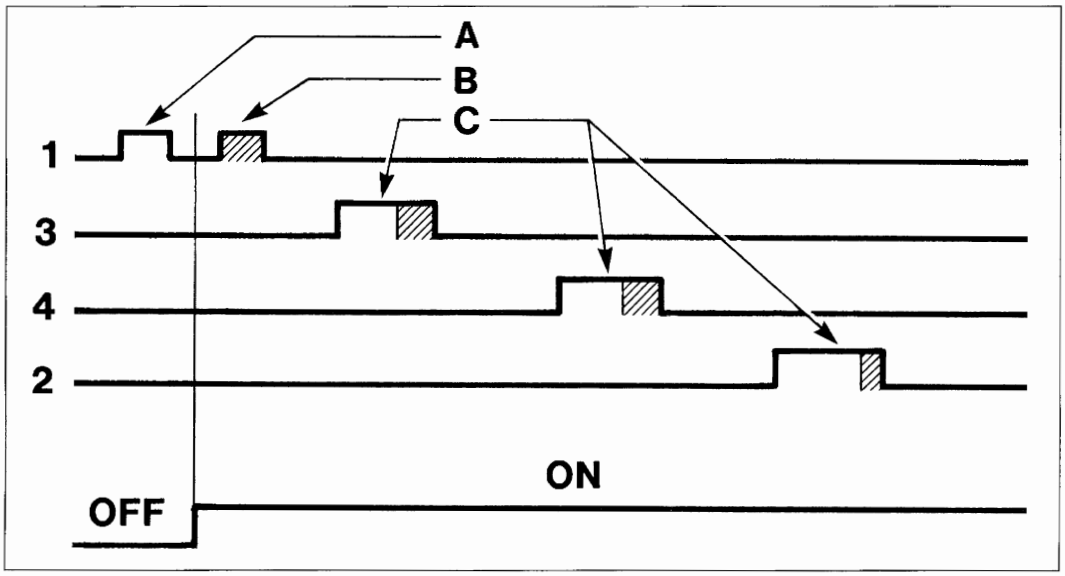
In these conditions, the mixture tends to be weaker because of the reduced evaporation and high condensation of the fuel on the internal walls of the inlet manifold; moreover, the higher viscosity of the lubricating oil causes an increase in the passive resistances of the engine.
The "basic" fuel injection time is corrected by a multiplicative coefficient in accordance with the engine temperature and speed.

Full load operation

The strategy is enabled when the throttle valve opens to over 70°.
The "basic" fuel injection time is multiplied by a coefficient (depending on the engine speed) of about 1.1.

Operation in acceleration

During this stage, the control unit increases the amount of fuel delivered.
The "basic" fuel injection time is multiplied by a coefficient in accordance with the engine temperature and the speed of opening of the throttle valve (average value 1.2).
If the sudden change in injection time is calculated when the injector is already closed, the control unit re-opens the injector (extra pulse) in order to be able to adjust the mixture strength as quickly as possible. Subsequent injections are instead already increased on the basis of the above-mentioned coefficients.



P3W09BJ01

A: normal injection time
B: re-opening of injector (extra-pulse)
C: injection time including enrichment
OFF: engine at stationary speed
ON: engine at transient speed

Operation in deceleration

During this stage, a negative transient strategy is implemented to reduce the quantity of fuel delivered; the "basic" injection time is multiplied by a coefficient in accordance with the engine temperature, speed and load at the moment immediately preceding the start of deceleration.

Operation in cut-off

The fuel cut-off strategy is implemented when the control unit recognizes the throttle valve in the minimum position (throttle potentiometer signal) and the engine speed is over 1600 rpm (with engine hot).

The engine fuel supply is re-enabled upon recognition of the throttle in a non-closed position or when the engine speed falls below 1200 rpm (with engine hot).

Engine speed limiter

The strategy limits the maximum speed that can be reached by the engine by enabling the cut-off gradually, as indicated by the table.
Maximum speed: 7150 rpm

cylinders / method	1	2	3	4
1 cylinder	o			
2 cylinders	o			o
3 cylinders	o		o	o
4 cylinders	o	o	o	o

Fuel pump control

The fuel pump is controlled by the engine control unit via a contactor.
The pump is stopped:
- if the engine speed falls to below 50 rpm;
- after the ignition key has been at the START position for a certain period (about 5 seconds) without the engine starting (time-lagged enablement);
- if the inertial switch has intervened.

Fuel injector control

The injectors are controlled in a sequential and phased manner. However, during starting the injectors are driven for the first time in parallel.
The phasing of the injectors varies in accordance with the engine speed.

MANAGEMENT OF THE FIAT CODE ANTI-THEFT FUNCTION

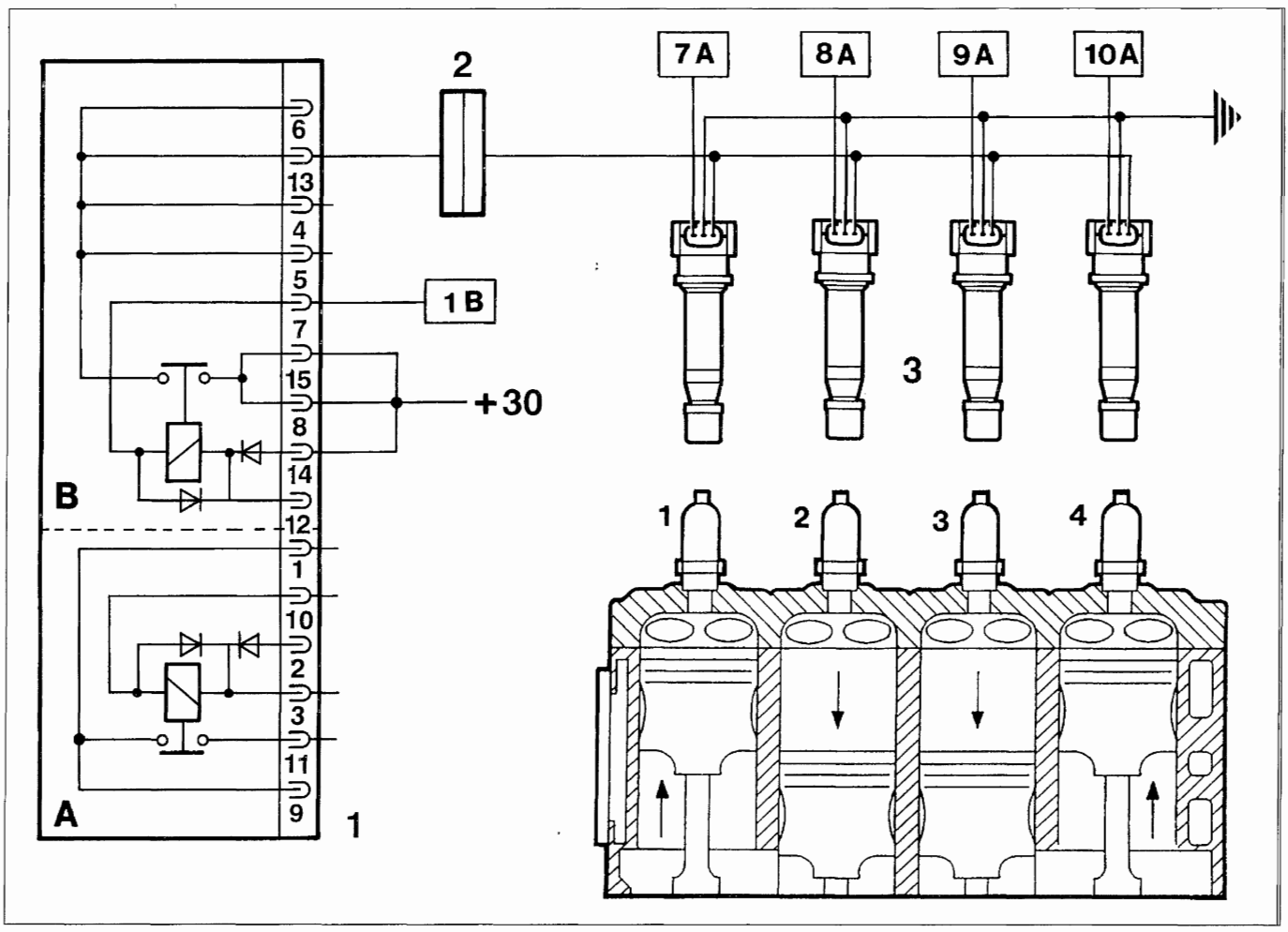
The system has an anti-theft function. This function is carried out via a specific control unit (FIAT CODE), which can dialogue with the engine control unit, and an electronic key comprising a special transmitter for sending a recognition code.
Whenever the ignition is switched off (STOP), the FIAT CODE system completely deactivates the engine control unit.
When the ignition is switched on (MAR), the following operations take place in sequence:
1. the engine control unit (whose memory contains a secret code) sends to the FIAT CODE control unit a request for the latter to send the secret code to deactivate the function block;
2. the FIAT CODE control unit answers by sending the secret code only after in turn receiving the recognition code transmitted by the ignition key;
3. the recognition of the secret code enables the deactivation of the block on the engine control unit and the normal operation of the latter.

NOTE *It is highly inadvisable, during fault diagnosis, to carry out tests using another engine control unit, as the FIAT CODE control unit would transfer the (unknown) recognition code to the test control unit, which would then be unusable on other vehicles.*

MANAGEMENT OF IGNITION

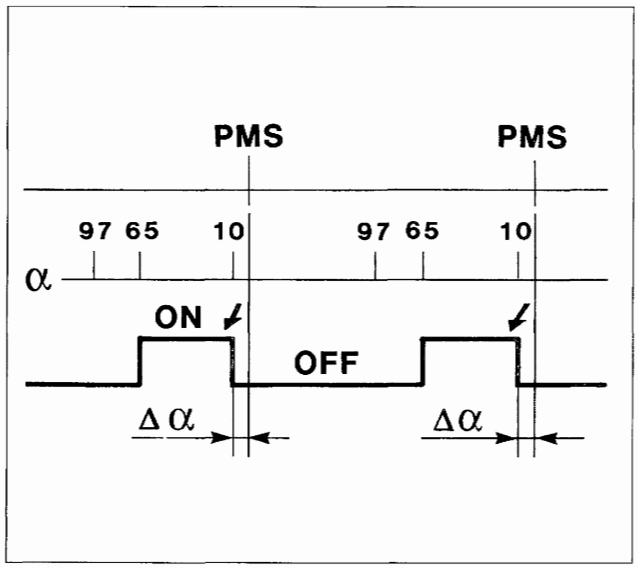
The purpose of the ignition management strategies is to make the spark occur with the required advance in accordance with the engine's operating conditions.

The management of ignition basically consists of determining the ignition advance and implementing it by driving the power transistor built into each coil.
The "basic" advance value, calculated in accordance with the intake air flow rate and engine speed, is then corrected in accordance with the engine's different operating conditions.
The control unit determines the instant for starting conduction of current in the coil primary winding in accordance with the engine speed.
This instant naturally varies in terms of angle in relation to the TDC power stroke of each cylinder, and is all the more advanced the higher the engine speed, as the time *(dwell)* required for saturating the current in the coil primary is roughly constant.
The start-of-conduction instant is corrected in accordance with the battery voltage.



P3W11BJ01

1. Double contactor
2. Interface connector
3. Single ignition coil (pencil-coil)



P3W12BJ01

α: signal picture of crankshaft phonic wheel
Δα: fixed ignition advance (10° engine)
ON: coil conduction active
OFF: coil conduction inactive

Starting

During starting, the advance cannot be managed in the normal manner because the significant fluctuations in engine speed do not permit correct calculation of the dwell angle and advance.
The advance is thus managed taking the following as a reference:
- for start of conduction, the tooth at 65°;
- for ignition advance, the tooth at 10°.

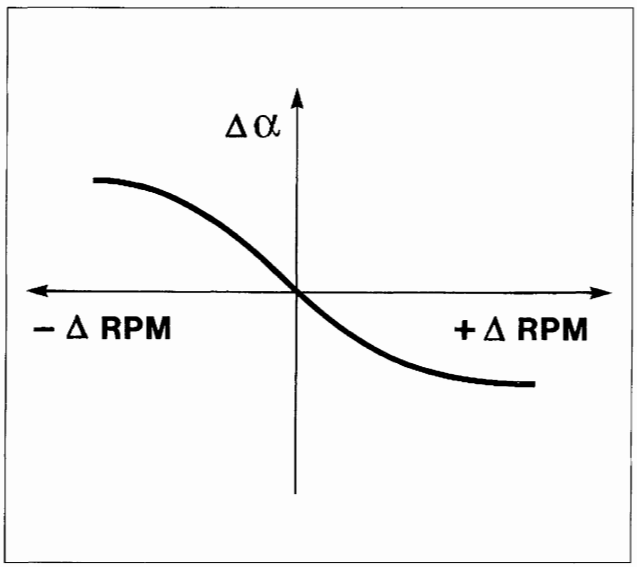
The result is a fixed advance of 10° throughout the period of cranking of the engine by the starter motor.

Operation when cold

During operation when cold, the advance is adjusted and increased; the increase in the advance in relation to the mapped value is inversely proportional to the engine temperature.

Operation in cut-off

The ignition advance is increased on entry into cut-off: as soon as fuel delivery is re-enabled, the advance is gradually returned to the "basic" value.



P3W12BJ02

Δα: correction of ignition advance during idling
+Δ RPM: rpm during idling exceeds nominal value
-Δ RPM: rpm during idling is below nominal value

Operation with engine idling

When the engine is idling, the advance is managed independtly from the "basic" advance.
The advance during idling, variable in relation to the coolant temperature (10° with hot engine) is corrected in accordance with the difference in rpm in relation to the pre-established rpm value, which is also in relation to temperature.
In particular, the advance is increased if the rpm decreases, and is decreased if the rpm increases, so as to ensure the stability of the rpm.

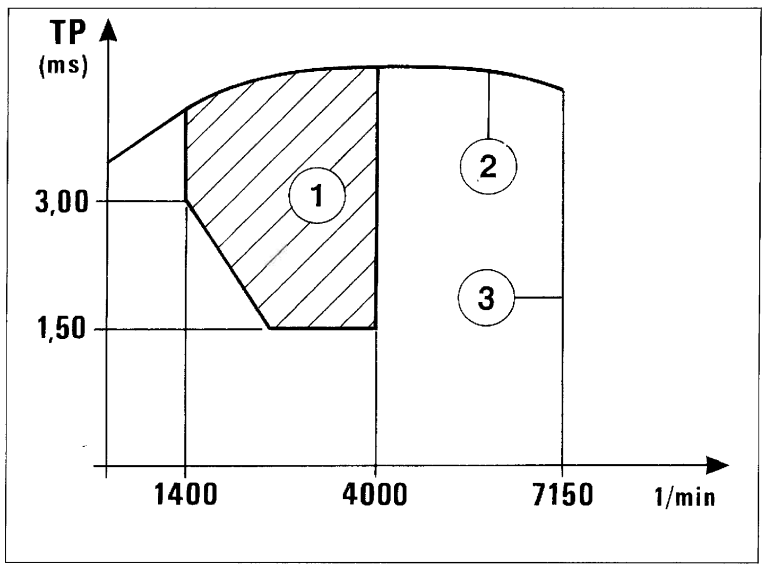
Knock control

The purpose of this strategy is to detect the presence of knocking, by processing the signal coming from the relevant sensor. The strategy continuously compares the signal from the sensor with a threshold, which is in turn continuously updated, to take into account the background noise and ageing of the engine.
If the system recognizes the presence of knocking, the strategy reduces the ignition advance in 2° steps up to a maximum of 7°, until the knocking disappears. The advance is then gradually restored to its basic value or until the knocking reoccurs. The increases in advance are made gradually, while the reductions are made immediately.

Under acceleration conditions, the strategy uses a higher threshold to take account of the increased noise of the engine under those conditions.
The strategy also has a self-adaptivity function, which memorizes in a non-permanent manner reductions in advance which are constantly repeated, so as to adapt the advance to the different conditions now affecting the engine (e.g. using a low octane number fuel). The strategy can restore the advance to the mapped value when the conditions which led to the reduction are no longer present.

Operation with active timing variator

As the timing variator is activated/deactivated, the "basic" advance is adjusted in accordance with the engine rpm and load.



P3W13BJ01

1. Variator in ON position
2. TP power curve (engine load)
3. Maximum rpm limitation

MANAGEMENT OF TIMING VARIATOR

The control unit controls the hydraulic actuator of the timing variator (mounted on the camshaft on the inlet side) via a contactor.
The variator has two operating positions:

A. OFF position (power, reduced engine loads and idle speed), corresponds to the camshaft static timing;

B. ON position (torque), corresponds to a camshaft advance of 25° in relation to the crankshaft.

The variator, normally in the OFF position, is set to the ON position in accordance with the engine load and rpm, as shown in the figure.

At all events, the ON position is enabled only if the coolant temperature is over 40°C.

MANAGEMENT OF IDLE SPEED CONTROL

The general aim of the strategy is to keep the engine idle speed at around the mapped value (hot engine: 850 rpm): the position assumed by the actuator depends on the engine conditions and rpm and the vehicle speed.

Starting
When the ignition is switched on, the actuator assumes a position depending on the engine temperature and battery voltage (open loop position).

Engine started with accelerator pedal released
The engine speed varies in accordance with the engine temperature, and it is kept constantly close to the mapped value by the variations in position of the shutter which compensate for any fluctuations in the rpm.
This takes place in particular when external loads are swithed on (power steering, heated rear window, etc.). If the fans and air conditioner come on, both managed by the control unit, the strategy manages the actuator before the fans and air conditioner come on.

Normal driving
In these conditions, the actuator is in the open loop position.

In deceleration
In conditions of overrunning outside idle speed, the control unit controls the actuator's position by means of a particular flow curve (dashpot curve), i.e. it slows down the return of the shutter to its seat, thus reducing the braking effect of the engine.

MANAGEMENT OF CHARCOAL FILTER SCRUBBING

The strategy checks the position of the charcoal filter scrubbing solenoid as follows:
- during starting, the solenoid remains closed, preventing the fuel vapours from making the mixture richer; this condition remains until the coolant has reached 25°C;

- with the engine up to temperature, the control unit controls the solenoid in duty cycle so as to check the amount of fuel vapours sent to the inlet, in accordance with the engine rpm and load.

In the following operating conditions:
- throttle in closed position
- rpm below 1250 rpm
- TP engine load < 1 ms

the control of the solenoid is disabled, and the solenoid is kept in the closed position.

MANAGEMENT OF MODULAR MANIFOLD

The control unit controls the pneumatic actuator of the modular manifold (mounted on the inlet manifold) by means of a solenoid.
The modular manifold has two operating positions:

A. intake from the long pipes (up to 5400 rpm): in this position, the solenoid is not supplied and the actuator is in the rest position, so the throttles are closed and the engine draws from the long pipes in order to obtain a high driving torque at medium engine speeds
B. intake from the short pipes (over 5400 rpm): in this position the solenoid is supplied and it places the actuator in communication with the vacuum, causing the throttles to open, so the engine draws from the short pipes, to obtain maximum power.

MANAGEMENT OF AIR CONDITIONING

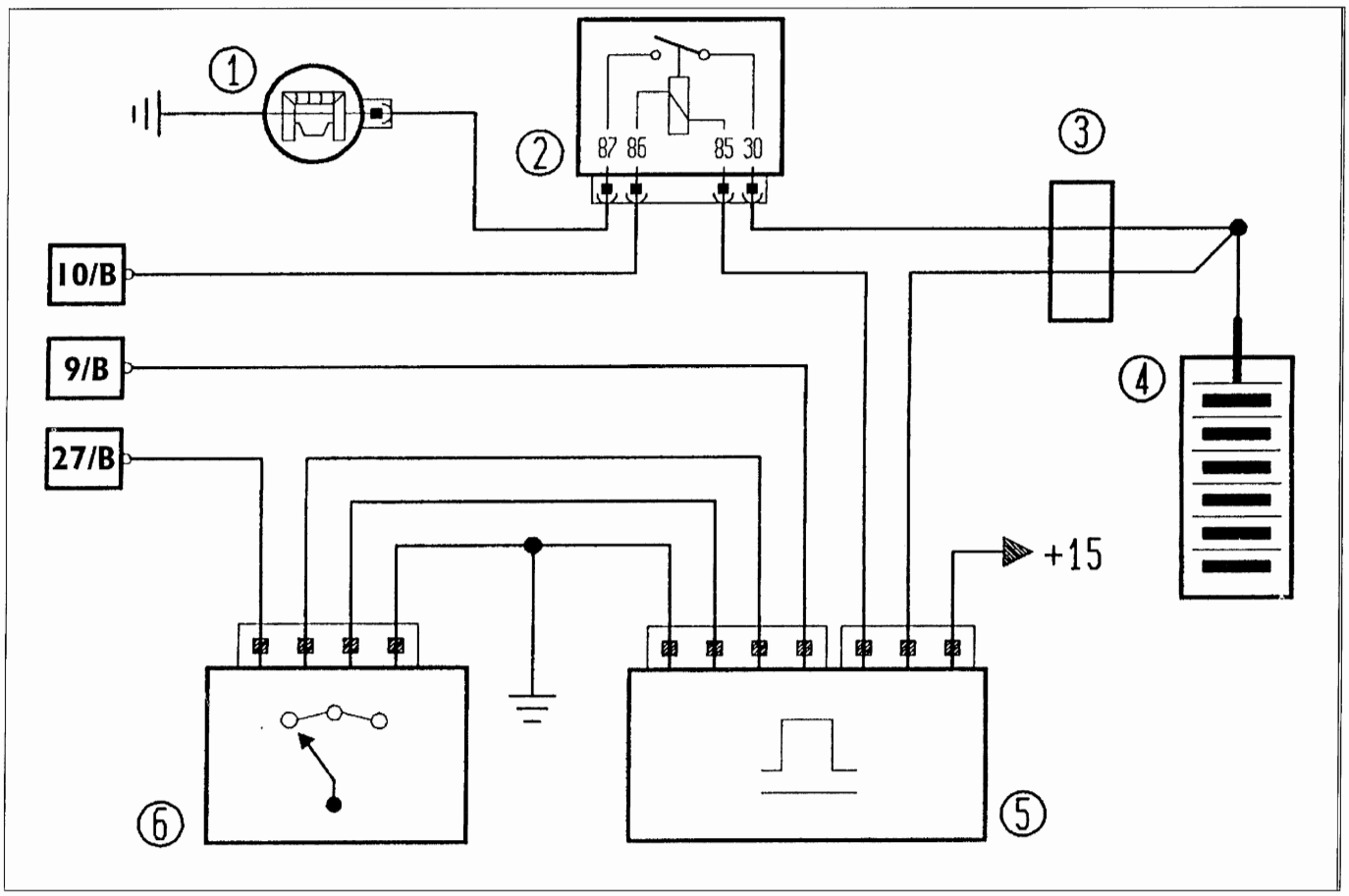
The Hitachi engine control unit is functionally connected to the air conditioning system, as:

1. it receives the request to switch on the compressor through pin 9/B, and makes the relevant interventions (additional air);
2. it gives enablement to the switching on of the compressor through pin 10/B, when the conditions covered by the strategies arise;
3. it receives information on the state of the three-stage pressure switch from pin 27/B and makes the relevant interventions (controls radiator fans).

As regards point 1, if the engine is idling, the control unit increases the air flow passing from the idle speed actuator before the compressor is switched on, and vice versa returns the actuator to the normal position after the compressor has been switched off.
As regards point 2, the control unit automatically controls the switching off of the compressor:

- for 6 s (time-lagged disconnection):
  - when the throttle is over 70° open
  - when the vehicle sets off;

- for as long as the critical conditions remain:
  - for coolant temperatures exceeding 114°C
  - for engine speeds of below 750 rpm.



P3W15BJ01

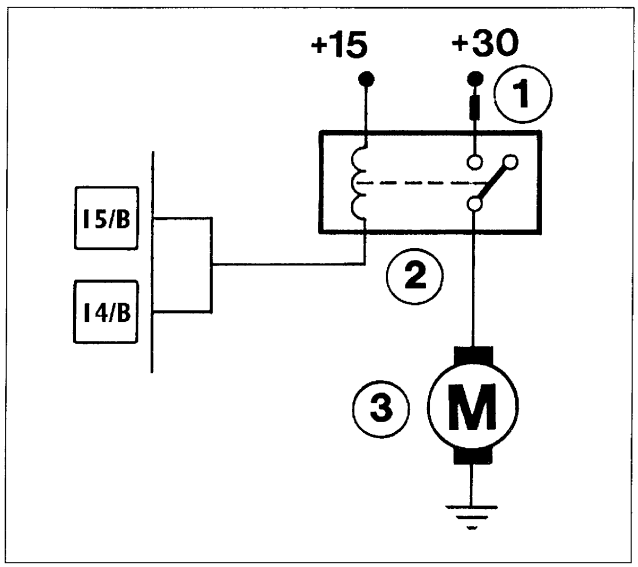
1. Compressor
2. Compressor control contactor
3. Fuse box
4. Battery
5. Air conditioner control unit
6. Three-stage pressure switch

10.

MANAGEMENT OF RADIATOR FANS

The control unit directly controls the operation of the radiator fans in accordance with the engine coolant temperature and whether or not there is air conditioning.

NOTE *As the engine temperature is measured by the relevant sensor, the thermal contact on the radiator is no longer prsent.*



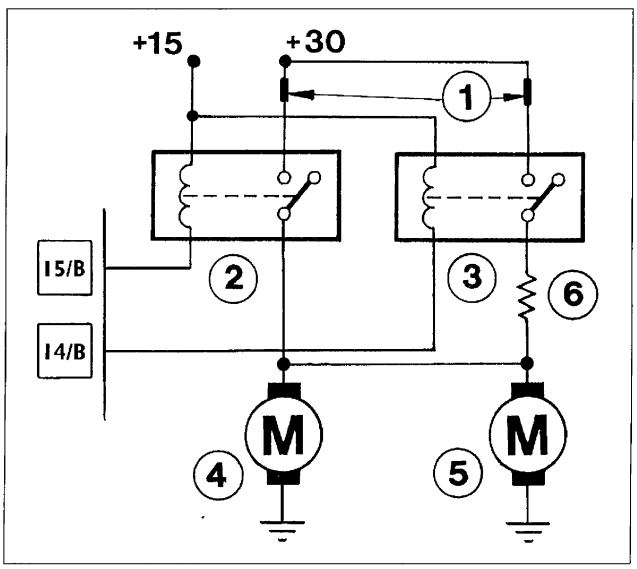
P3W16BJ01

Version without air conditioning

There is only one fan which comes on when the coolant temperature exceeds 95°C.

It is switched off with a lag of 2°C on the temperature threshold.

1. Fuse
2. Fan contactor
3. Electric fan



P3W16BJ02

Version with air conditioning

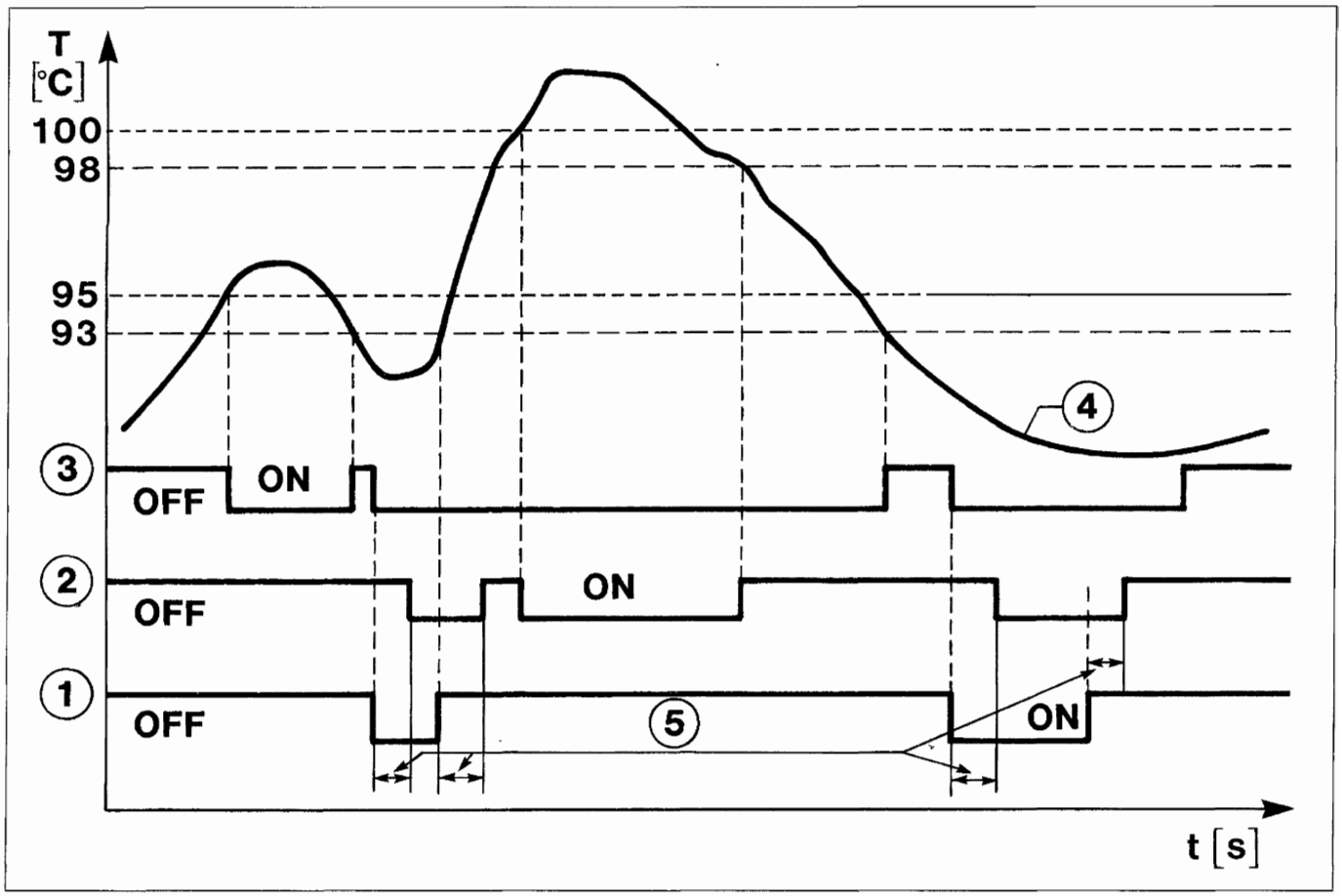
There are two electric fans: a low speed fan and a high speed fan.

NOTE *If the high speed fan is switched on, the low speed fan will operate simultaneously.*

1. Fuse
2. High speed fan contactor
3. Low speed fan contactor
4. High speed fan
5. Low speed fan
6. Load resistor

Functional diagram of the switching on of the fans for the version with air conditioning

Low speed fan: this comes on when the coolant temperature reaches 95°C.
High speed fan: this comes on when the coolant temperature reaches 100°C: the first fan is not switched off until the second one is switched off.
The switching on of the fans also depends on the status of the three-stage pressure switch of the air conditioning system, which determines when the first fan is switched on, and after a certain delay, the second fan, and when they are switched off.



P3W17BJ01

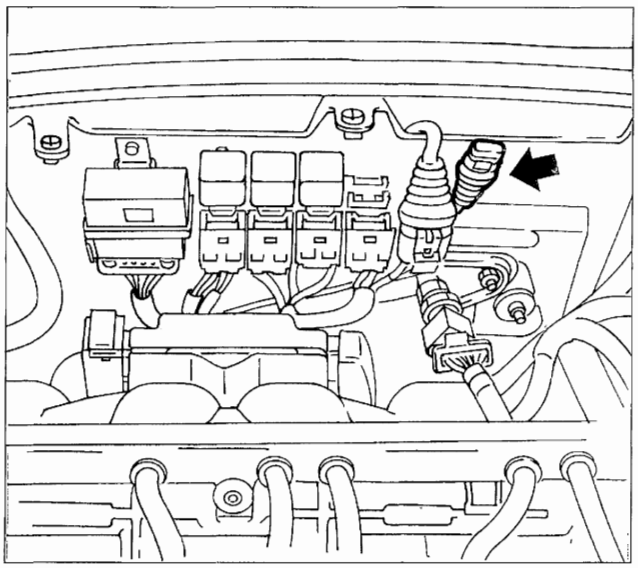
1. Condition of the three-stage pressure switch
2. Condition of the high speed fan
3. Condition of the low speed fan
4. Trend of the coolant temperature
5. Delay of connection/disconnection of the three-stage pressure switch

ON: fan/pressure switch activated
OFF: fan/pressure switch deactivated

The system comprises fault diagnosis which checks any faults in the following components:

Actuators	Sensors
fuel injectors coils charcoal filter scrubbing solenoid idle speed adjustment stepper motor fuel pump contactor modular manifold solenoid timing variator solenoid contactor air conditioner compressor contactor (if present)	engine rpm sensor engine timing sensor air flow meter lambda probe coolant temperature sensor knock sensor throttle position sensor vehicle speed sensor

Location of fault diagnosis connector



P3W18BJ01

If the fault is confirmed, it is stored permanently in memory, and the relevant sensor is excluded from the system, until the fault is eliminated.

If a confirmed fault is detected, it usually causes the warning light on the dashboard to come on; this light goes out when the fault condition is eliminated.

NOTE

During starting, the light:

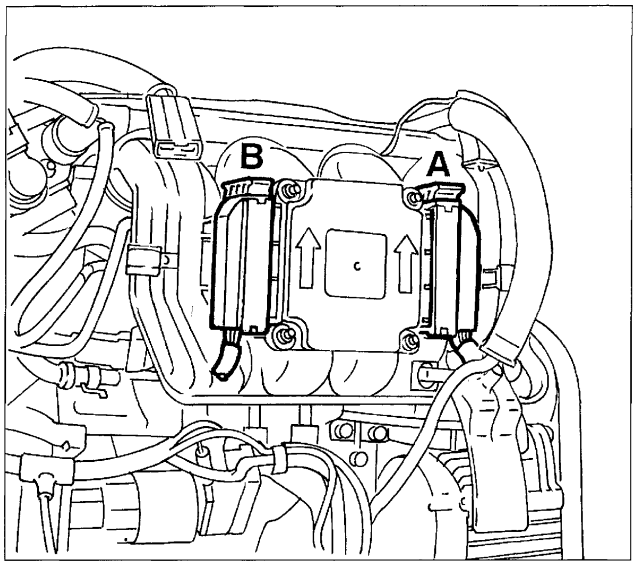
- comes on for 4 seconds
- goes out for 0.1 seconds
- stays on/off permanently depending on whether or not there are "permanent" errors.

Using a diagnostic instrument, a full diagnosis of the system can be carried out, which consists of three stages:

- display of a set of operating parameters (with engine off or running);
- display of the errors and their deletion;
- activation of certain actuators (active diagnosis).

Recovery strategy

If a fault is detected on the sensors/actuators, the control unit where possible replaces the missing data by reconstructing it via the software (recovery) in order to allow the engine to operate.



P3W19BJ01

ELECTRICAL/ELECTRONIC SYSTEM

Wiring

The system has two separate wiring systems. The wiring on the engine side (A) connects the components mounted on the engine to the engine control unit, while the wiring on the vehicle side (B) instead connects the other compnents to the control unit and forms the interface with the vehicle wiring.

NOTE

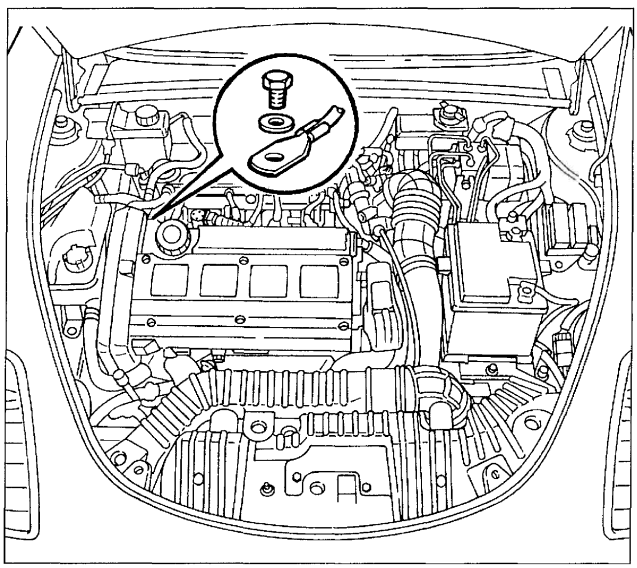
The two connectors are the same, so if the control unit is dismantled, the direction of assembly (arrow) must be respected to avoid inversions.

engine side wiring (A)

throttle position sensor
coolant temperature sensor
air flowmeter
engine rpm sensor
engine timing sensor
knock sensor
fuel injectors
coils
idle speed stepper motor
module manifold actuator solenoid
charcoal filter scrubbing solenoid

vehicle side wiring (B)

vehicle speed sensor
double contactor (pump, fuel injection)
radiator fans contactor
air conditioner compressor contactor (if present)
timing variator solenoid contactor
fuses
lambda probe
diagnostic instrument
FIAT CODE control unit
instrument panel connection
supply from battery
supply from ignition switch



P3W19BJ02

Location of system earth points

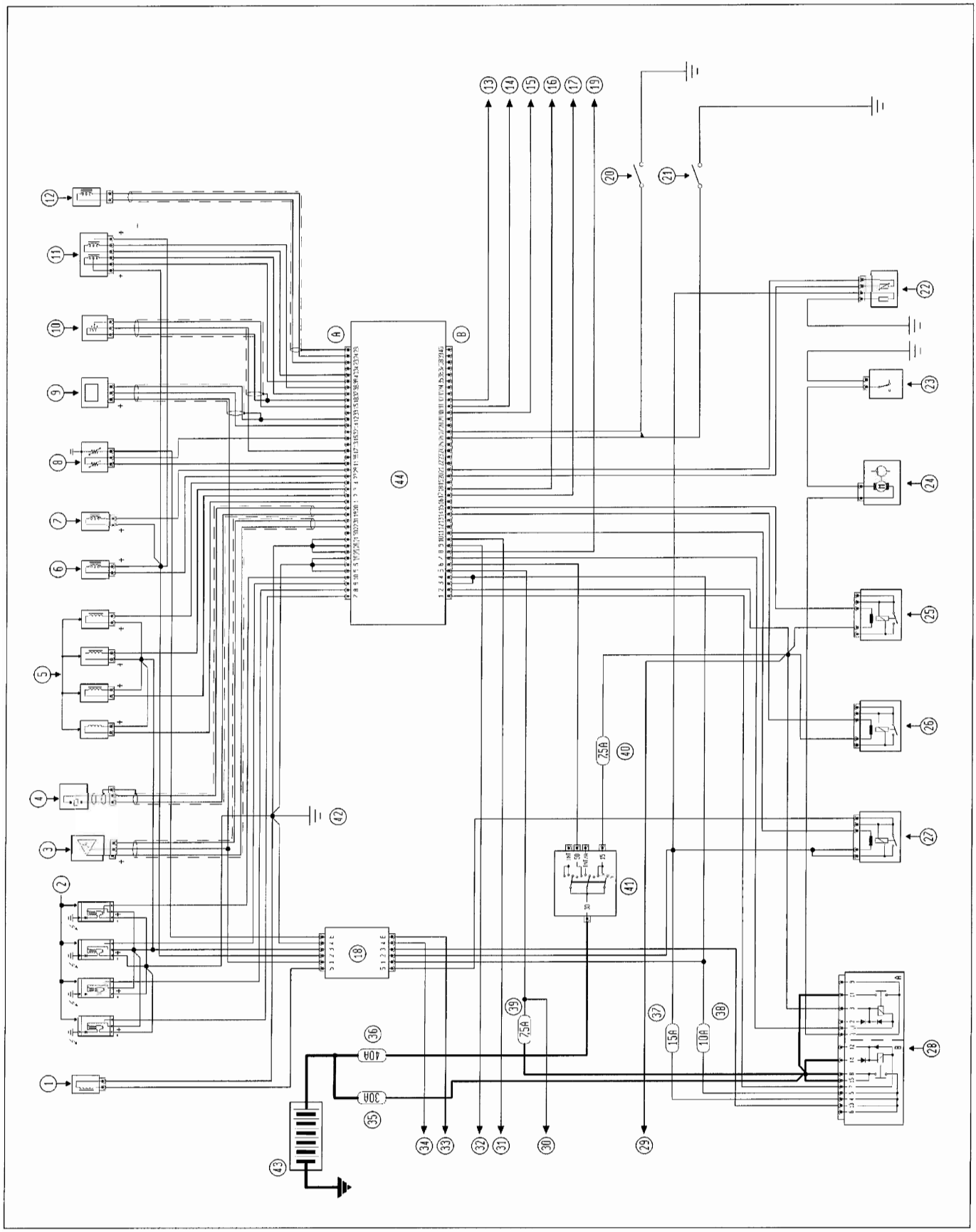
In order to increase the electromagnetic compatibility and operating reliability, the number and positions of the earth points have been carefully designed in accordance with the following layout:

- main earth directly on the battery negative;
- engine control system earth on engine block (area of power steering mounting)

10.

Key to wiring diagram of Hitachi system

1. timing variator solenoid
2. single coils
3. engine timing sensor
4. knock sensor
5. fuel injectors
6. charcoal filter scrubbing solenoid
7. module manifold control solenoid
8. coolant temperature sensor
9. air flowmeter
10. throttle position sensor
11. engine idle speed adjustment actuator
12. engine rpm sensor
13. line K
14. memory reprogramming
15. FIAT CODE control unit connection
16. vehicle speed input
17. rev counter control
18. interface connector
19. system fault warning light control
20. input from air conditioner three stage thermal switch (if present)
21. version selection (connected to earth only for versions without air conditioning)
22. lambda probe
23. inertial switch
24. fuel pump
25. high speed fan contactor control (if present)
26. low speed fan contactor control
27. timing variator solenoid contactor
28. double contactor
29. supply (+15) for FIAT CODE
30. supply (+30) for FIAT CODE
31. air conditioner compressor contactor control (if present)
32. input for request to switch on air conditioner compressor (if present)
33. signal for coolant temperature gauge
34. engine earth for FIAT CODE
35. fuse A (30 A)
36. fuse B (50 A)
37. fuse C (15 A)
38. fuse D (10 A)
39. fuse E (7.5 A)
40. fuse F (7.5 A)
41. ignition switch
42. engine earth
43. battery
44. engine control unit


A
B
44
42
18
41
40
39
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28
27
26
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14
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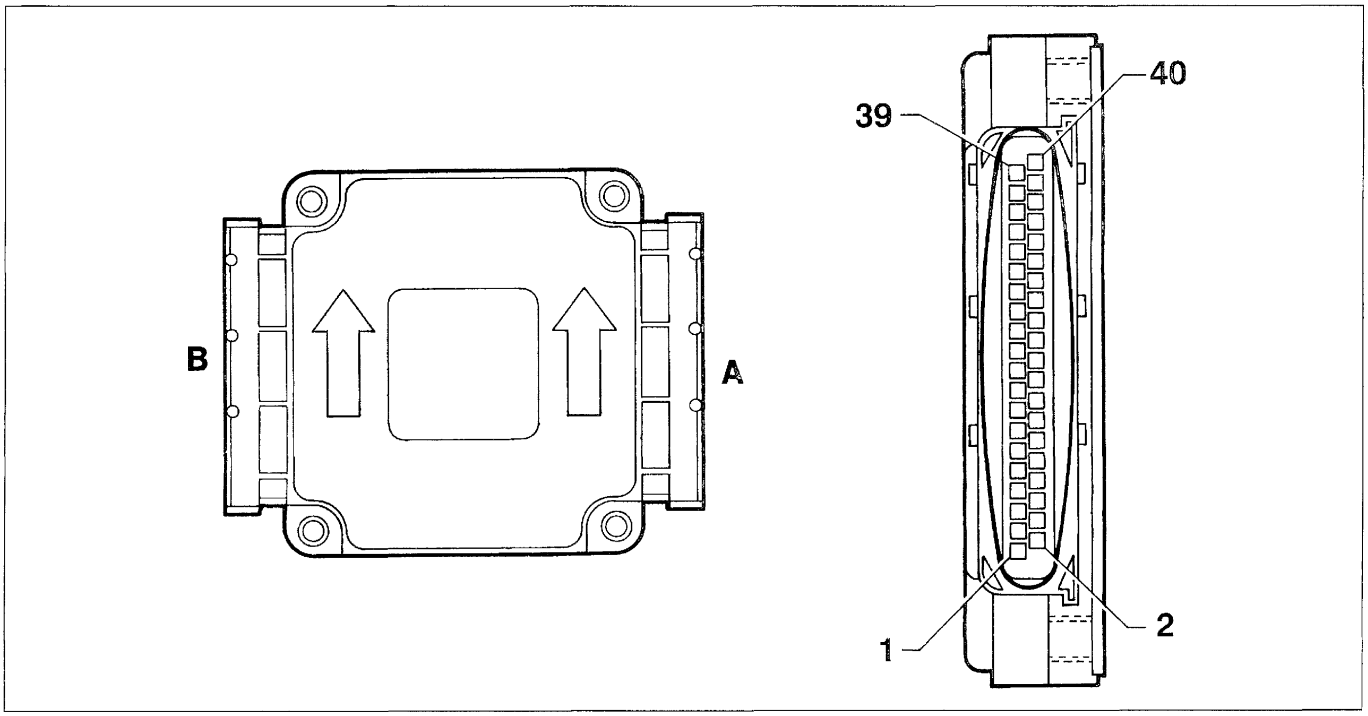
16
17
19
12
11
10
9
8
7
6
5
4
3
2
1
7,5A
15A
10A
40A
30A

P3W21BJ01

10.

HITACHI CONTROL UNIT CONNECTOR PINS

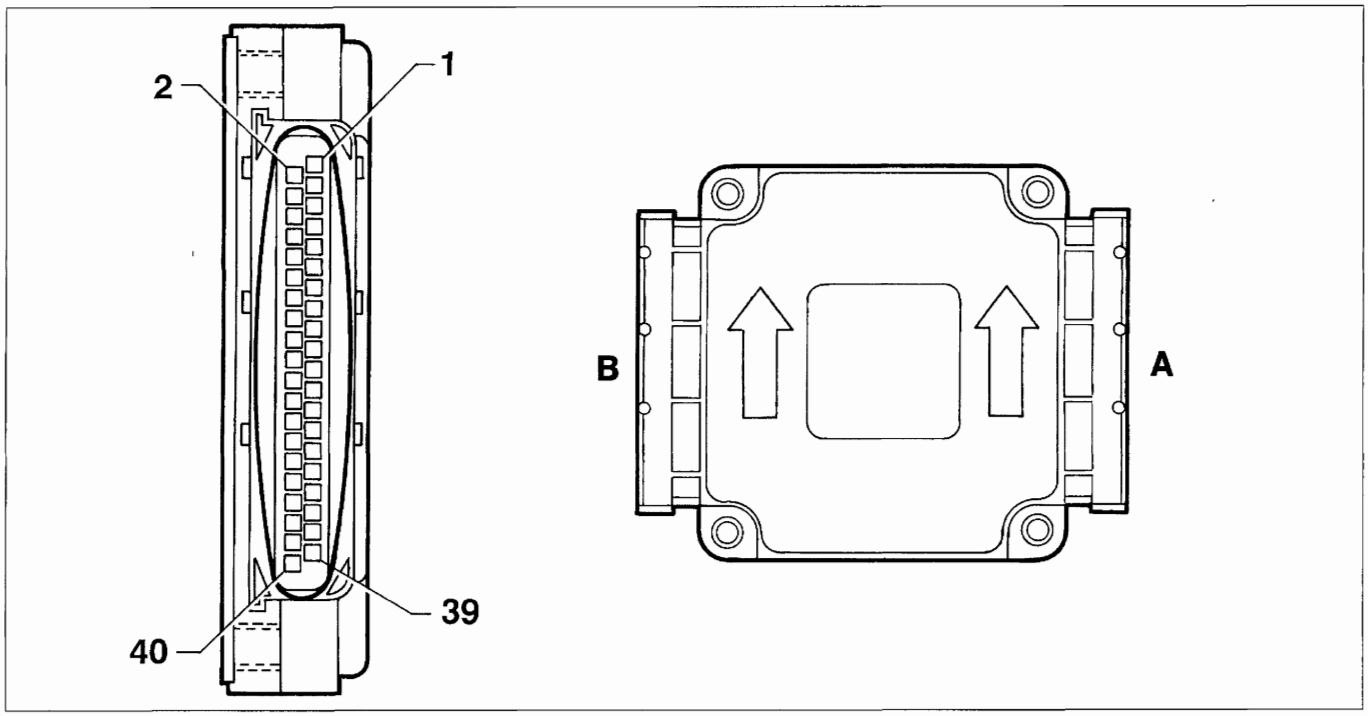


P3W22BJ01

Connector A

1. Cylinder 1 fuel injector control
2. Cylinder 2 fuel injector control
3. Cylinder 3 fuel injector control
4. Cylinder 4 fuel injector control
5. Ignition earth
6. Power earth (1)
7. Cylinder 1 coil control
8. Cylinder 2 coil control
9. Cylinder 3 coil control
10. Cylinder 4 coil control
11. Coolant temperature earth
12. Air flow meter earth
13. N.C.
14. Air flow meter signal
15. Throttle position sensor signal
16. Coolant temperature sensor signal
17. Supply to throttle position sensor (5 volt)
18. Throttle position signal earth
19. Knock sensor signal
20. Knock sensor earth
21. Casing earth
22. Engine timing sensor signal
23. Engine rpm sensor positive
24. Engine rpm sensor negative
25. A/D converters earth
26. Sensors earth
27. Charcoal filter scrubbing solenoid control
28. Engine rpm sensor shield
29. Modular manifold solenoid control
30. N.C.
31. Engine timing sensor earth
32. N.C.
33. N.C.
34. N.C.
35. Power earth (2)
36. N.C.
37. Idle speed actuator control stage 1
38. Idle speed actuator control stage 2
39. Idle speed actuator control stage 3
40. Idle speed actuator control stage 4

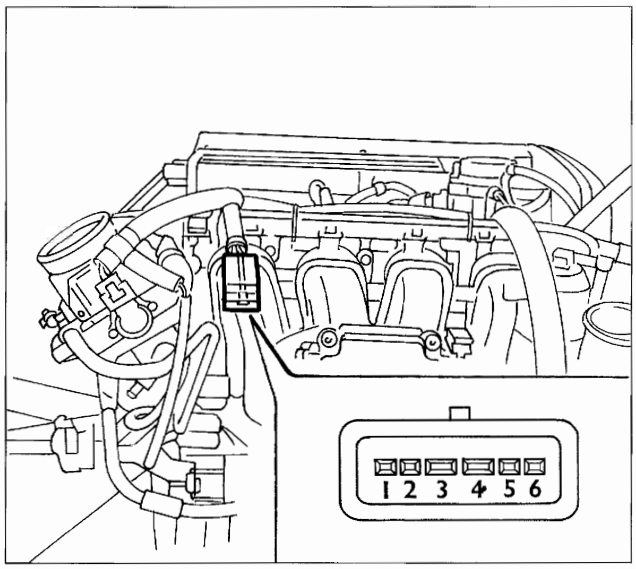
HITACHI CONTROL UNIT CONNECTOR PINS



P3W23BJ01

Connector B

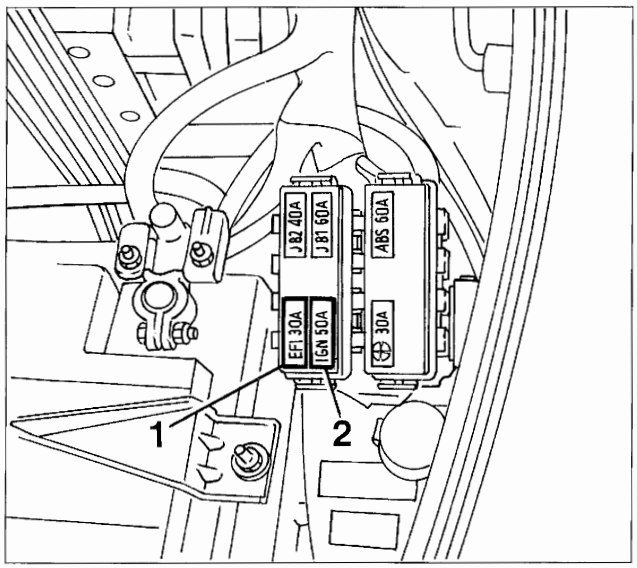
1. Control of double contactor sec. B
2. Control unit supply (+15)
3. Power supply 1
4. Power supply 2
5. Control unit supply (+30)
6. Engine started signal from ignition key +50
7. Control of double contactor sec. A (fuel pump)
8. Control of system fault warning light
9. Signal for switching on air conditioner compressor (if present)
10. Control for air conditioner compressor contactor (if present)
11. Control of timing variator fan contactor
12. N.C.
13. N.C.
14. Control of low speed fan contactor
15. Control of high speed fan contactor
16. N.C.
17. Control of rev counter
18. Vehicle speed sensor signal
19. N.C.
20. Lambda probe signal
21. Lambda probe negative
22. N.C.
23. N.C.
24. N.C.
25. N.C.
26. Version selection (to earth only for versions without air conditioning)
27. Three-stage thermal switch signal (only for versions with air conditioning)
28. N.C.
29. N.C.
30. Connection with FIAT CODE
31. Reprogramming
32. Line K
33. N.C.
34. N.C.
35. N.C.
36. N.C.
37. N.C.
38. N.C.
39. N.C.
40. N.C.



P3W24BJ01

Interface connector

1. Supply for sensors
2. Supply for actuators
3. Supply for injectors and coils
4. FIAT CODE earth
5. Timing variator control
6. Coolant temperature sensor (for instrument panel)



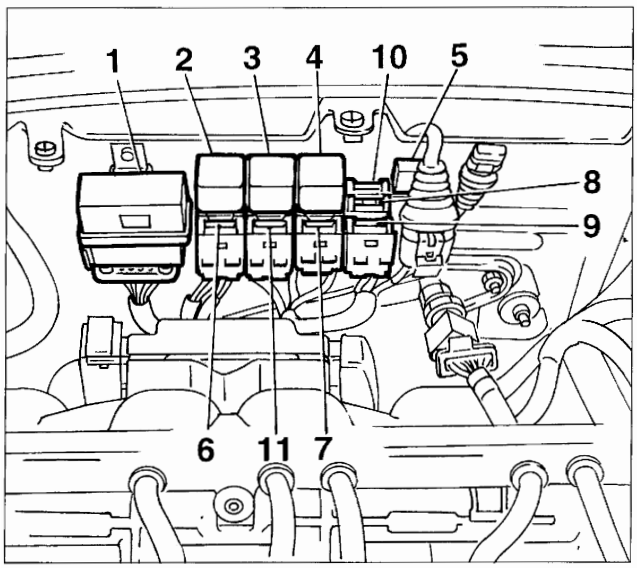
P3W24BJ02

Location of fuses and contactors of engine control system

NOTE *For more information, see Section 55-Electrical system*

Main fuses

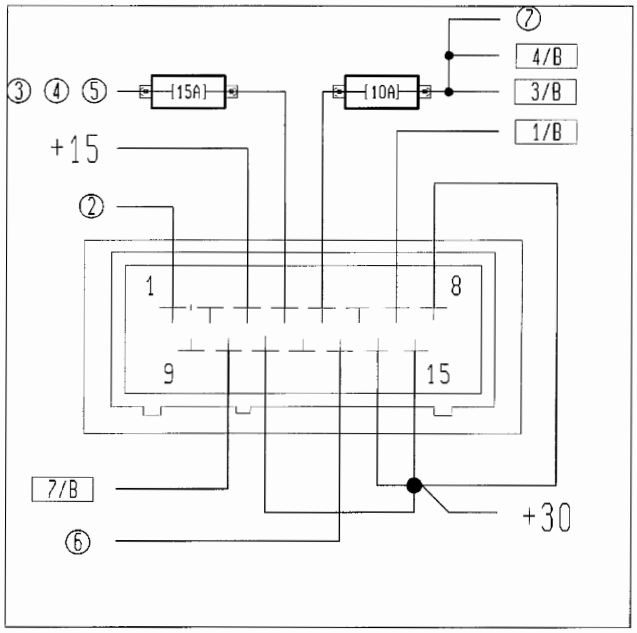
1. Fuse A (30 A)
2. Fuse B (50 A)



P3W24BJ03

Fuses and contactors

1. Double contactor
2. Timing variator contactor
3. 1st speed fan contactor
4. 2nd speed fan contactor (if present)
5. Contactor for switching on compressor (if present)
6. Fuse C (15 A)
7. Fuse D (10 A)
8. Fuse E (7.5 A)
9. Fuse F (7.5 A)
10. Compressor fuse (if present)
11. ABS fuse



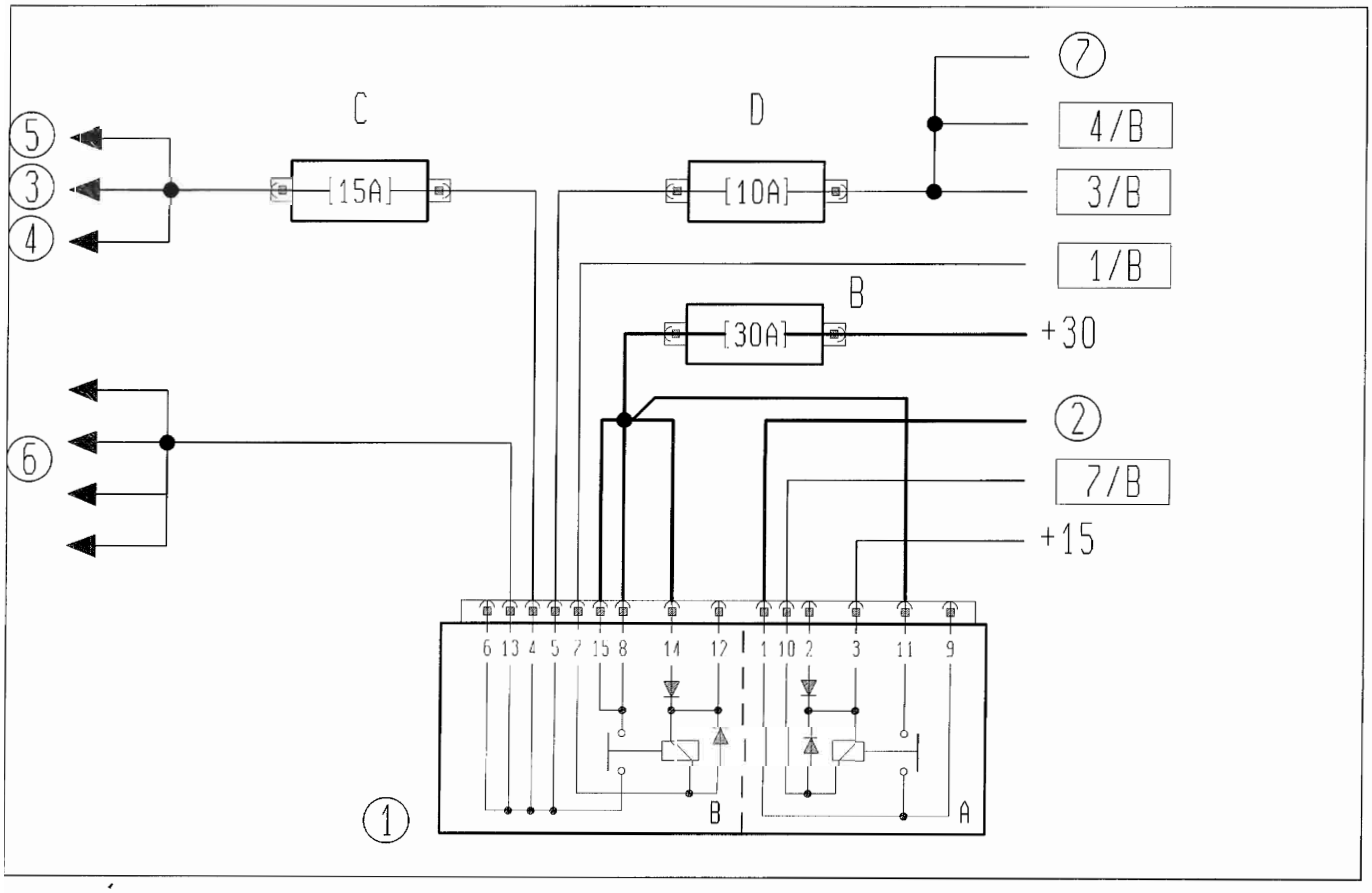
P3W25BJ01

DOUBLE CONTACTOR

A double contactor is used to ensure the electrical supply to the system. This device comprises a single casing which contains two contactors of the normally open type, whose job is to supply the control unit and the system's components.

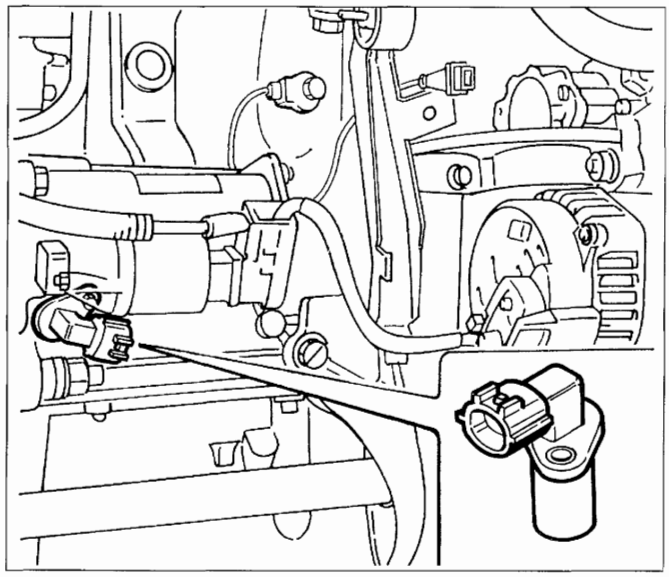
With the ignition on (MAR position) (+15), the excitation coils of both contactors are supplied (pins 2 and 14), which close the relevant power contacts.
The first contactor (sec.A) supplies (pin 11) the fuel pump, receiving voltage directly from the battery (pin 1).
The second contactor (sec.B) ensures (pins 3,4,5 and 7) the multiple supplies of the control unit and the various sensors and actuators of the system, both directly and through connector blocks.

Wiring connector



P3W25BJ02

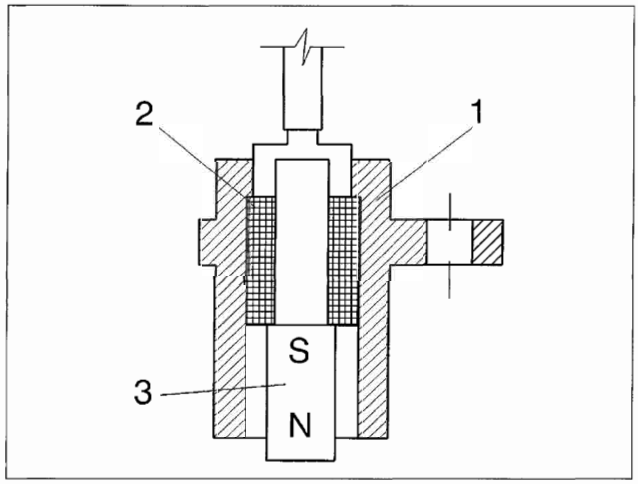
1. Double contactor
2. Electric fuel pump
3. Lambda probe heater
4. Timing variator fan contactor
5. Supply to actuators
6. Ignition coils
7. Supply to sensors



P3W26BJ01

ENGINE RPM SENSOR

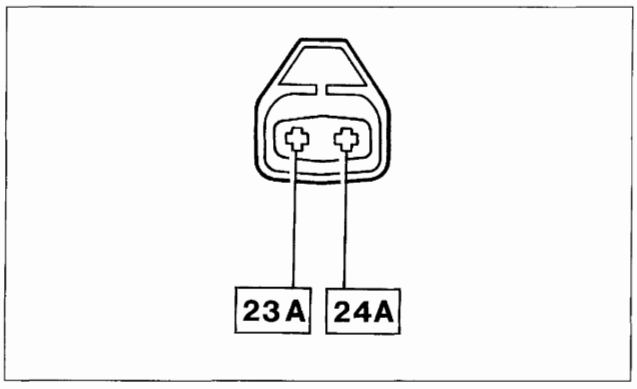
The sensor is mounted on the engine block: the relevant phonic wheel is attached to a crank on the crankshaft.



P3W26BJ02

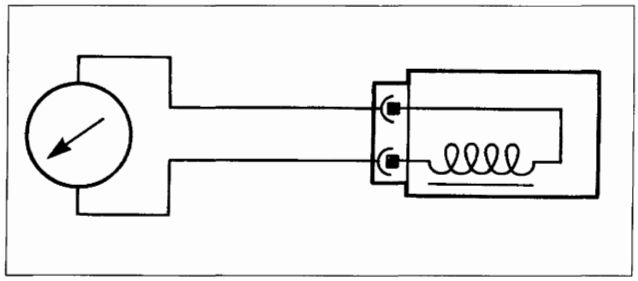
Principle of operation

The sensor consists of a tubular casing (1) in which there is a permanent magnet (3) and electrical winding (2).
Because of the passage of the teeth of the phonic wheel, the magnetic flow created by the magnet (3) undergoes fluctuations as a result of the change in gap.
These fluctuations induce an electromotive force in the winding (2), at the ends of which there is a voltage which is alternately positive (tooth opposite sensor) and negative (gap opposite sensor: see "management of signal picture" sub-section). The peak value of the output voltage from the sensor depends, provided all other factors remain the same, on the distance betwen the sensor and tooth (gap).



P3W26BJ03

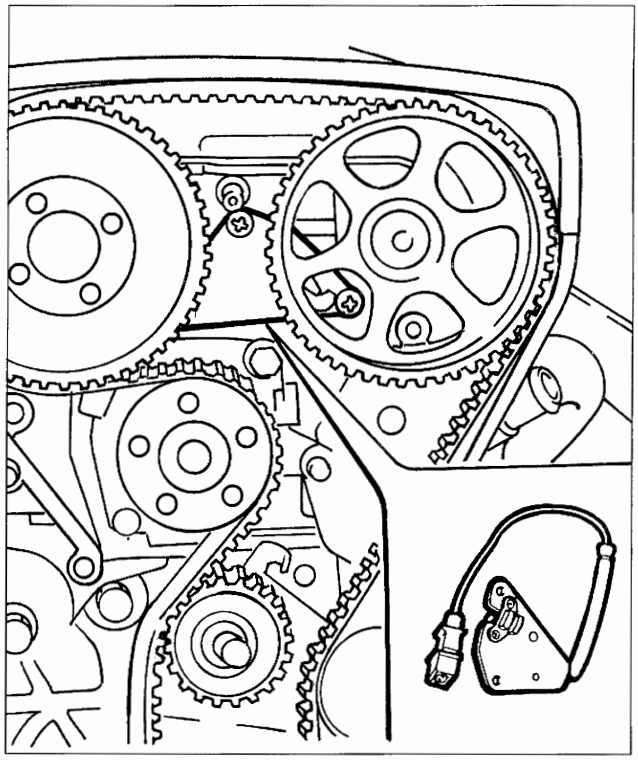
Wiring connector



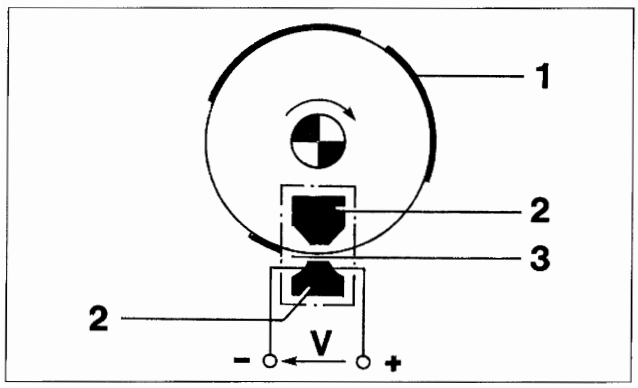
P3W26BJ04

The sensor's resistance can be measured by disconnecting the connector and connecting an ohmmeter to the ends of the sensor.

Resistance: 570 ± 57 ohm at 20°C



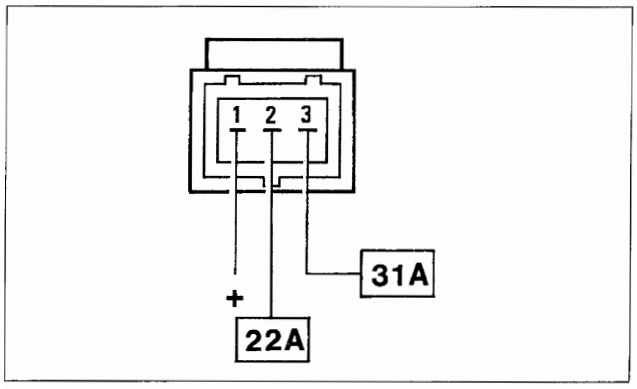
P3W27BJ01



P3W27BJ02

1. Deflector
2. Magnetic material
3. Gap

Wiring connector



P3W27BJ03

ENGINE TIMING SENSOR

The engine timing signal, together with the engine rpm and TDC signal, enables the control unit to know the succession of cylinders in order to implement phased injection.
This signal is generated by a Hall-effect sensor, mounted near the exhaust camshaft drive sprocket.

NOTE *The angle of the sensor cannot be adjusted.*

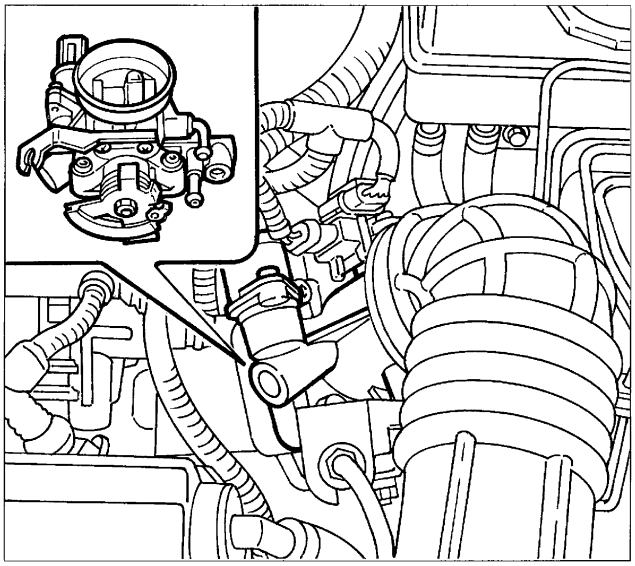
Principle of operation

A semiconducting layer through which current passes, immersed in a magnetic field perpendicular to it (force lines perpendicular to the current direction), generates at its ends a difference in potential known as Hall voltage.

If the current intensity remains constant, the voltage generated depends only on the intensity of the magnetic field. It is therefore sufficient for the field intensity to vary periodically to obtain a modulated electrical signal.

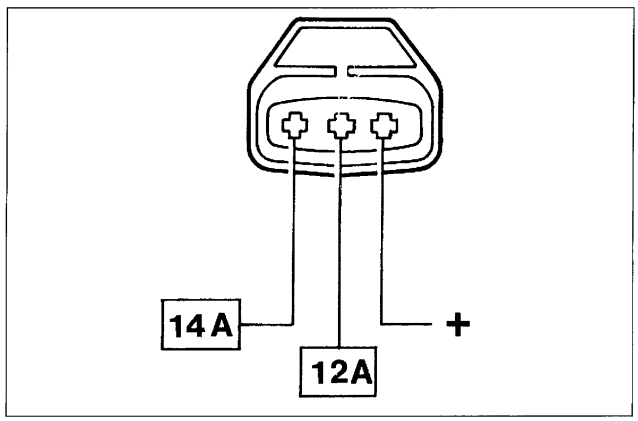
In practice, to obtain this change, a metal ring passes through this sensor (joined to the inside of the timing sprocket). This ring comprises a series of gaps; in its movement, when the ring covers the sensor, it blocks the magnetic field and the signal remains low, while when the gaps pass, the field closes and the signal becomes high.

The alternation of the signals therefore depends on the succession of gaps (see "management of signal picture" sub-section).

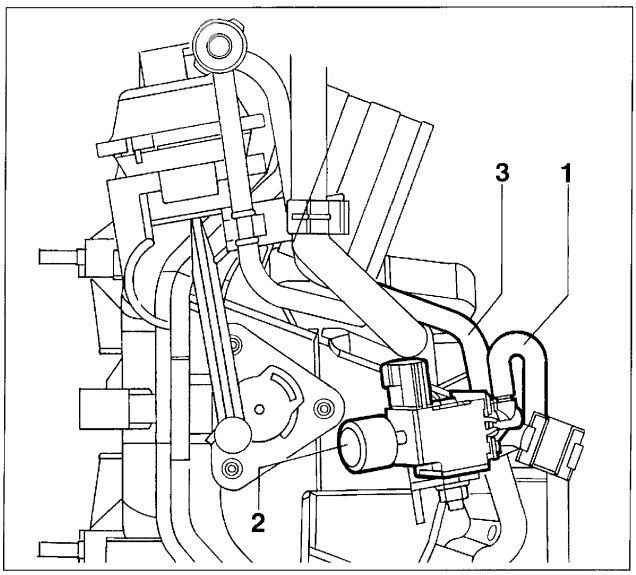


P3W28BJ01

Wiring connector



P3W28BJ02



P3W28BJ03

AIR FLOW METER

The air flow meter is of the hot-wire type with measurement of bypass flow, built into the throttle body.
At the top it has a duct parallel to the main flow, in which the heated filament is located.

Some of the flow of intake air is introduced into the duct and, after flowing through, it emerges on the opposite side, rejoining the main flow.
Consequently, only some of the air mass which passes through the meter is measured: this quantity is nevertheless proportional to the total mass passing through the meter.

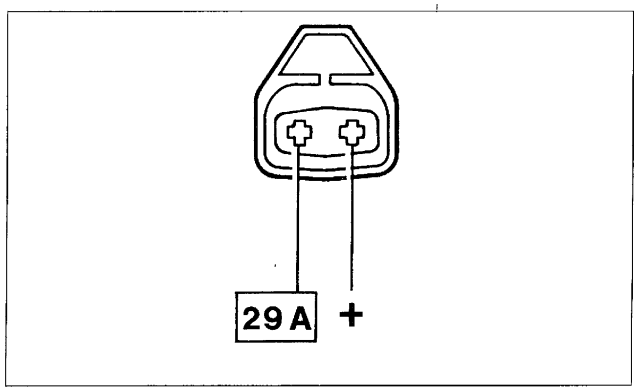
The electrical voltage at the output of the meter is therefore representative of the total air flow.
This type of meter has two advantages over the total flow type:

- significant insensitivity to pulsations of the air columns, especially present at low engine speeds and at high loads;
- less fouling of the filament, because of the lower mass of air enveloping it; this is confirmed by the fact that the control unit has no strategy for cleaning the wire (burn-in).

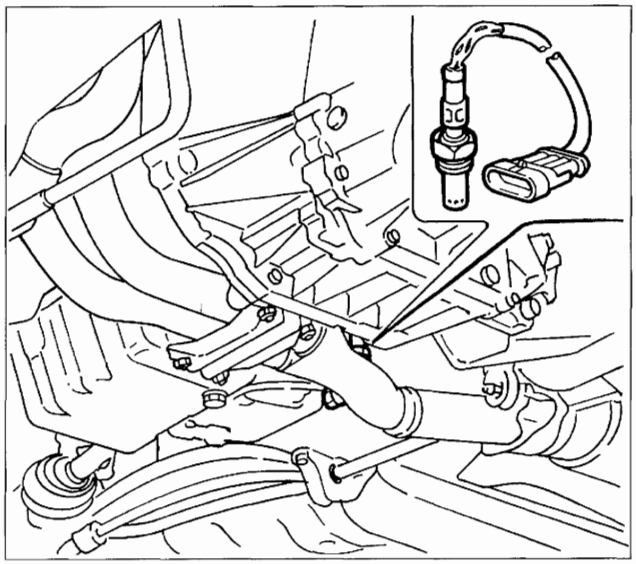
MODULAR MANIFOLD CONTROL SOLENOID

The modular manifold actuator is controlled by a three-way solenoid which puts either the filter (2) in communication with the connection (3) connected to the actuator (valve not supplied), or the connection (1) connected to the vacuum reservoir in communication with the connection (3) connected to the actuator (valve supplied).

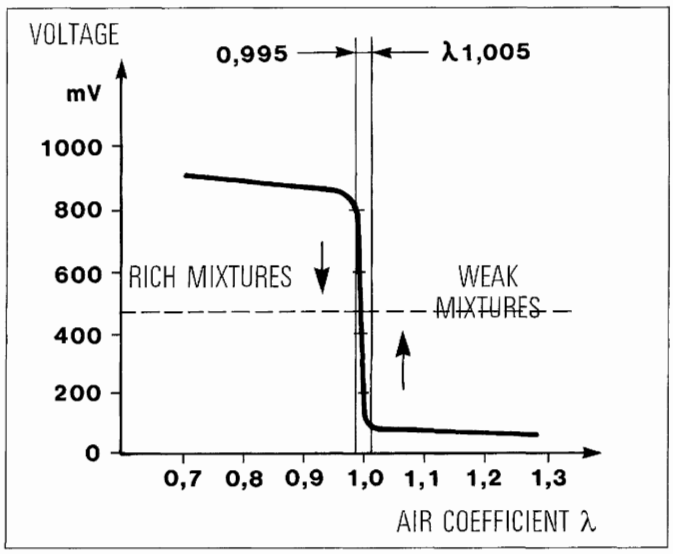
Wiring connector



P3W28BJ04



P3W29BJ01



P3W29BJ02

λ= 1 Ideal mixture (stoichiometric)
λ> 1 Weak mixture
Excess air; the CO tends to be low
λ< 1 Rich mixture
Insufficient air; the CO tends to be high

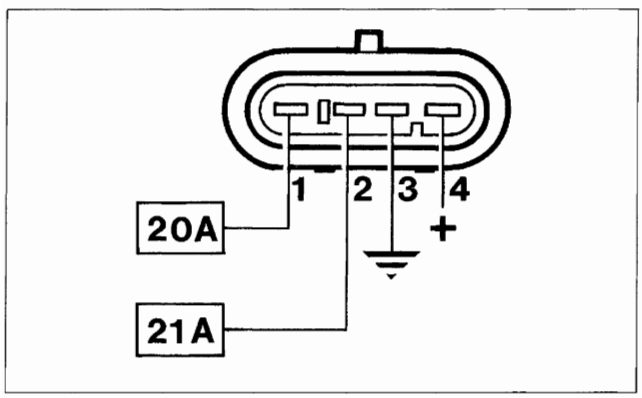
LAMBDA PROBE

The lambda probe measures the oxygen content in the exhaust gases: it is mounted on the exhaust pipe upstream of the catalytic converter.
The sensor's output signal is sent to the control unit for feedback correction of the mixture strength.
When the probe gives a low signal (voltage below 200 mV) the control unit recognizes a weak mixture and increases the fuel injection time; when the probe's signal is high (voltage higher than 800 mV), the control unit recognizes a rich mixture and decreases the fuel injection time.
This sequence of interventions is repeated at a frequency of a few dozen Hertz, so that the engine functions with a mixture strength which continuously fluctuates around the stoichiometric value.
At temperatures below 300°C, the ceramic material is not active, so the probe does not give reliable signals; to ensure quick heating on starting and keep the temperature to a minimum, the probe is fitted with an electrical heating resistor which is always on.

The probe can quickly be put out of service if even a small quantity of lead is present in the fuel.

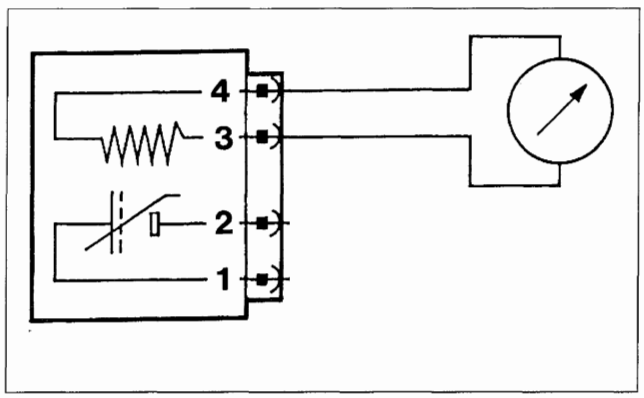
The resistance of the probe's heater can be measured by disconnecting the connector and connecting an ohmmeter as shown in the figure.

Wiring connector

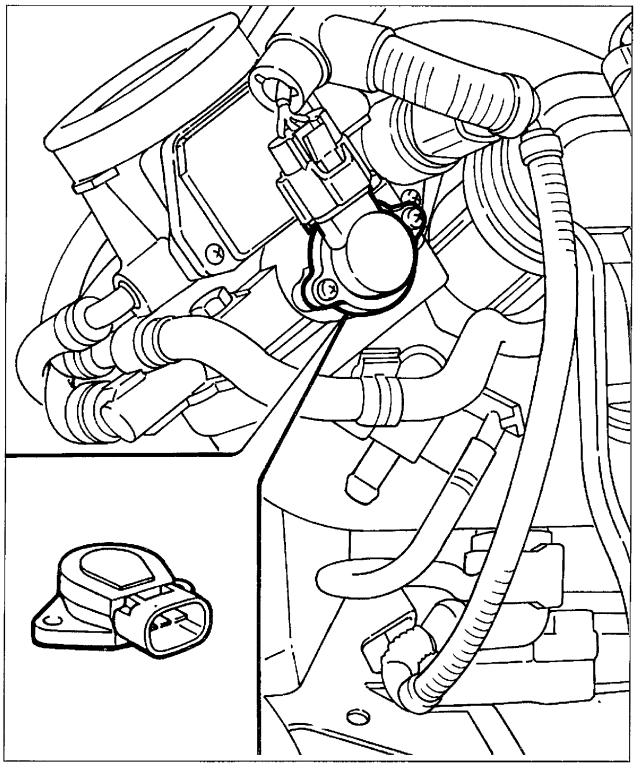


P3W29BJ04

Resistance: 4.5 ± 0.5 ohm at 20°C



P3W29BJ03

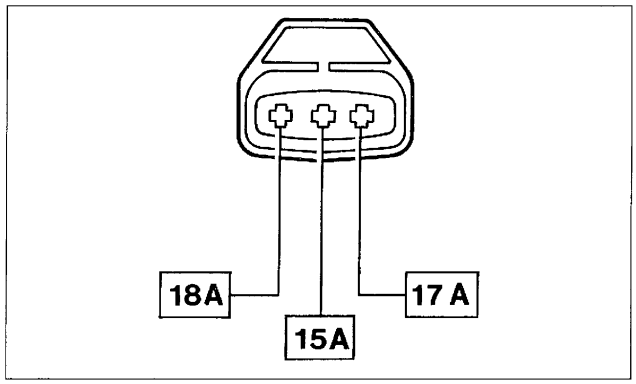


P3W30BJ01

THROTTLE POSITION SENSOR

This consists of a single-track potentiometer whose moving part is driven by the throttle spindle.

Wiring connector



P3W30BJ02

TIMING VARIATOR CONTROL SOLENOID

A timing variator (with electronic control and hydraulic operation) for the camshaft on the inlet side is been fitted to this engine.
The device allows the timing diagram (intake phase) to be varied in accordance with the load required of the engine; this parameter is processed by the HITACHI control unit on the basis of the electrical signals received by the air flow meter and the rpm sensor, and sent as a command to the solenoid controlling the timing variator.
In constructional terms, the device consists of a main unit fitted on the inlet side camshaft, which varies the angle position of the camshaft in relation to the drive sprocket.

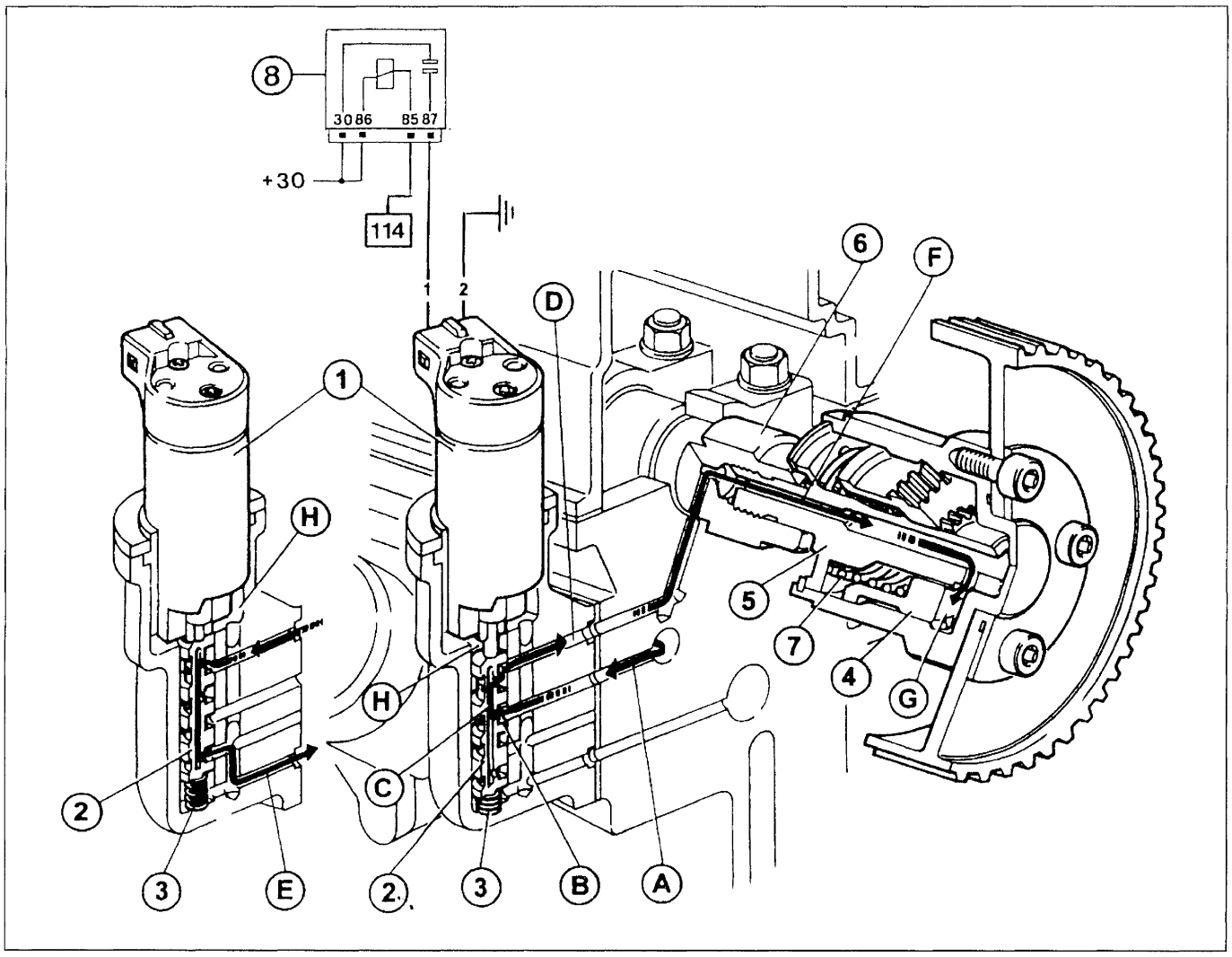
In addition there is an actuation valve driven by a solenoid, both located on the inlet manifold and connected hydraulically to the main unit by means of specific ducts.

The principle of operation is as follows.
When the load is below a pre-established value, the solenoid (1) is de-energized so the slide valve (2), pushed by the return spring (3), remains raised, not allowing the oil coming from the duct (A) to reach the timing variator. In this case, the inlet valve timing remains unchanged (OFF position).

If the engine load exceeds the pre-established value, the solenoid (1) is energized, thus pushing the slide valve (2) downwards. In this position the oil coming from the duct (A) enters into the chamber (B) of the piston, and from here passes through a specific hole and enters the duct (C) in the piston.

The oil can only emerge from this duct through the top hole (in communication with the duct (D) which delivers oil to the variator), since the bottom hole, as the slide valve (2) has been lowered, is not in communication with the exhaust duct (E).

The oil flows thorugh ducts (D) and (F) into chamber (G) to move piston (4) sideways toward the engine. Because the piston is fitted with helical teeth, it is forced to turn clockwise (viewed from camshaft side) when it moves sideways.
Piston rotation is transmitted via a curb-toothed splined section to pinion (5), which is screwed onto the threaded shank of camshaft (6). The pinion transmits rotation to the shaft in order to alter intake shaft timing (ON position).
Wnen the electromagnetic is no longer excited, valve box (2) returns to its initial position to cut off the flow of oil under pressure to chamber (G) but allowing oil to return to the exhaust under the pressure of counter spring (7).
A supplementary duct ensures camshaft journal lubrication even when the device is not active.
The oil leaking through chamber (H) of the electromagnet drains thorugh drainage duct (E).

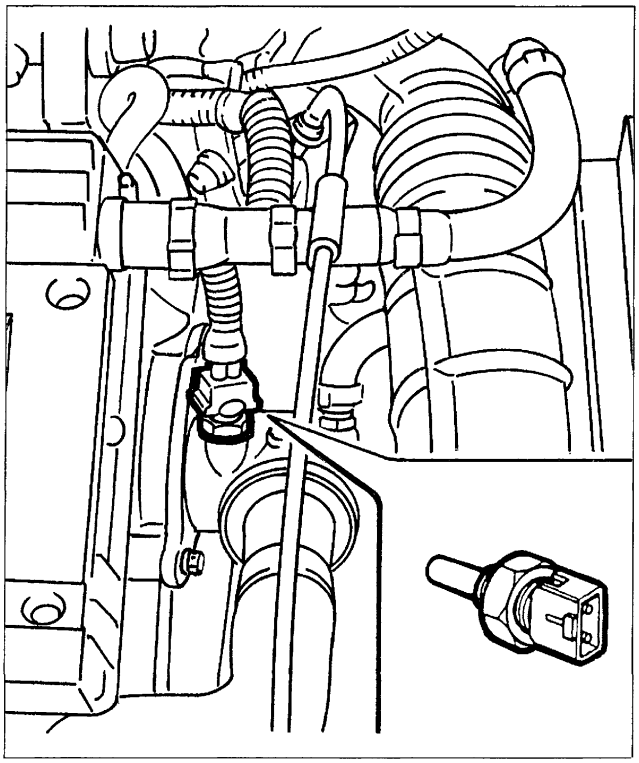


3W31AJ02

1. Variable valve timing control solenoid
2. Variable valve timing control valve
3. Valve counter spring
4. Piston
5. Pinion
6. Camshaft
7. Piston counter spring
8. Electromagnet control relay

A. Oil supply channel
B. Valve piston chamber
C. Valve piston inner channel
D. Channel delivering oil to VVT
E. Oil drain channel
F. VVT oil inlet channel
G. VVT internal chamber
H. Upper valve chamber

10.

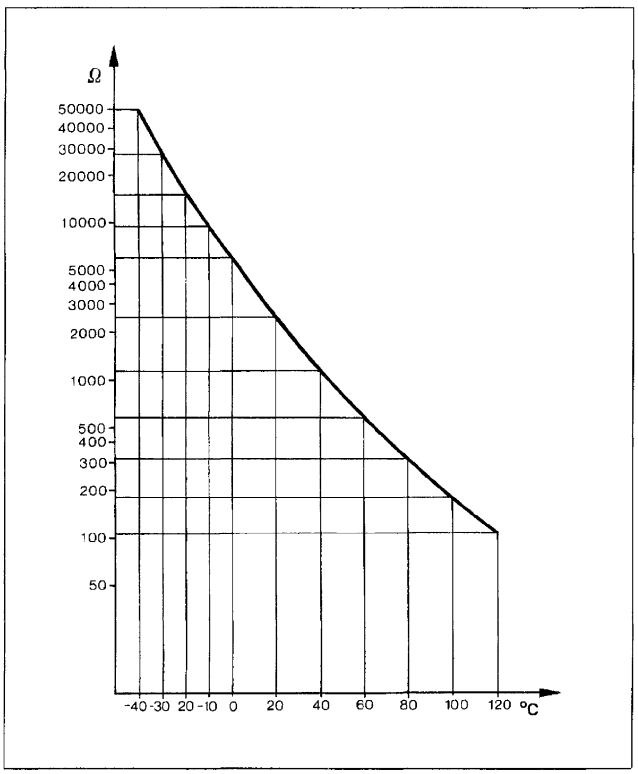


3W32AJ01

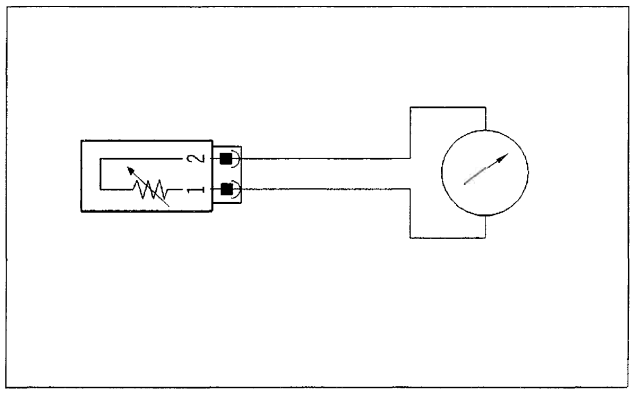
ENGINE COOLANT TEMPERATURE SENSOR

The sensor is fitted to the thermostat
It consists of a brass case that protects the actual resistance element. The element consists of an NTC (Negative Temperature Coefficient) thermistor: i.e. its electrical resistance falls as temperature rises.
The reference voltage is 5 Volts: because the control unit input circuit is designed as a voltage divider, the reference voltage is distributed between a resistance in the control unit and the sensor itself.
The control unit is therefore able to assess sensor resistance changes through voltage changes and thus obtain temperature information.

The following graph plots sensor output. The output may be measured by disconnecting the connector and connecting an ohmmeter as shown in the figure alongside.

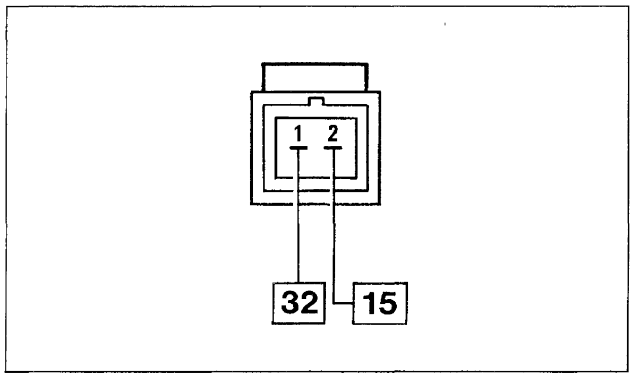


3W32AJ02

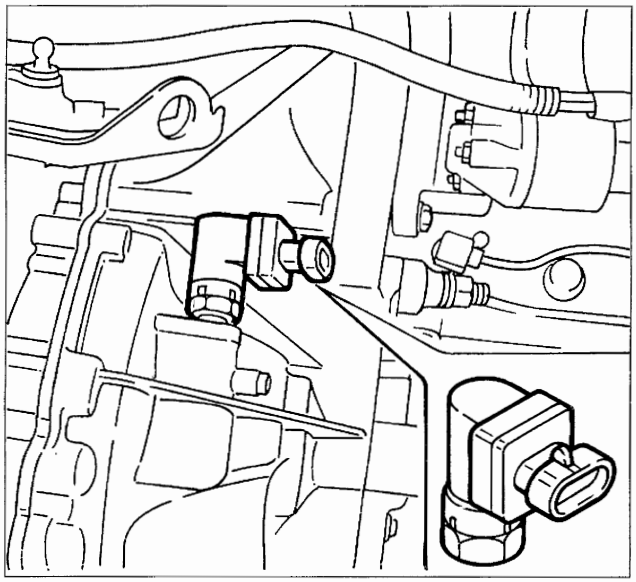


3W32AJ03

Wiring connector



3W32AJ04

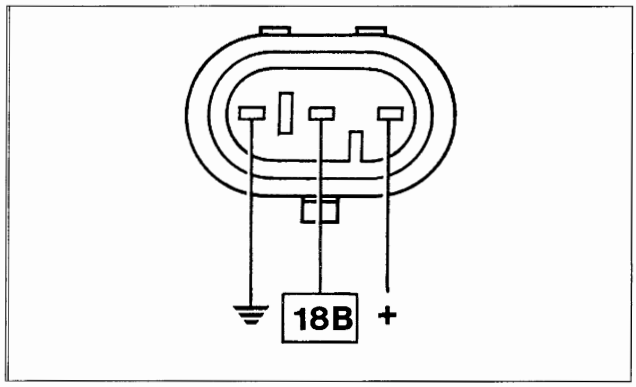


P3W33BJ03

Wiring connector

VEHICLE SPEED SENSOR

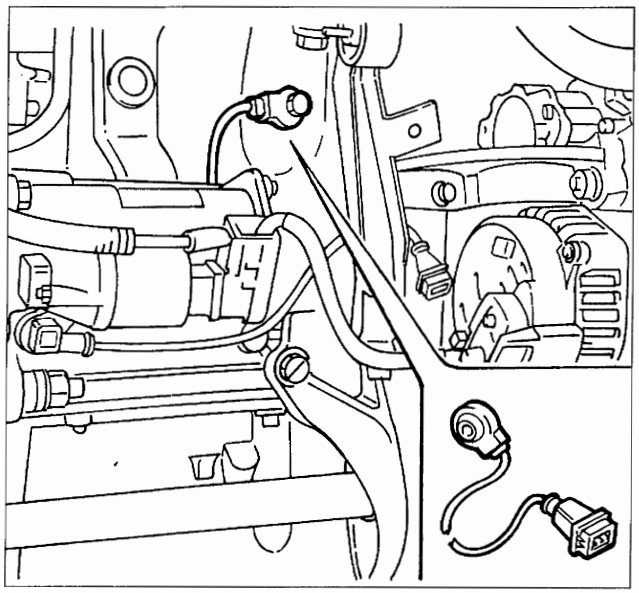
The sensor is located at the output of the differential, near the left drive shaft coupling, and it transmits to the control unit information relating to the vehicle speed. The signal is also used for the operation of the speedometer.
The sensor is of the Hall-effect type (see "engine timing sensor" subsection), and is calibrated so that each pulse corresponds to a travelled distance of one metre; it is therefore possible to find out the vehicle speed on the basis of the pulse frequency.



P3W33BJ01

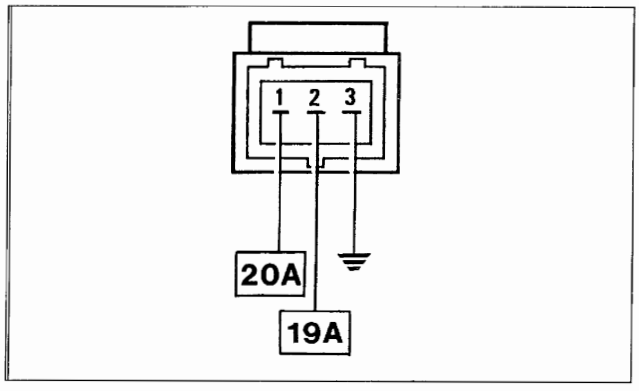
KNOCK SENSOR

This is a piezoelectric sensor mounted on the engine block in a symmetrical position in relation to the pairs of cylinders 1-2 and 3-4.
This position is determined by the need to detect the occurrence of knocking in the same way for all the cylinders.
When the engine knocks, vibrations of the engine block are generated at a particular frequency, which are transformed by the sensor into a voltage signal proportional to their intensity.



P3W33BJ04

Wiring connector



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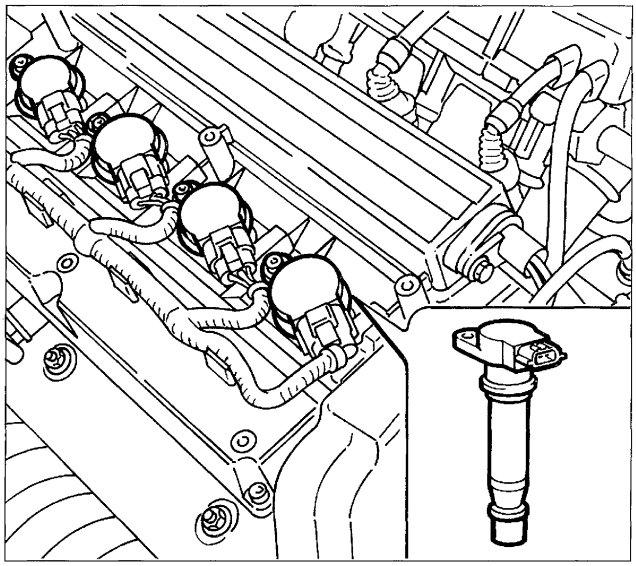


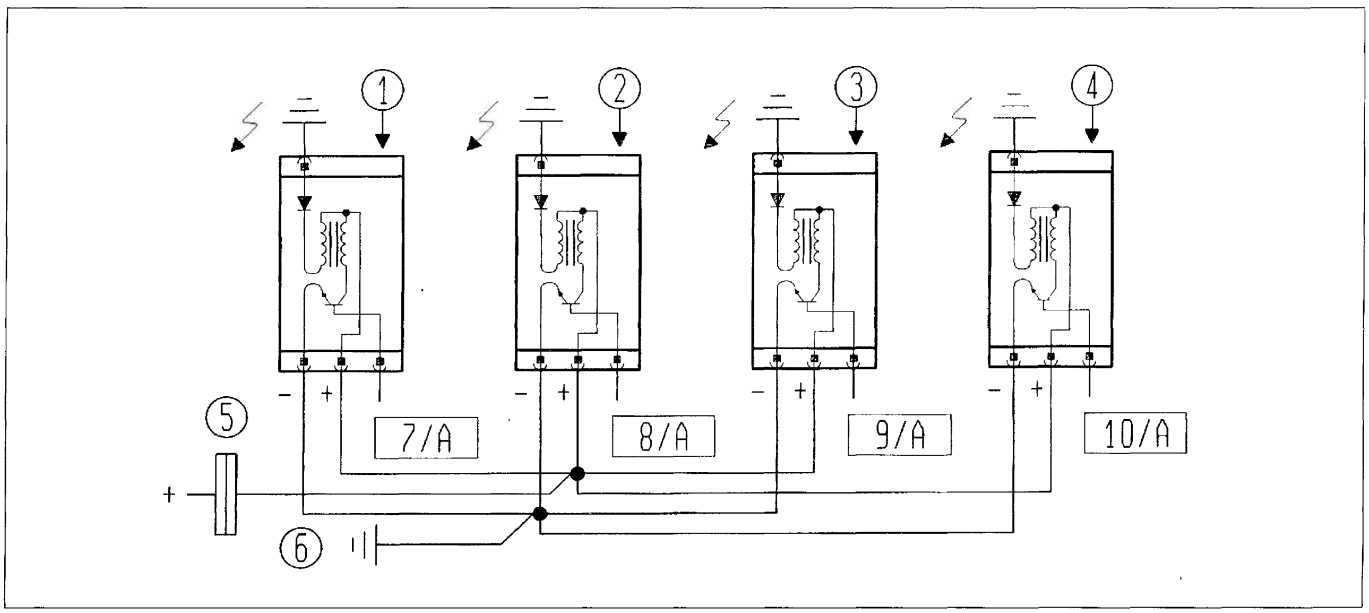
P3W34BJ01

IGNITION COIL

The ignition system is of the static type with inductive discharge, whose high voltage is supplied by four coils mounted directly on the spark plugs (pencil coils).
The coil is of the closed magnetic circuit type, with the windings located in a plastic container and encapsulated in epoxy resin. The coil is connected directly to the plug by means of a silicon extension with high dielectric characteristics.

The coil includes a power transistor to cut off the primary circuit.
The primary of each coil is supplied by the battery voltage (+30) through the double contactor, and is connected to earth via the built-in power transistor whose base is connected to the relevant control unit pins.

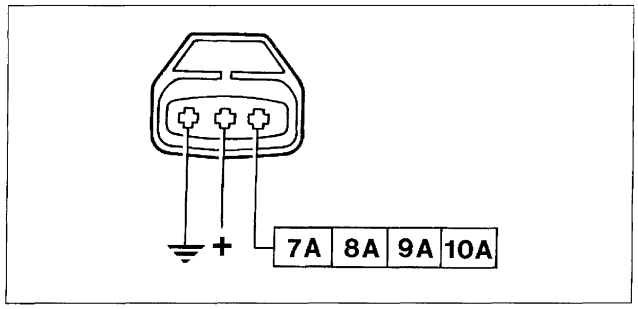
When the current to the base of the transistor is cut off, the connection to earth of the primary is also cut off, causing a high-voltage discharge to the secondary winding.
The optimum ignition advance is calculated by the control unit in accordance with the engine rpm and load, and is effected in the form of time between the power TDC and the instant of cutting off the supply to the coil's primary circuit.



P3W34BJ02

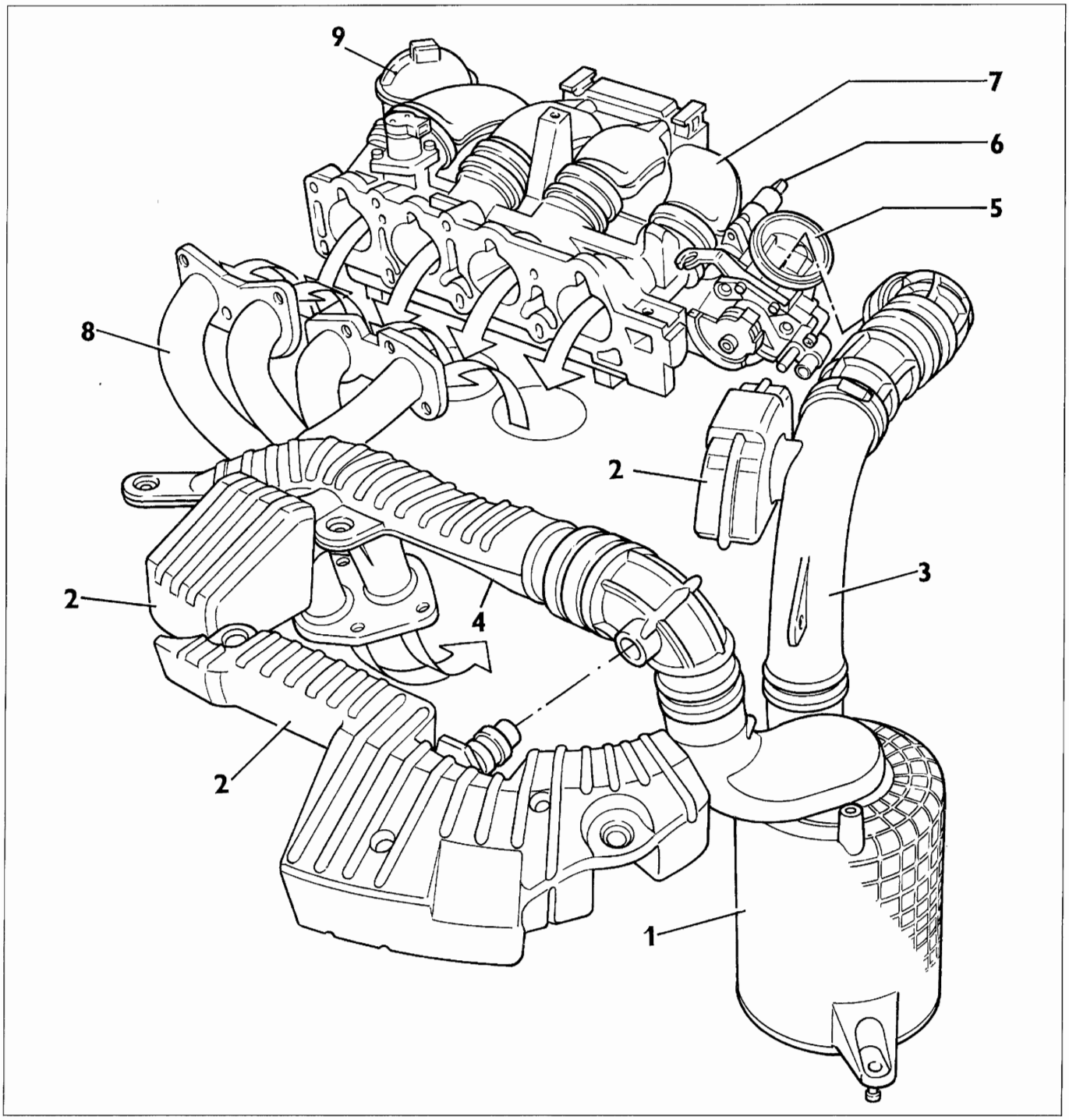
1. Cylinder 1 coil
2. Cylinder 2 coil
3. Cylinder 3 coil
4. Cylinder 4 coil
5. Interface connector
6. Engine earth

Wiring connector



P3W34BJ03

DIAGRAM OF INTAKE SYSTEM



P3W35BJ01

1. Air cleaner
2. Resonator
3. Inlet hose
4. Inlet pipe
5. Throttle body with flow meter
6. Idle speed adjustment actuator
7. Inlet manifold
8. Exhaust manifold
9. Modular manifold actuator

INTAKE SYSTEM

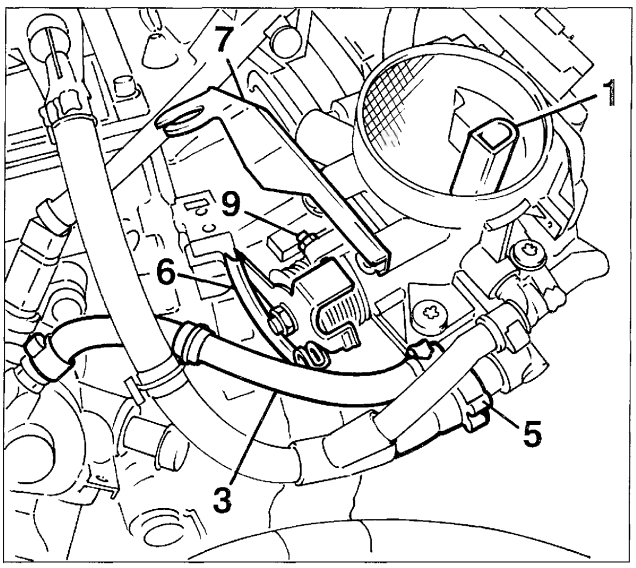
The intake system comprises the following components:
- air cleaner with its hoses;
- acoustic resonators mounted in parallel to the intake hose (two upstream and one downstream of the filter);
- modular inlet manifold on which are mounted the fuel manifold complete with fuel injectors, the modular manifold control actuator, the engine control unit, the charcoal filter scrubbing solenoid and the modular manifold actuator control solenoid;
- throttle body, integrated with the flow meter, on which are mounted the throttle position sensor, the PCV valve of the oil vapour recirculation system and the engine idle speed adjustment actuator.

THROTTLE BODY

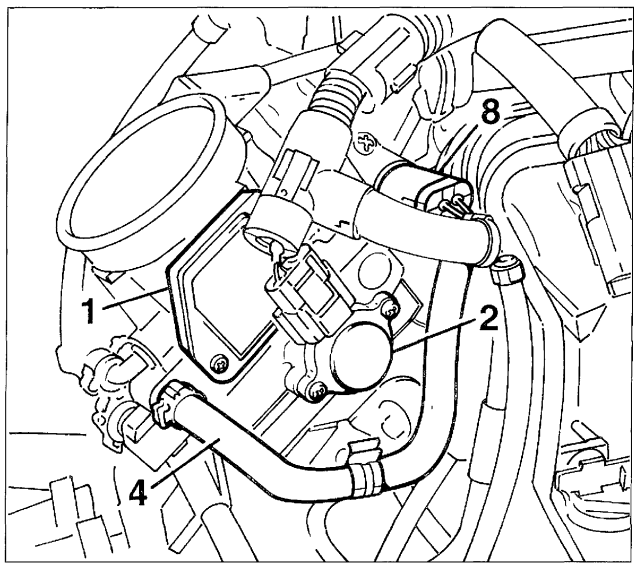
The throttle body measures the quantity of air drawn in by the engine (and so the power developed by the latter) in accordance with the driver's demand via the accelerator pedal, and is integrated with the air flow meter.
The throttle body is secured to the inlet manifold by four bolts; the throttle is opened by means of a linkage which operates in accordance with a law whereby for the same travel of the pedal, the throttle aperture angles are small when the pedal is only slightly pressed, and vice versa the angles are large when the pedal is pressed fully. With the pedal released (engine overrunning or idling), the additional air required is supplied by the engine idle speed adjustment actuator; in these conditions, the throttle aperture lever homes agains an anti-stall screw, which stops the throttle jamming in the closed position.

To avoid ice forming on the throttle and the hole connected to the PCV valve, the throttle body is heated by the circulation, in a chamber within the throttle body, of a small amount of water coming from the engine thermostat.
The PCV valve of the oil vapour recirculation system and the throttle position sensor are also mounted on the throttle body.

The anti-stall screw is adjusted during the through-flow operation in the factory, and should never be tampered with.

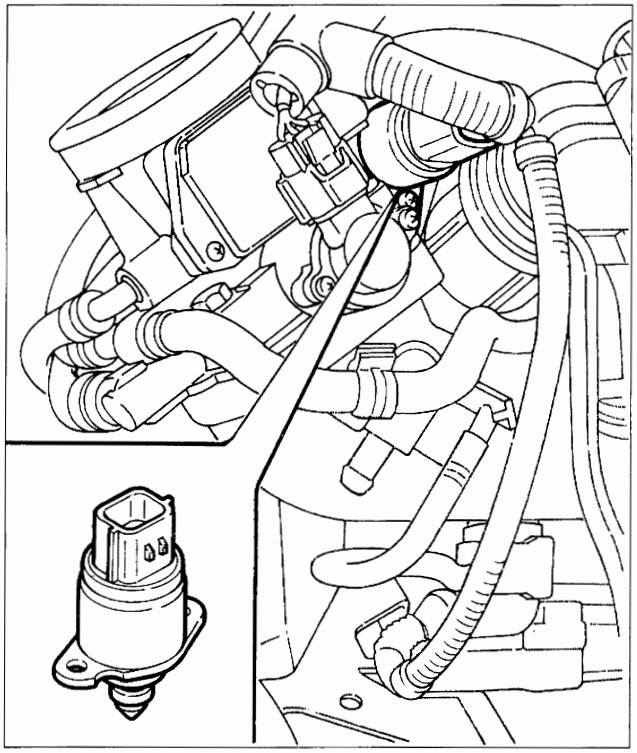


P3W36BJ01



P3W36BJ02

1. Air flow meter
2. Throttle position sensor
3. Engine coolant inlet
4. Engine coolant outlet
5. PCV valve
6. Throttle control lever
7. Throttle cable adjustment bracket
8. Engine idle speed adjustment actuator
9. Anti-stall screw



P3W37BJ01

ENGINE IDLE SPEED ADJUSTMENT ACTUATOR

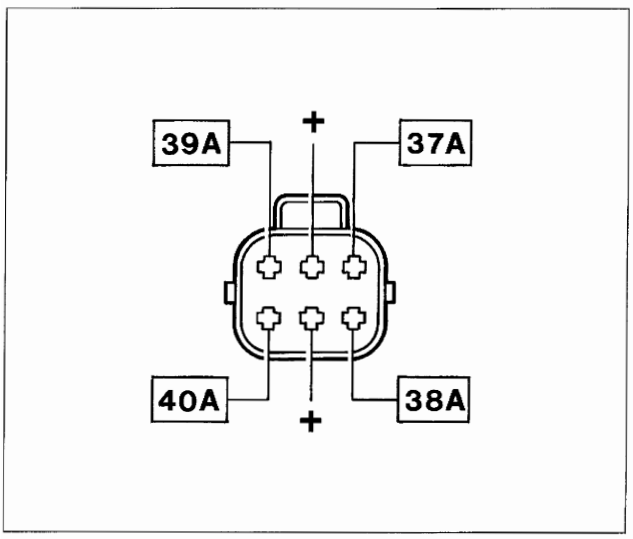
The actuator is mounted on the throttle body and it intercepts an air flow, drawing air upstream of the throttle and returning it downstream. Its purpose is to provide the engine with additional air when the throttle is closed, in all conditions when this is necessary (idling and overrunning).
To achieve this result, a stepper motor is used, mounted on the throttle body and controlled by a drive circuit in the engine control unit.

Principle of operation

The actuator comprises:
- a stepper motor with two windings in the stator and a rotor which comprises a number of pairs of permanent magnetic poles;
- a screw-nutscrew reduction gear which converts the rotary motion into straight-line motion.

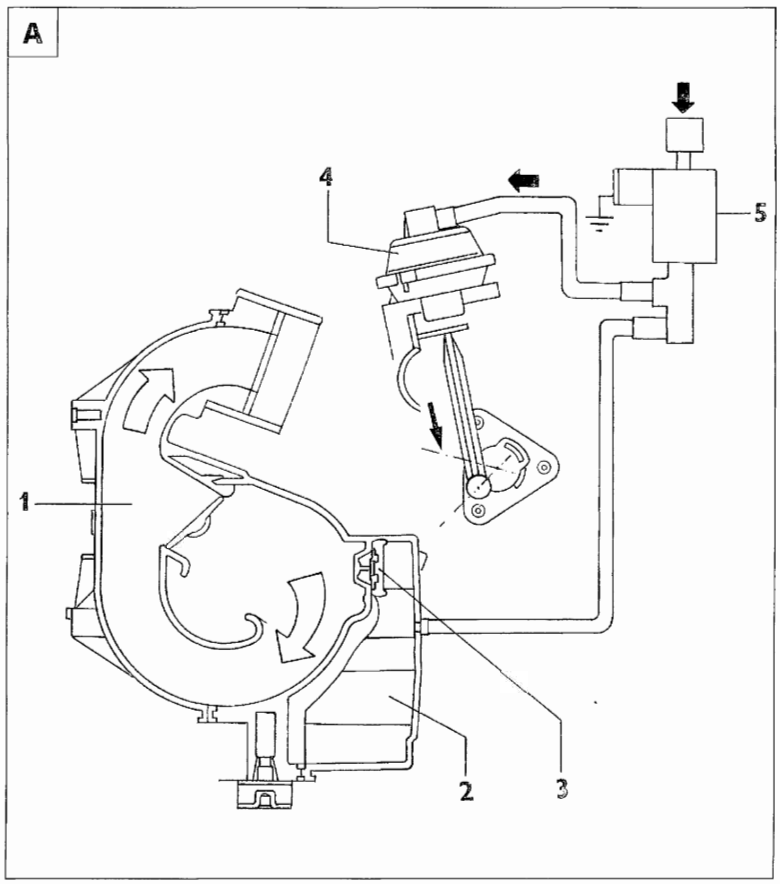
The stepper motor is driven directly by the engine control unit which, combining in an appropriate manner the phase displacement and direction of travel of the current in the windings, causes the rotor to rotate in both directions by a particular number of steps.

The screw-nutscrew assembly causes the movement of a stem with a conical shutter, which varies the cross-sectional area of the bypass pipe, and hence the quantity of air drawn in by the engine so as to obtain the desired engine speed even if external loads are applied (air conditioner, electric fans, power steering, etc.).

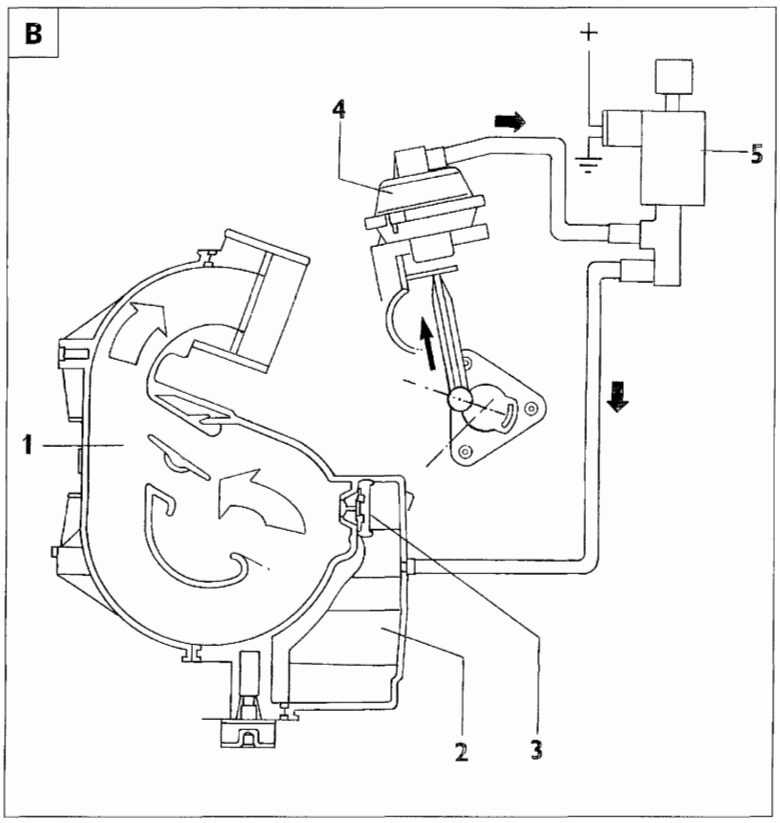


P3W37BJ02

Wiring connector



P3W38BJ01



P3W38BJ02

MODULAR MANIFOLD

The inlet manifold has two sets of branches, one long set and one much shorter set. A set of butterfly valves (1) controlled by a pneumatic neumatico (4) can cut off the short branches, forcing the air to pass through the long branches.
The pneumatic actuator controls the butterfly valves via specific linkages, and is in turn controlled via a solenoid (5) by the engine control unit depending on the engine rpm in accordance with the following table:

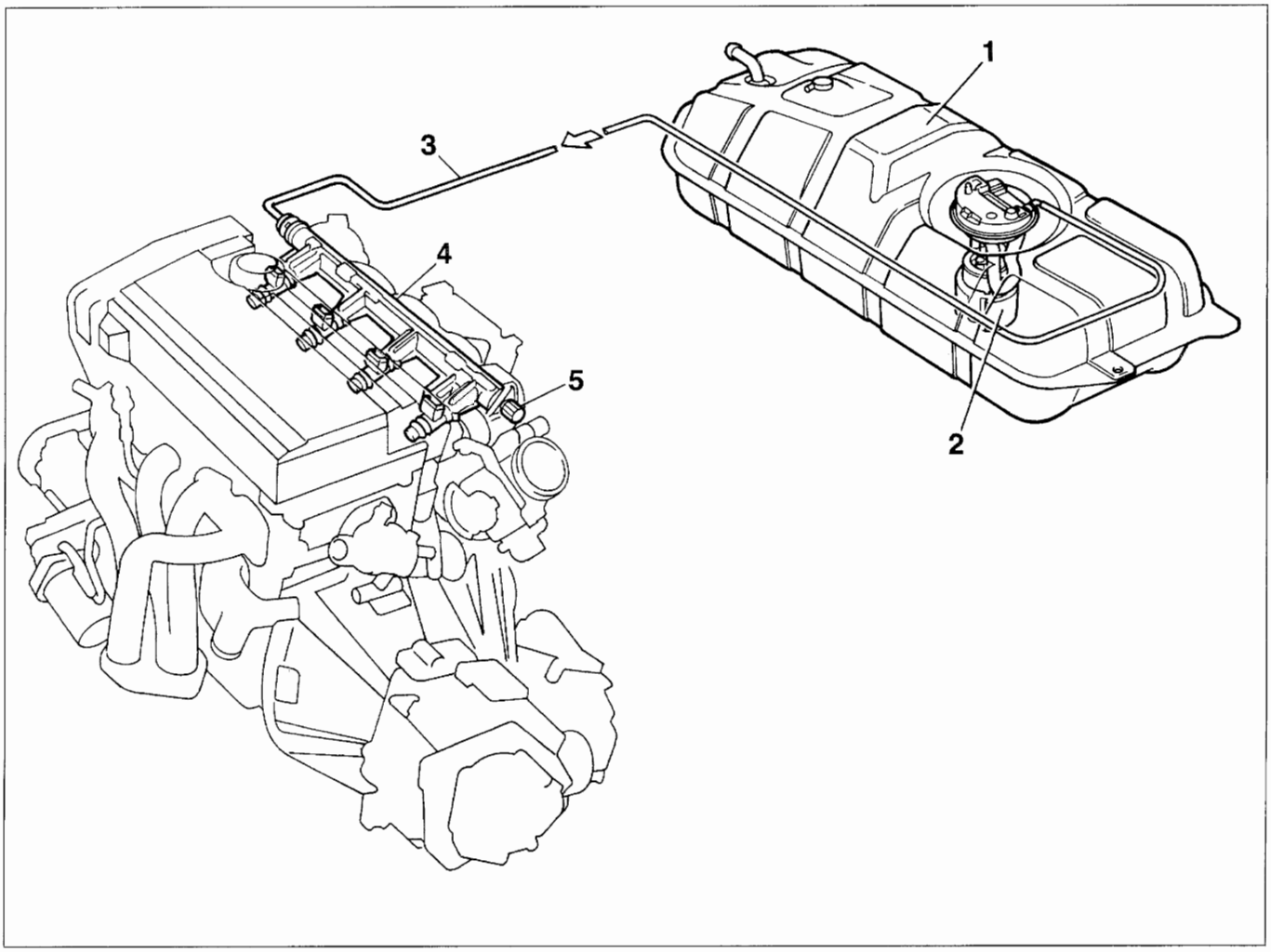
butterflies	inlet branches	engine rpm
A: closed	long	<5400
B: open	short	>5400

The vacuum required for the operation of the actuator is taken from a reservoir (2) connected to the manifold and kept under vacuum by means of a non-return valve (3).

Operation

A: butterflies closed
The solenoid (5) is not supplied and places the barometric capsule of the actuator (4) in communication with the outside; the butterflies (1) are in the closed position and the air is drawn in through the long branches.
B: butterflies open
The solenoid (5) is supplied and places the vacuum reservoir (2) in communication with the barometric capsule of the actuator (4), which causes the butterflies (1) to rotate open; the air is drawn in through the short branches, which match the high engine rpm.

DIAGRAM OF FUEL SYSTEM



P3W39BJ01

1. Fuel tank
2. Cage complete with pump, filter, pressure regulator and fuel gauge sender float
3. Delivery pipe
4. "Returnless" fuel manifold
5. Air bleed connection

FUEL SUPPLY SYSTEM

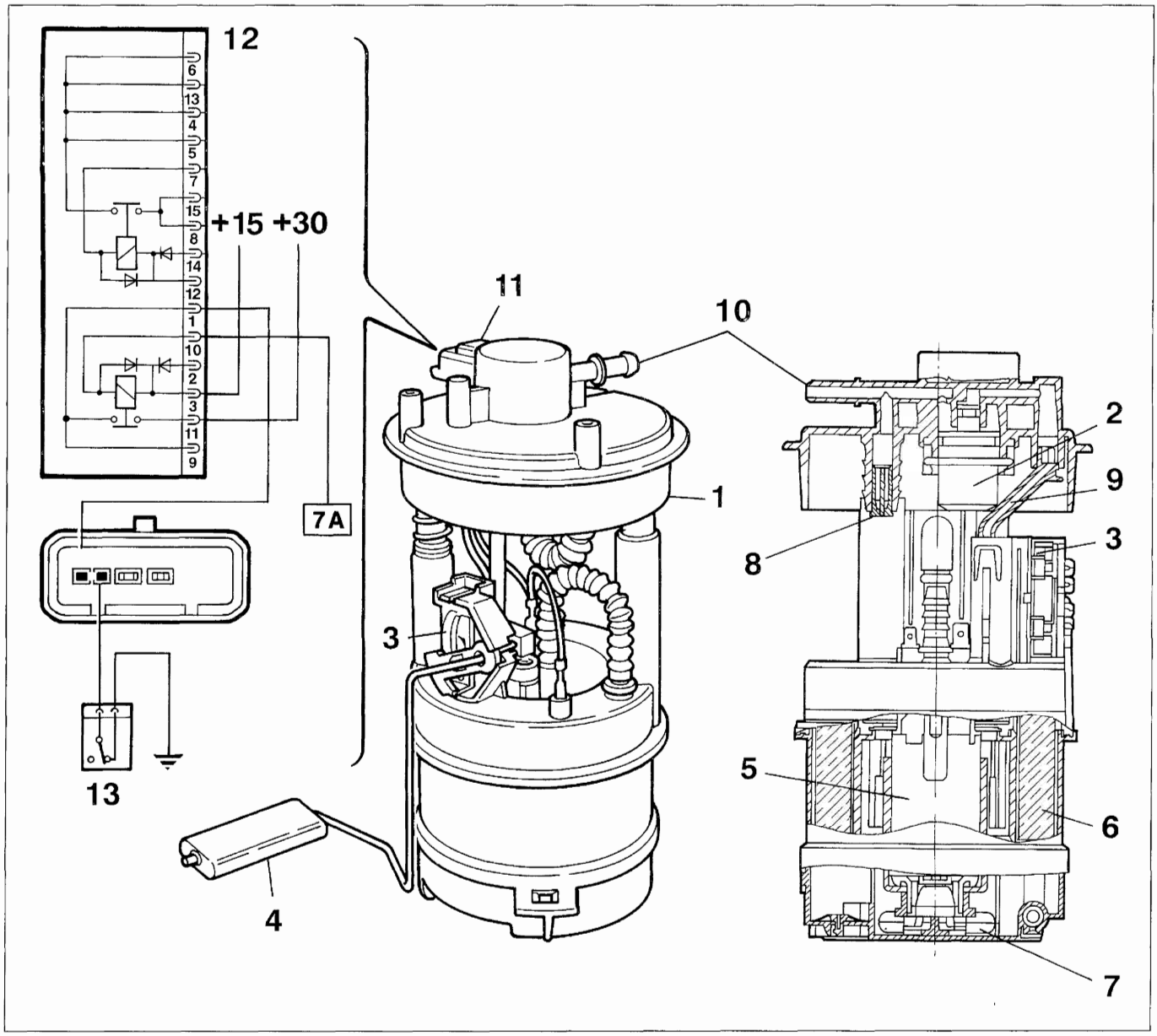
The system comprises the following parts:

- Fuel tank
- Cage complete with pump, filter, pressure regulator and fuel gauge sender float
- Delivery pip
- "Returnless" fuel manifold complete with fuel injectors

10.

FUEL CAGE ASSEMBLY

Fuel pump
The pump is housed in the fuel tank in a special cage, which also holds the fuel gauge sender unit, and has a mesh filter on the pump inlet. The pressure regulator is mounted on the pump delivery.

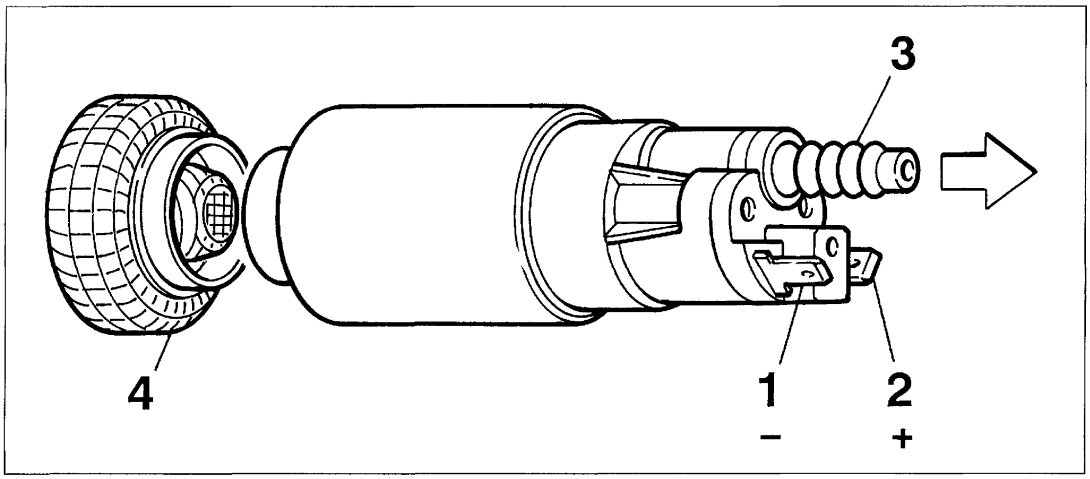


P3W40BJ01

1. Complete cage
2. Pressure regulator
3. Fuel gauge sender unit
4. Float
5. Electric pump
6. Fuel filter
7. Prefilter
8. Non-return valve
9. Internal fuel return
10. Fuel delivery
11. Electrical connector
12. Double contactor
13. Inertial switch

The pump is of the positive-displacement type and is designed to function with unleaded fuel. The rotor is driven by a DC motor supplied at the battery voltage directly by the double contactor, controlled by the control unit, to ensure:

- that the pump stops if the engine rpm falls below a minimum threshold (about 450 rpm);
- time-lagged operation (about 15 seconds) whenever the ignition is switched on, even if the engine is not started;
- operation when the engine has started.



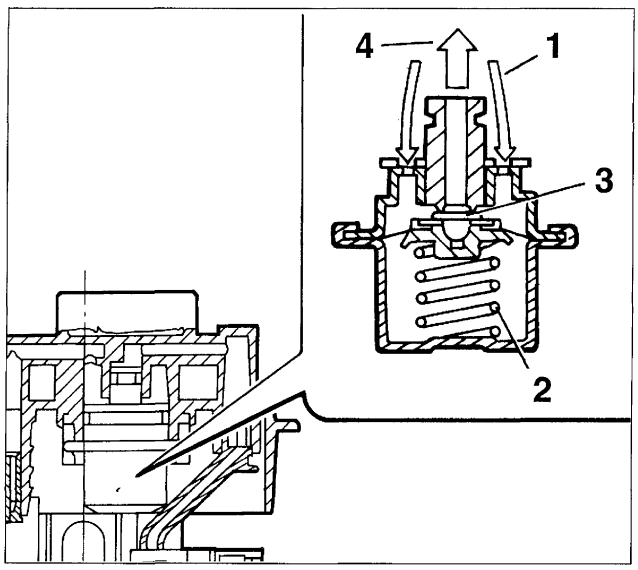
P3W41BJ01

1. Negative
2. Feed
3. Delivery
4. Prefilter

The pump has an overpressure valve, which bypasses the delivery with the inlet if the pressure in the delivery circuit exceeds 5 bar, thus preventing the electric motor from overheating.
In addition, a non-return valve fitted in the delivery prevents the entire fuel system from emptying when the pump is not in operation.
The pump's nominal flow rate varies depending on the speed of the rotor and so the supply voltage.

Fuel filter

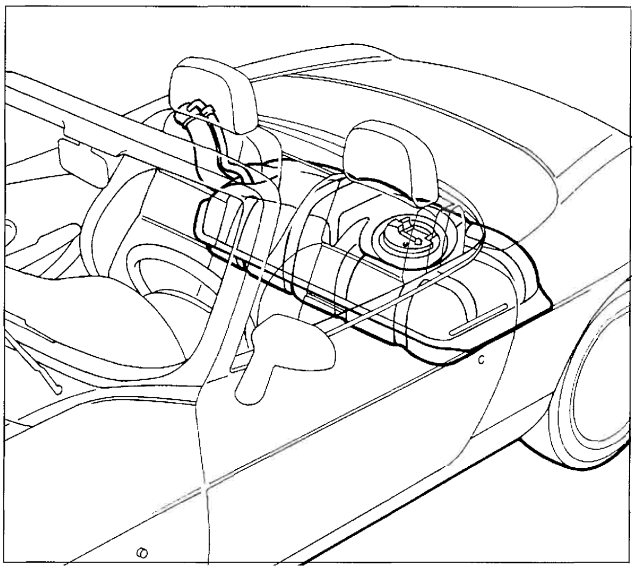
The fuel filter is contained in the casing which houses the pump, and does not require periodical replacement.



P3W41BJ02

Fuel pressure regulator

This is a differential device with diaphragm, factory set to a pressure of 3.50±0.05 bar and located at the top of the cage.
The pressurized fuel (1) coming from the pump exerts a thrust on the backflow valve (3) counteracted by the calibrated spring (2). When the calibrated pressure is exceeded, the backflow valve opens and the surplus fuel (4) returns to the tank, thus stabilizing the pressure in the system.



P3W42BJ01

FUEL TANK

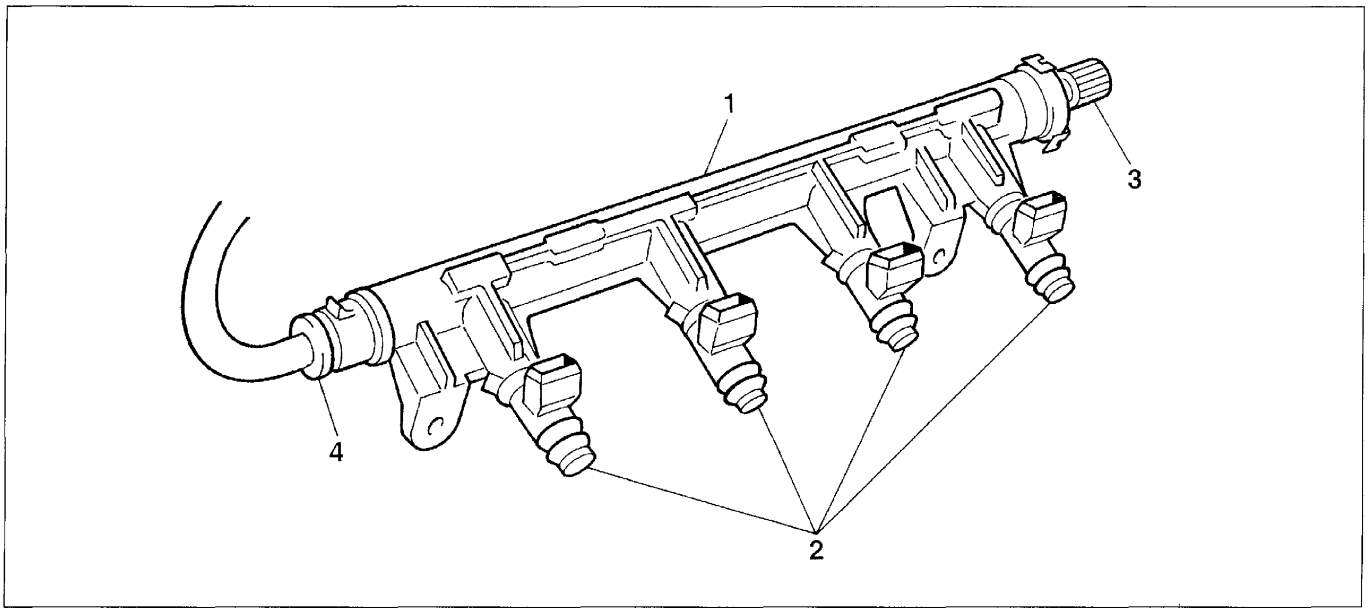
The fuel tank is located at the rear of the vehicle.
If access has to be gained to the fuel tank, proceed as follows:

- remove the seats;
- remove the panel behind the seats, which separates the car interior from the tank.

If the pump has to be removed, the tank need not be removed, simply lift the hood compartment cover and the part of the hood attached to the bodywork in order to access an opening covered by a flange, through which interventions can be carried out on the cage containing the pump.

FUEL MANIFOLD

The fuel manifold, whose function is to distribute the fuel to the fuel injectors, is made of die-cast aluminium and it comprises the seats for the fuel injectors and bleed valve.
The fuel inlet comprises a tapered sealing screw. As the system is of the "returnless" type, there is no recirculation pipe.

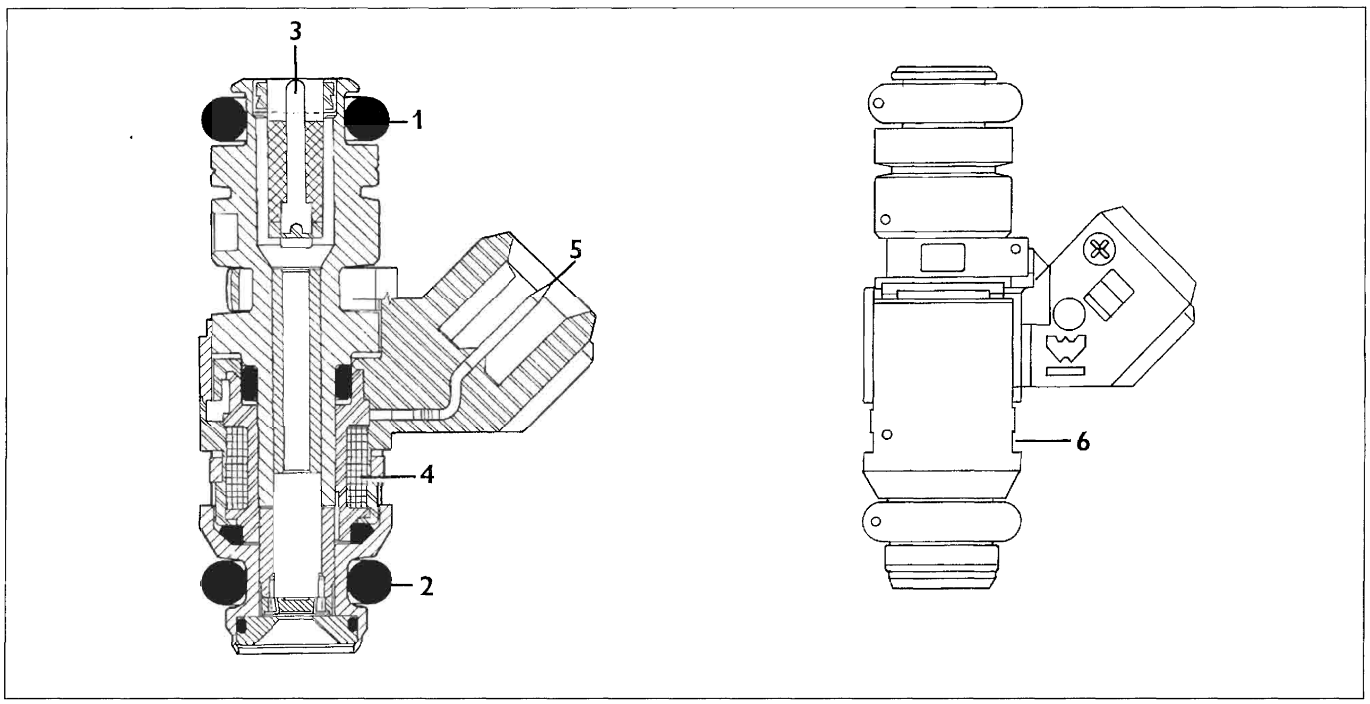


P3W42BJ02

1. Fuel manifold
2. Fuel injectors
3. Bleed valve
4. Fuel inlet connection

FUEL INJECTORS

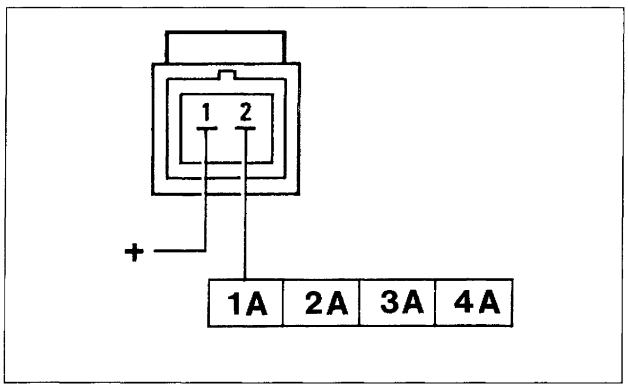
The fuel injector has to deliver the necessary quantity of fuel for engine operation; the fuel is injected into the inlet pipe, immediately upstream of the inlet valves.
The injector is of the topefeed twin-jet type, with fuel feed (3) from the top of the body, which also houses the electrical winding (4) connected to the terminals (5) of the connector.
When current passes through the winding, the magnetic field which is created attracts the shutter, causing the fuel injector to open and fuel to pass.
Two rings ensure a seal on the fuel manifold side (1) and inlet manifold side (2). A notch (6) determines the angle position of the injector in relation to the inlet pipe to ensure the correct direction of the jets in relation to the inlet valves.



P3W43BJ01

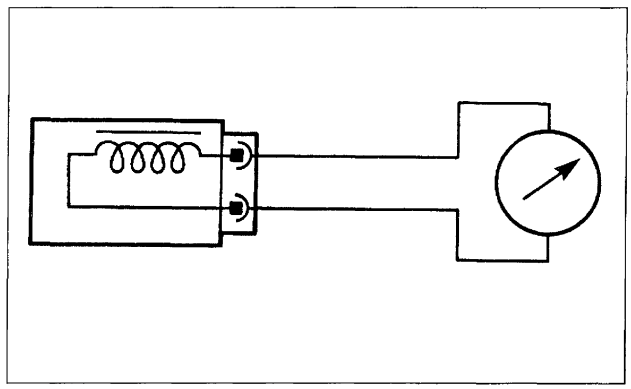
The injector's resistance can be measured by disconnecting the connector and connecting an ohmmeter as shown in the figure.

Wiring connector

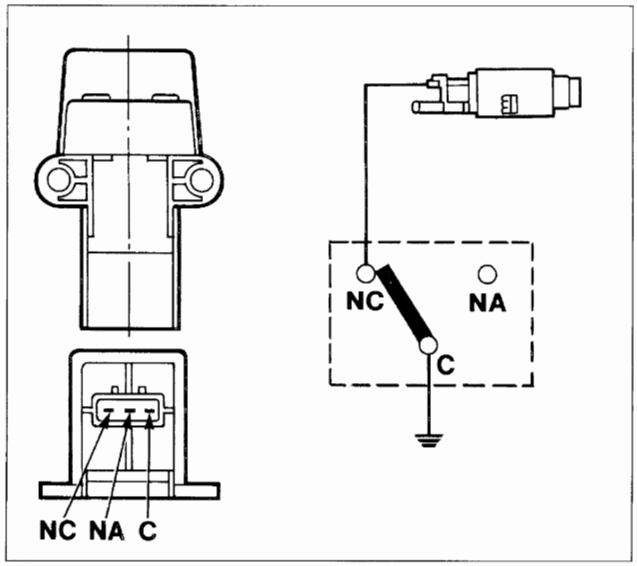


P3W43BJ02

Resistance: 14.5 ± 5% ohm.



P3W43BJ03



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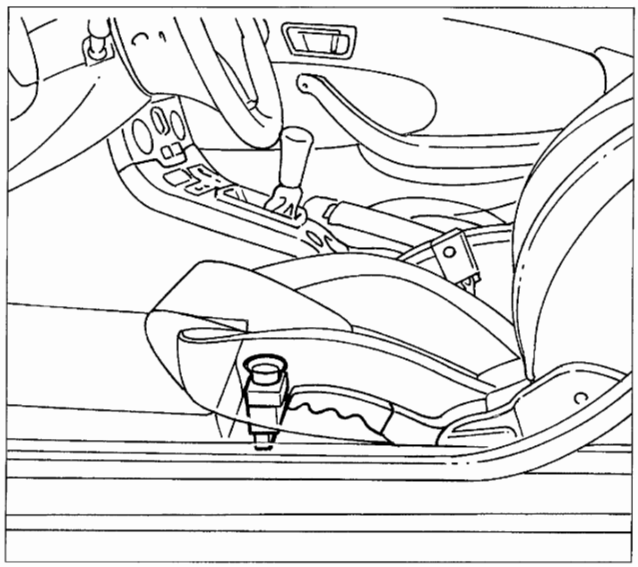


P3W44BJ02

SAFETY INERTIAL SWITCH

The inertial switch cuts off the power supply to the electric fuel pump if the vehicle undergoes very abrupt deceleration (crash), to avoid the vehicle catching fire if the fuel manifold or delivery pipe are damaged.

The switch consists of a steel ball mounted in a conical housing and held in position by the attraction force of a permanent magnet.

Under the action of acceleration due to inertial forces, the ball can release itself from the magnetic lock and gradually emerge from the tapered seat with an upward movement which depends on the angle of the cone.
Above the ball, there is a quick-trip mechanism which forms a normally closed (NC) circuit. When it is struck by the ball, the mechanism changes position into a normally open (NO) circuit, thus cutting off the electrical supply to the pump and causing it to stop.
The cablibration of the switch causes it to intervene at acceleration values of over 1.2 g (about 11.7 m/s², corresponding to a crash at a speed of about 25 km/h).
The switch can be reset by pushing the top button protected by a rubber cover.

After an apparently minor crash, if the smell of fuel or fuel leaks are detected, do not reset the switch, but look for the fault and eliminate it, to avoid fire risks.
Otherwise, if no leaks are observed and the vehicle can start driving again, press the button to reset the pump.

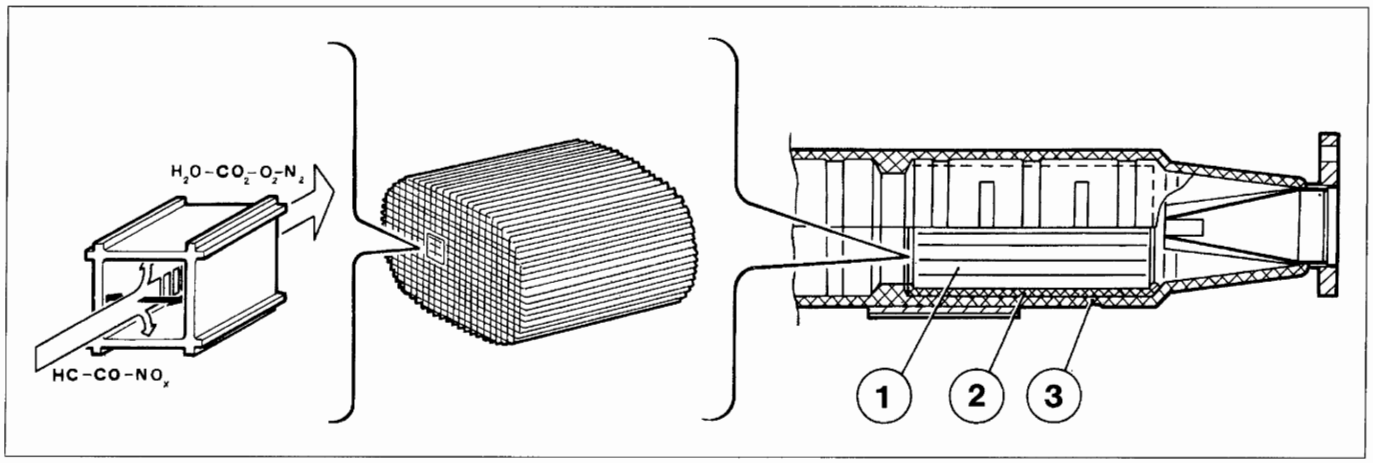
EMISSION CONTROL SYSTEMS

These devices have two purposes:
- to reduce polluting substances present in the exhaust, by means of the catalytic converter;
- to eliminate the dispersion towards the outside of unburnt hydrocarbons, by means of the anti-evaporation system (fuel) and oil vapour recirculation system (lubricant).

CATALYTIC CONVERTER

The catalytic converter is a device which allows the three main pollutants present in the exhaust to be reduced simultaneously: unburnt hydrocarbons (HC), carbon monoxide (CO) and nitrogen oxides (NOx).
Two types of chermical reaction take place in the catalytic converter:
- oxidation of the CO and HC, converted into carbon dioxide (CO_2) and water (H_2O);
- reduction of NOx, converted into nitrogen (N_2).

These reactions occur very quickly because of the presence, in the structure (ceramic mounting) of the catalytic converter, of a layer of active substances (platinum and rodium) which greatly accelerate the rate of conversion of the harmful substances.
The efficiency of this conversion process is influenced by the fact that the mixture strength with which the engine operates constantly fluctuates around the stoichiometric value, which is obtained thanks to the feedback control by the control unit on the basis of the Lambda probe's signals.
Finally, the conversion processes are active for temperatures of over 300 - 350°C: it is therefore essential for the catalytic converter to reach this temperature as quickly as possible in order to function correctly.



P3W45BJ01

1. Ceramic monolith
2. Metal backing
3. Steel outer casing

When working near the catalytic converter, the vehicle must be left to stand at rest for some time, as the internal working temperature of the catalytic converter is between 500 and 850°C.

There are two causes which can destroy the inside of the catalytic converter:

- *presence of lead in the fuel, which lowers the conversion gradient to virtually zero ("lead poisoning") and also irreparably damages the Lambda probe;*

- *presence of totally unburnt fuel in the exhaust gases, due to lack of ignition, causing an increase in temperature which leads to the melting of the ceramic housing. Consequently, under no circumstances should the coil connector be disconnected with the engine running; during tests, the catalytic converter should first be replaced with an equivalent piece of piping.*

FUEL EVAPORATION CONTROL SYSTEM

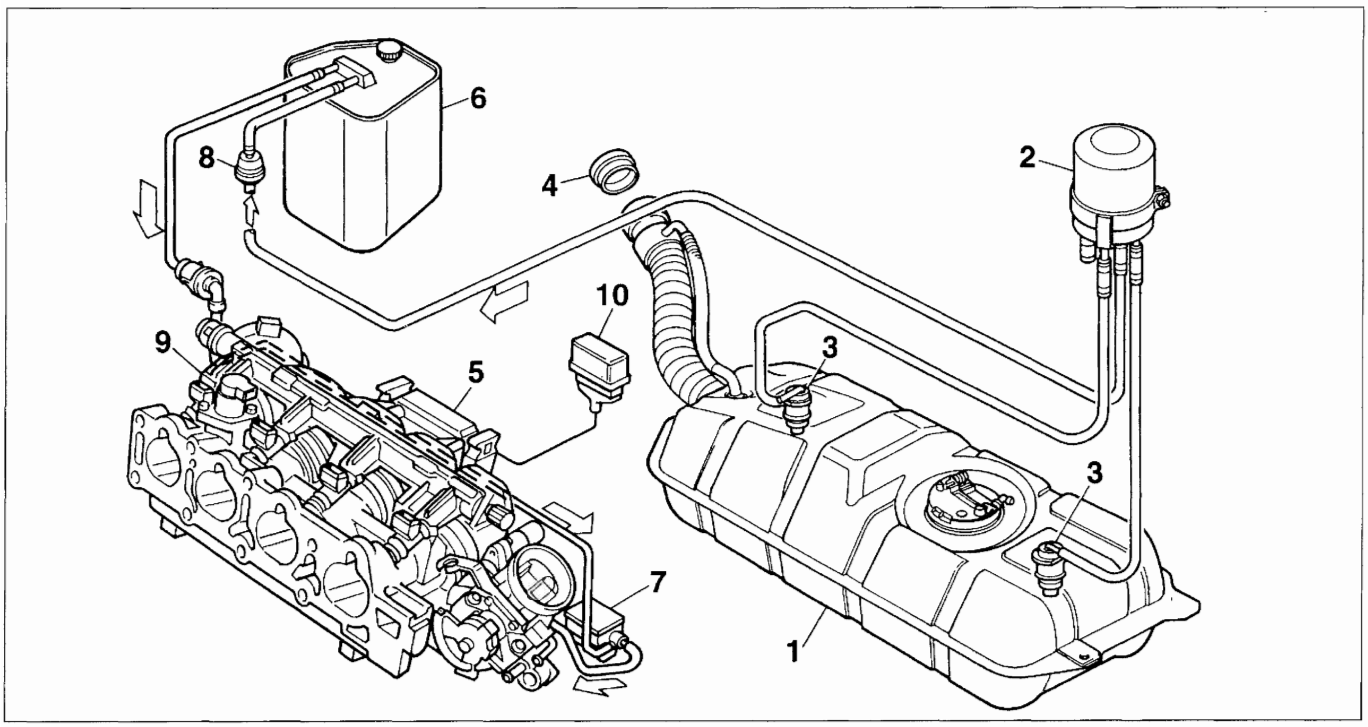
The purpose of the fuel evaporation control system is to prevent the fuel vapours, consisting of the lighter fractions of hydrocarbons, which form in the tank from discharging into the atmosphere.
The system consists of the tank, vapour separator, two float valves, a two-way ventilation valve, the charcoal filter and a charcoal filter scrubbing solenoid, controlled by the control unit. The cap is fitted with a two-way safety valve.

Principle of operation

The system mainly operates in high external temperatures, when the fuel temperature increases and so the tendency to evaporate also increases; in this situation, there is an increase in pressure inside the tank.

In particular, even when the tank (1) is full, the two float valves (3) remain open, as they are located in a higher position than the vent pipe, and so they always allow fuel vapours to reach the separator (2), thus preventing fuel leaks.
The fuel vapours reach the charcoal filter (6) when the pressure inside the tank causes the ventilation valve (8) to open. This valve also allows air to go into the tank through the charcoal filter, if this is necessary following a reduction in fuel level.

When the engine is running, the control unit drives the charcoal filter scrubbing solenoid, which allows vapours to be drawn in by the engine and so the charcoal filter to be scrubbed.
If the pressure in the tank increases dangerously because of the malfunction of a component, the safety valve located in the cap (4) allows the pressure to discharge to the outside. If necessary, this valve can open in the opposite direction, to ventilate the tank and prevent the vacuum reaching excessive values.

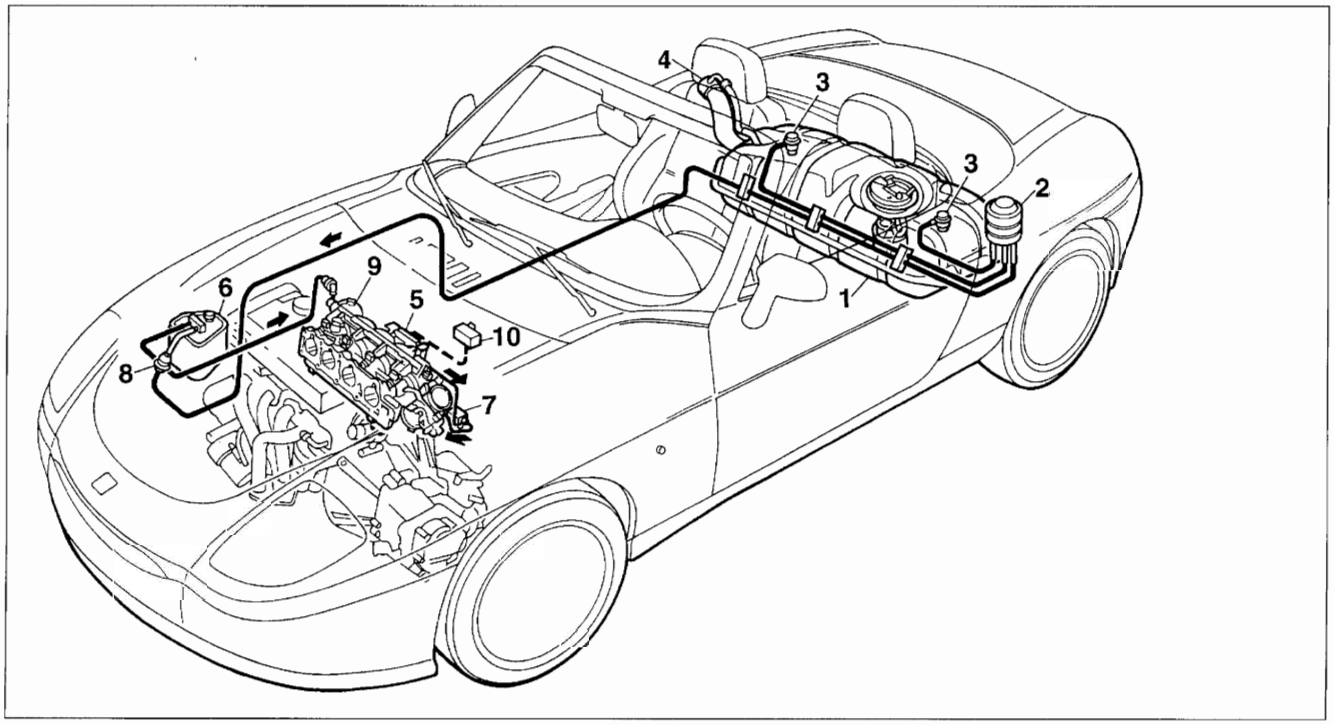


P3W46BJ01

1. Fuel tank
2. Vapour separator
3. Float valve
4. Cap with safety valve
5. Engine control unit
6. Charcoal filter
7. Charcoal filter scrubbing solenoid
8. Ventilation valve
9. Inlet manifold
10. Double contactor

Location of evaporation control components

1. Fuel tank
2. Vapour separator
3. Anti-roll valves
4. Cap with safety valve
5. Engine control unit
6. Charcoal filter
7. Charcoal filter scrubbing solenoid
8. Ventilation valve
9. Inlet manifold
10. Double contactor



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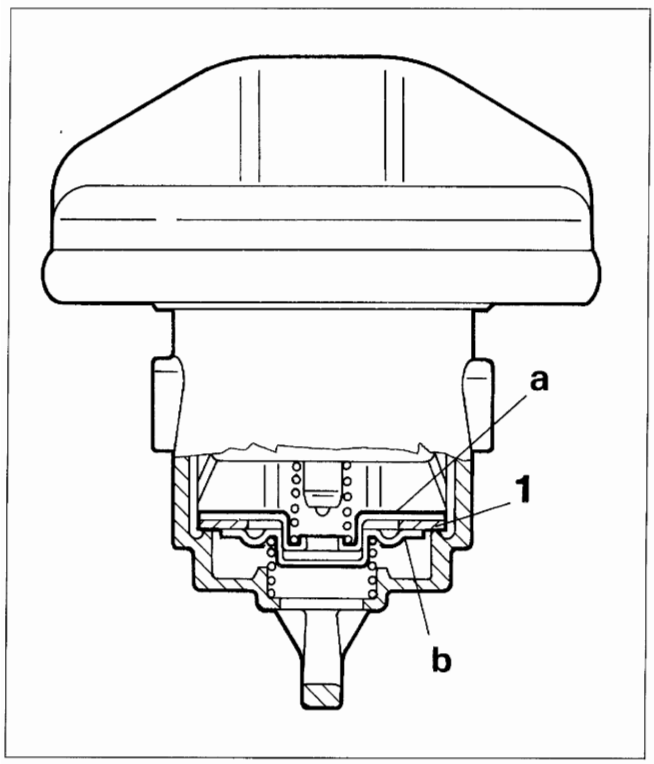


P3W47BJ02

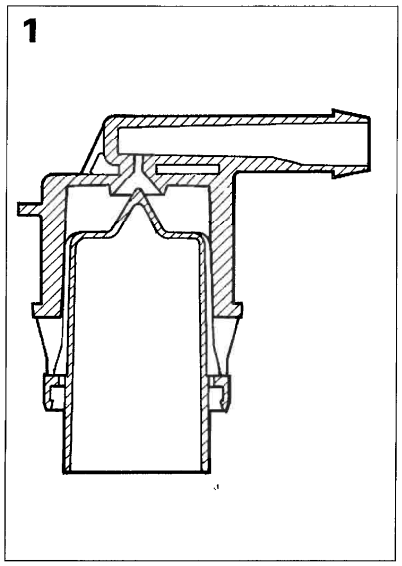
Safety and ventilation valve

This valve (1) is located in the fuel filler cap and, depending on the pressure in the tank, it carries out the following functions:

- when the pressure exceeds the calibration pressure of the outer spring, the plate (a) opens and allows the pressure to discharge to the outside (safety function);
- when instead a vacuum is created in the tank which is higher than the calibration threshold of the internal spring, the plate (b) opens and allows external air to enter (ventilation function).

Float valve

The float valve allows vapours to flow back to the separator, without however allowing liquid fuel to leak through.
The valve contains a float, the end of which is specially shaped and closes the outlet hole of the valve in the following conditions:
- strong lateral acceleration (vehicle on bend) or longitudinal acceleration (vehicle braking) with relevant shifting of the fuel mass because of the inertial force;
- rolling of the vehicle.



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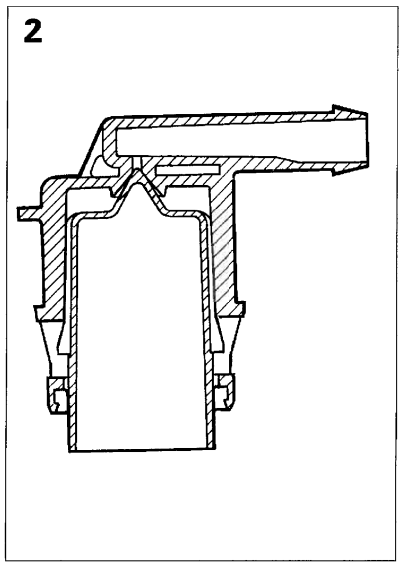

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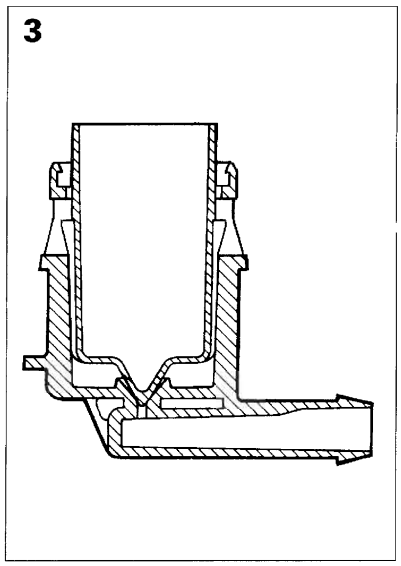
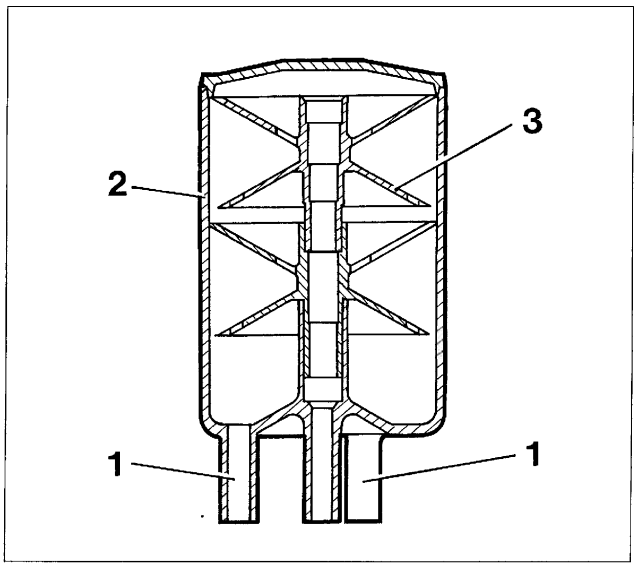


P3W48BJ03

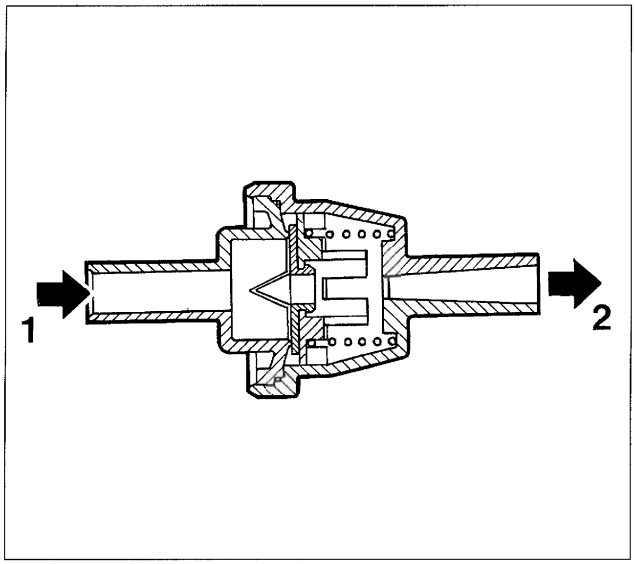
1. Normal operating conditions: valve open
2. The fuel pushes the float upwards because of heavy acceleration: valve closed;
3. Vehicle rolled: valve closed.



P3W48BJ04

Fuel vapours separator

The fuel vapours coming from the anti-roll valves reach the separator, located on the rear left wheelarch, through two pipes (1).
The separator consists of an outer casing (2) containing some perforated discs (3) on which some of the vapours condense.
The condensed fuel returns to the tank through the same pipes (1), while the vapours emerge from the central pipe and reach the charcoal filter.



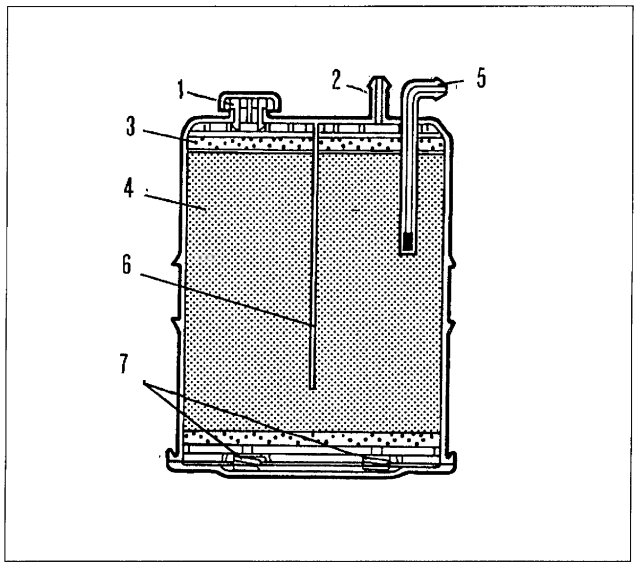
P3W49BJ01

Two-way ventilation valve

The ventilation valve allows vapours to flow back to the charcoal filter when the pressure in the tank causes it to open.

In addition, the valve allows ventilation air coming from the charcoal filter connection to pass to the tank, when the latter is in a slight vacuum.

1. From the fuel vapour separator
2. To the charcoal filter

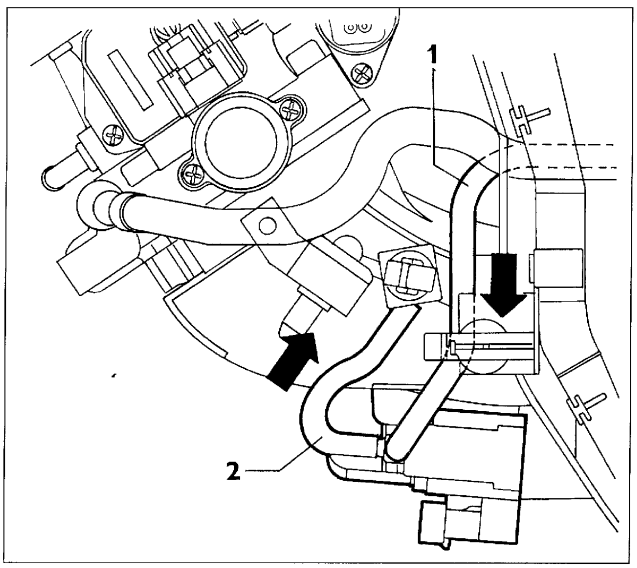


P3W49BJ02

Charcoal filter

This consists of a mass (4) of charcoal granules which retain the fuel vapours coming from the connection (5).

The scrubbing air enters from the connection (1), passes through the paper filter (3), envelops the granules, and removes the vapours, conveying them to the outlet connection (2), which is connected via the scrubbing solenoid to the inlet manifold.
The baffle (6) ensures that the mass is scrubbed evenly.
The air can also be recalled through the connection (1) by the vacuum in the tank.
The springs (7) compensate for the expansions of the charcoal mass.



P3W49BJ03

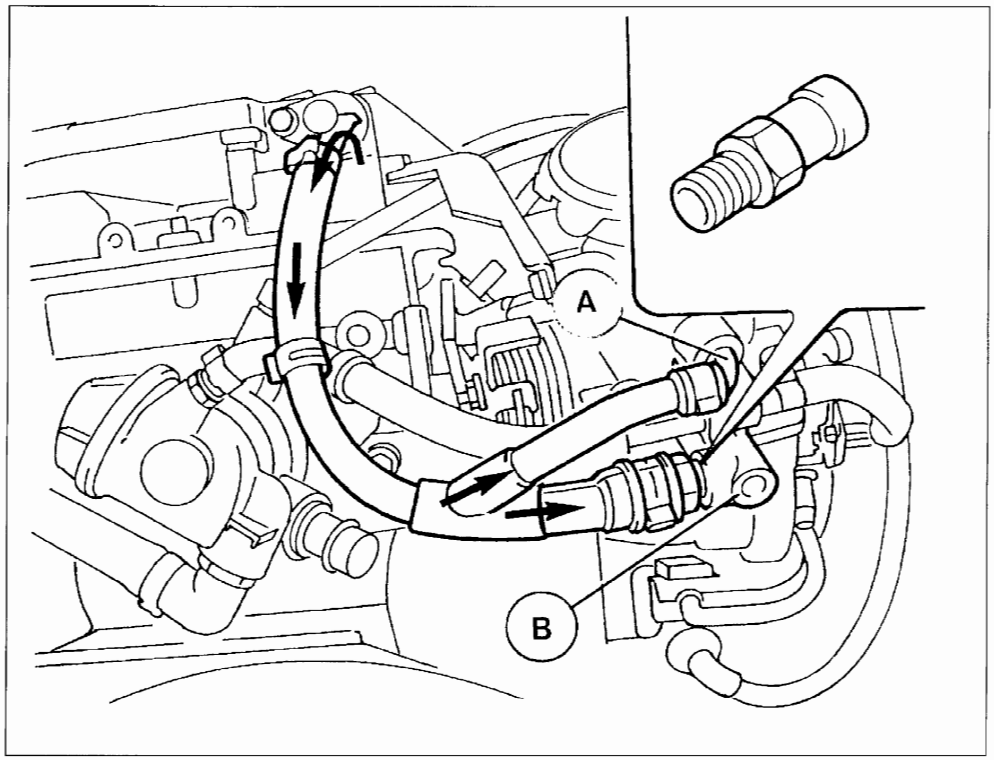
Charcoal filter scrubbing solenoid

This valve is of the normally closed type, and controls the flow of vapours reaching the inlet manifold; the valve itself is controlled by the control unit in a duty cycle.

1. From charcoal filter
2. To inlet manifold

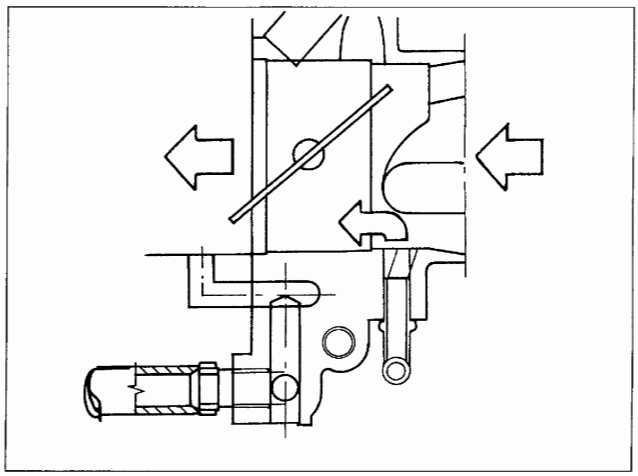
CRANKCASE GAS RECIRCULATION SYSTEM (BLOW-BY)

The system controls the emissions of vent gases from the crankcase, consisting of mixtures of air, fuel vapours and burnt gases which leak through the piston rings, and lubricating oil vapours, by having them drawn back in and burnt by the engine.
The vent gases coming from the crankcase rise up to the cylinder head, and are conveyed in two different inlet connections:
- at medium-large apertures of the throttle valve, the gases are drawn in by the pipe located immediately downstream of the flow meter (detail A);
- at small apertures of the throttle (especially if the engine is idling or overrunning) the gases are drawn in through the PCV (Positive Crank Ventilation) valve mounted on the throttle body downstream of the throttle (detail B).



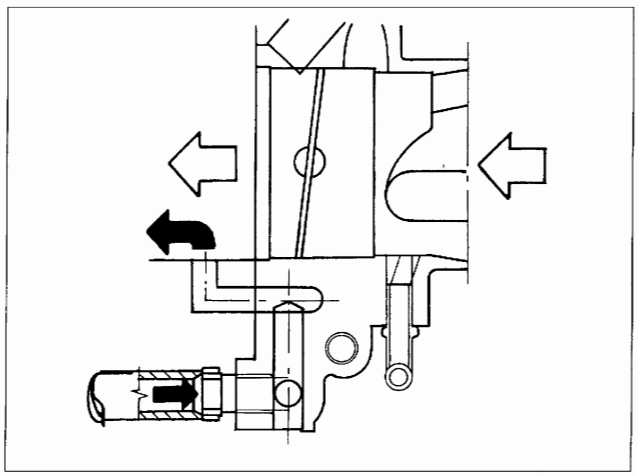
P3W50BJ01

Detail A



P3W50BJ02

Detail B



P3W50BJ03

CHECKS, ADJUSTMENTS AND REPAIR INTERVENTIONS ON THE HITACHI MPI SYSTEM

The following instructions should be observed when working on a vehicle fitted with a Hitachi MPI system:
- *do not start the engine when the terminals of the wiring connections are incorrectly connected or loose on the battery poles;*
- *do not use a fast charger to start the engine;*
- *never disconnect the battery from the electrical system when the engine is running;*
- *disconnect the battery from the electrical system before fast charging it;*
- *if the vehicle is placed in a drying oven after painting at temperatures exceeding 80°C, dismantle and remove the engine control unit from the vehicle;*
- *do not connect/disconnect the control unit's multi-connector when the ignition is on;*
- *always disconnect the battery's negative lead before carrying out electric arc welding on the vehicle.*

The system has a memory supplied directly from the battery, even with the ignition off, where the values learnt during self-adaptation are stored. If the battery is disconnected, these data will be lost, and can only be learnt again after a certain mileage has been travelled, so only disconnect the battery if strictly necessary.

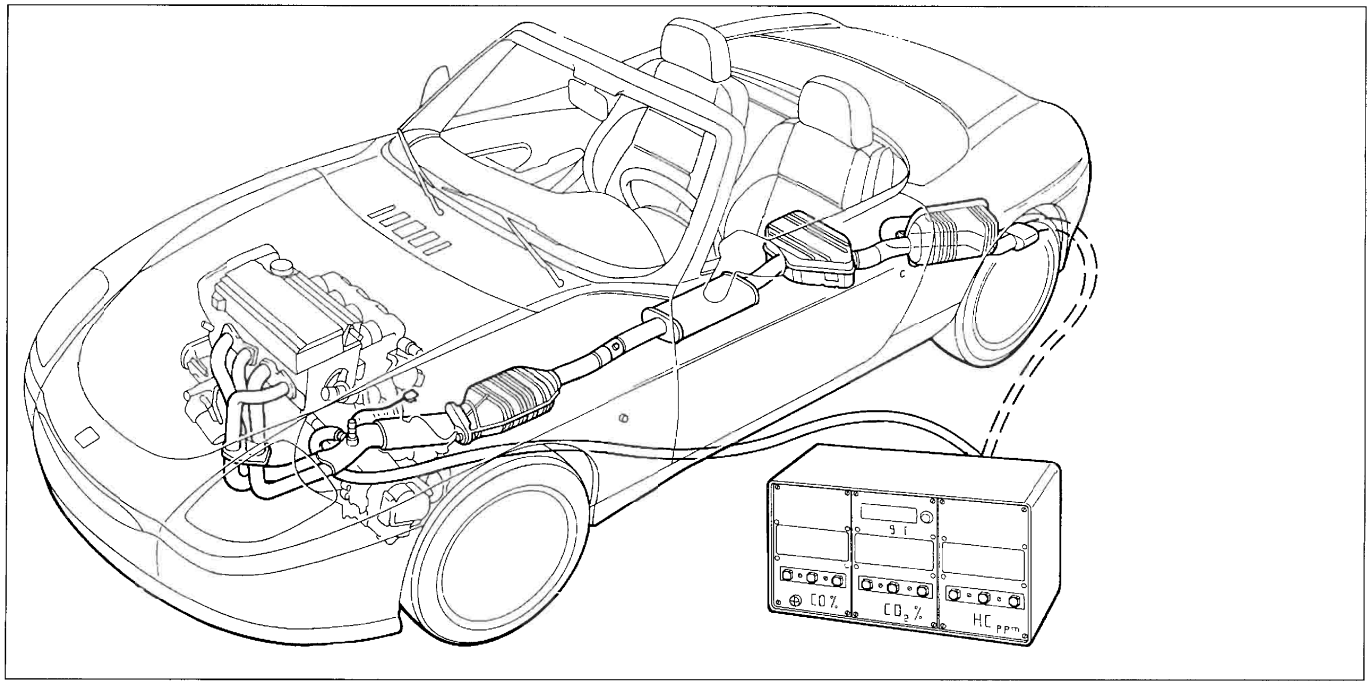
CHECKING CONCENTRATION OF GAS EMISSIONS

The system manages, without the possibility of adjustment, the advance, the carbon monoxide (CO) content and the air flow rate during idling, so no manual adjustments are necessary.
However, a check relating to the contents of the exhaust gases upstream and downstream of the catalytic converter can provide useful information on the operating conditions of the fuel injection-ignition, and the parameters of the engine or catalytic converter.

Checking concentration of CO and HC during idling upstream of the catalytic converter

To check the concentrations of carbon monoxide (CO) and unburnt hydrocarbons (HC) upstream of the catalytic converter, proceed as follows:

1. Undo the plug located on the exhaust pipe, upstream of the catalytic converter, and screw in the tool in its place.
2. Connect the probe of a suitably calibrated CO tester to the tool.
3. Start the engine and bring it up to temperature.
4. Check that the rpm is correct.
5. Check that the CO concentration during idling is within the specified values (see table); otherwise check:
   - that the Lambda probe is operating correctly, using the diagnostic equipment;
   - whether there are air leaks in the area surrounding the Lambda probe seat;
   - the fuel injection and ignition system **(in particular the state of wear of the spark plugs).**
6. Under the same conditions, check that the HC concentration is less than 500 p.p.m.
7. If the measured values are not correct, tune the engine, checking in particular:
   - timing;
   - engine compression.



P3W52BJ01

Summary table of tolerance values for polluting emissions

	CO(%)	HC (p.p.m.)	CO_2 (%)
Upstream of catalyzer	0.4 - 1	< 500	> 12
Downstream of catalyzer	< 0.35	< 90	> 13

Checking CO and HC concentration in the exhaust

The concentration of carbon monoxide (CO) and unburnt hydrocarbons (HC) in the exhaust should be measured by inserting the probe of a suitably calibrated tester at least 30 cm into the end of the exhaust pipe.

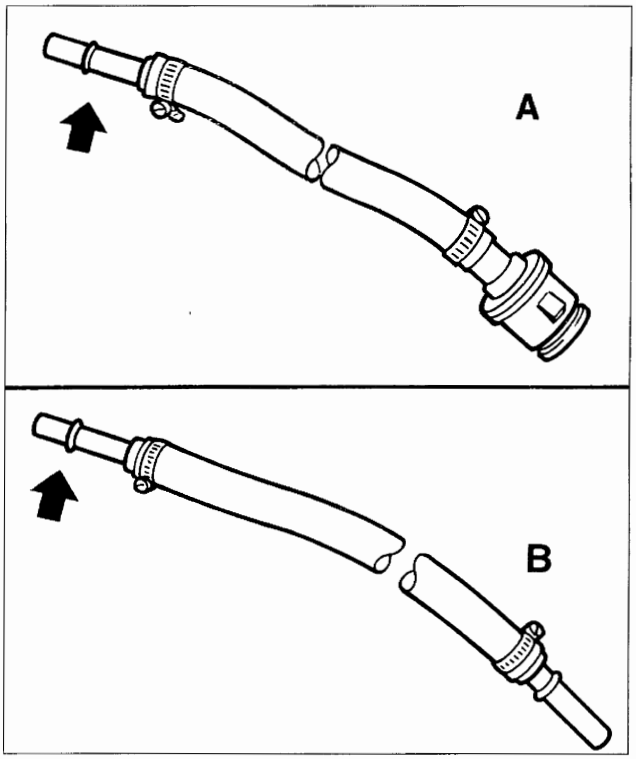
1. Check that the values of the CO and HC concentrations during idling are as specified (see table).
2. If the HC value is outside the specified limit, while the measuremenet upstream of the catalytic converter was correct, the engine parameters may be considered to be correct and so the cause of the fault may be sought in the reduced efficiency of the catalytic converter.

CHECKING ENGINE IDLE SPEED

If the engine idle speed is not as specified, and as the system is of the self-adjusting type, no adjustment can be made. It is therefore necessary to check that the throttle control linkage is correctly adjusted, and then search for the fault by full diagnosis using the diagnostic equipment.

CHECKING IGNITION ADVANCE

The diagnostic equipment must be used to check the ignition advance angles at the various engine speeds.



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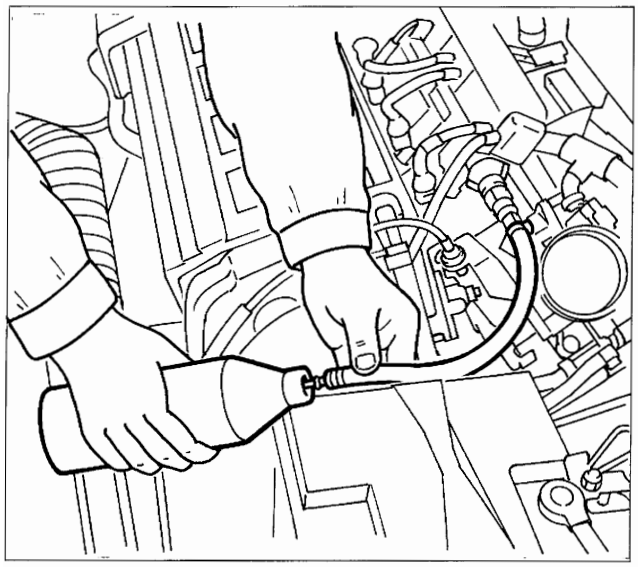


P3W53BJ02

CHECKS ON THE FUEL SUPPLY SYSTEM

THERE MUST BE A SUITABLE VAPOUR EXTRACTION AND TREATMENT SYSTEM FOR THESE OPERATIONS

Checking pressure of fuel supply system

To check the supply pressure of the fuel system and to check the system for leaks, proceed as follows using the tool 1860955000, fitted with two adaptors to be made as described below:

- adaptor (A): use a quick-fit female terminal of the new type and a section of pipe contained in the Kit no. 1860955003 and a quick-fit male terminal of the old type contained in the Kit no. 1860955001;
- adaptor (B): use a quick-fit male terminal of the new type and a section of pipe contained in the Kit no. 1860955003 and a quick-fit male terminal of the old type in the Kit no. 1860955001;

Configure the adaptors as shown in the figure.

The arrow indicates the side to be inserted in the test equipment 1860955000 (pressure gauge)

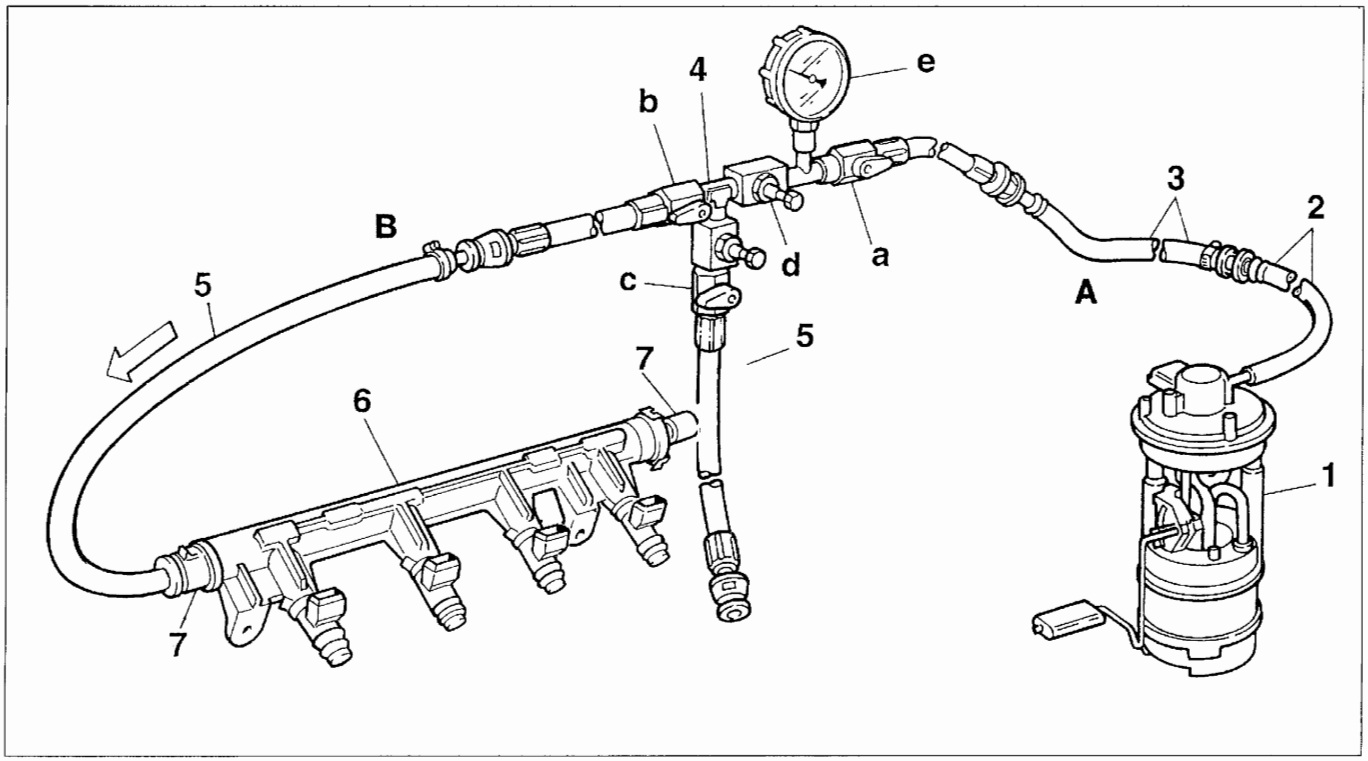
Discharging fuel pressure in fuel supply system

The fuel supply system is kept constantly at a temperature of about 3.2 bar even when the engine is off; so before carrying out operations on the delivery pipe, the pressure in the system must be discharged, using adaptor no. 1870684000 and a suitable container into which to drain the surplus fuel.

Proceed as described below:
- Remove the inlet hose from the throttle body.
- Remove the protective cover from the attachment on the fuel manifold.
- Insert the male end of the adaptor into the container and fit the quick-fit connector to the connection on the fuel manifold, as shown in the figure; in this way the small quantity of surplus fuel, which creates pressure, is discharged into the container and so the checks can be carried out on the fuel supply system.
- Disconnect the adaptor from the connection and refit the protective cover.

Checking pressure in fuel supply system

Make up the test device 1860955000 using the adaptors made previously and fitted as shown in the figure below, with the ball valves (a), (b) and (d) in the fully open position and the valve (c) in the closed position.



P3W54BJ01

1. Complete fuel pump
2. Fuel delivery pipe
3. Adaptor (A)
4. Test device no. 1860955000
5. Adaptor (B)
6. Fuel manifold
7. Quick-fit connector on manifold

After discharging the pressure, disconnect the end of the fuel delivery pipe (2) from the quick-fit connector (7) on the manifold, as described on the preceding pages, connect it to the female connector of the adaptor (A), connect the new male terminal of the adaptor (B) to the quick-fit connector on the fuel manifold (7) and check that the connectors are correctly seated.
Switch the ignition on and watch the pressure gauge (e) to check that after increasing to about 3.5 bar, the pressure settles to about 3.2 bar (the pressure drop is due to the fact that after a few seconds of operation the pump stops, as the engine has not started).

If the pressure falls below the above-mentioned values, check the part of the system upstream of the fuel manifold for leaks, and also check the fuel injectors for leaks as described below.

Checking fuel delivery pipe for leaks

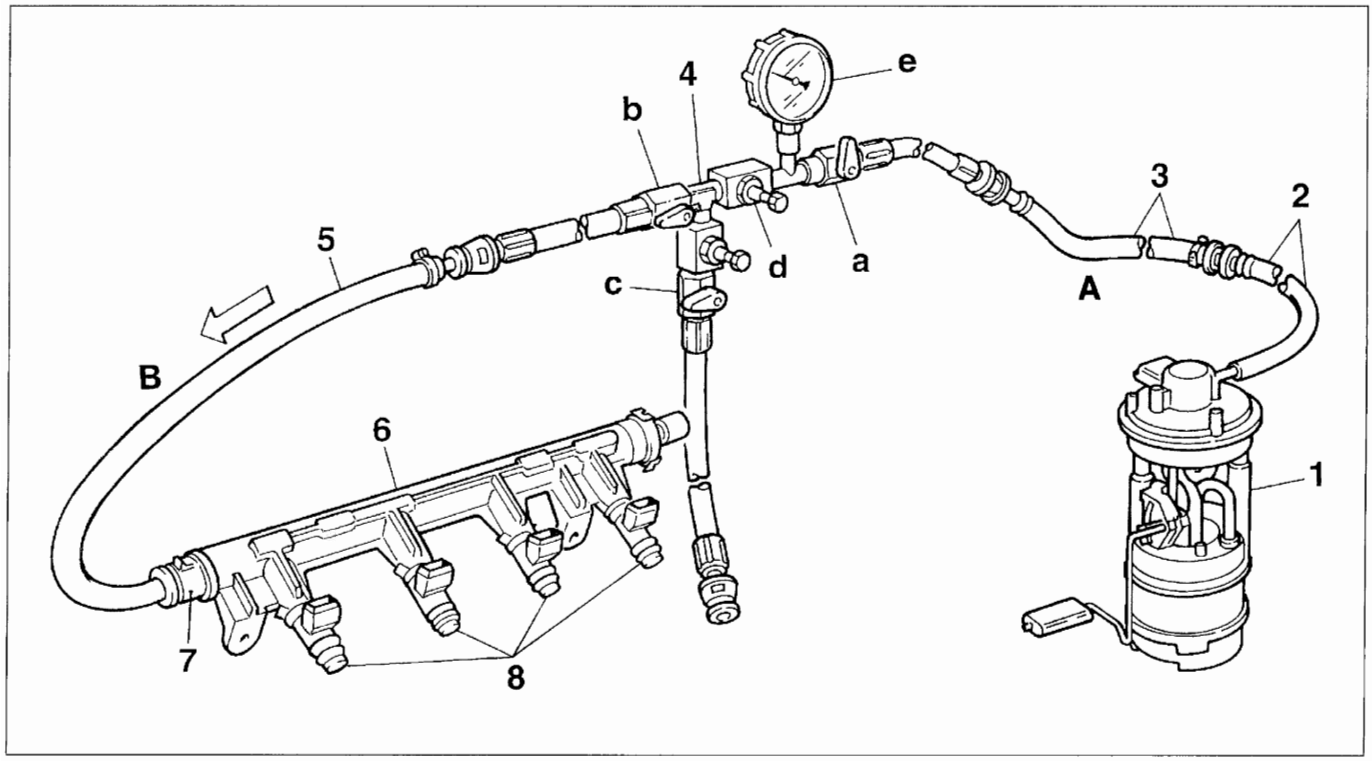
Maintain the test equipment as described in the above sub-section, close the valve (b), keeping the valve (c) closed and the valve (a) fully open.
Switch the ignition on and check on the pressure gauge (e) that the pressure, after rising to a value of about 3.5 bar, settles to a pressure of about 3.2 bar (the pressure drop is due to the fact that after a few seconds of operation the pump stops, as the engine has not started).

If the pressure drops below the above-mentioned values, check the part of the system upstream of the manifold for leaks; if no leaks or damage on the fuel delivery pipe are found, replace the fuel pump assembly because, as described in the sub-section relating to the fuel pump, the pressure regulator is housed in the assembly and CANNOT be replaced.

After repeating the check, if the pressure exceeds the specified value and stabilizes at a higher level, replace the fuel pump as there are operating faults in the pressure regulator housed in the pump.

If the specified pressure is obtained, check the fuel manifold and fuel injectors for leaks in accordance with the procedure described below.

Checking fuel injectors for leaks



P3W55BJ01

1. Complete fuel pump
2. Fuel delivery pipe
3. Adaptor (A)
4. Test device no. 1860955000
5. Adaptor (B)
6. Fuel manifold
7. Quick-fit connector on manifold
8. Fuel injectors

Maintain the test device as described in the above sub-section, fully open the valve (b), keeping the valve (c) closed and the valve (a) in the fully open position.

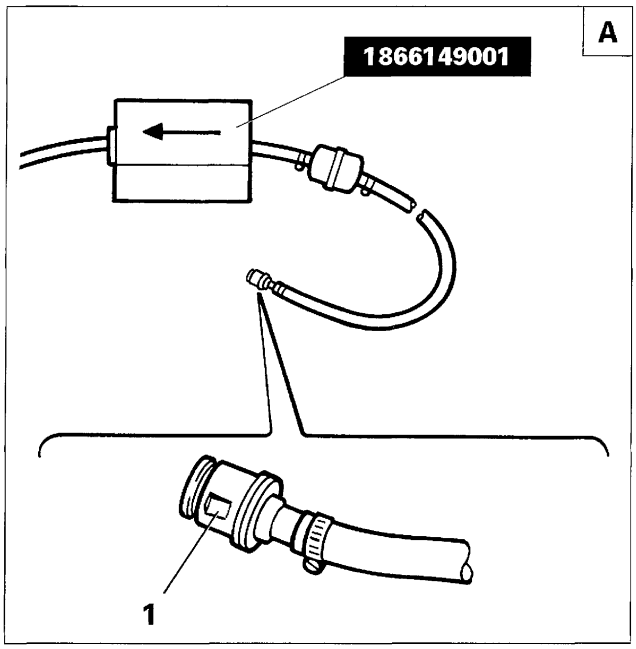
Switch the ignition on and watch the pressure gauge (e) to check that the pressure, after increasing to about 3.5 bar, settles to about 3.2 bar, then close the valve (a) and check that the pressure remains constant for at least one minute; if not, there is a leak from one or more injectors.

Removing test device

Remove the test device 1860955000 with the ignition off (STOP position), as described below:

- insert the end of the pipe connected to the valve (c) into a suitable container;
- open the valve (c) and drain the surplus fuel into the container;
- keep the pipe in the container and disconnect the end of the delivery pipe from the female connector of the adaptor (A), keeping the coupling upwards;
- allow the fuel present in the pipes to flow into the container;
- disconnect the end of the adaptor (B) from the connector on the fuel manifold and allow the residual fuel to flow from the pipes into the container;

f reconnect the fuel delivery pipe to the fuel manifold.



P3W56BJ01

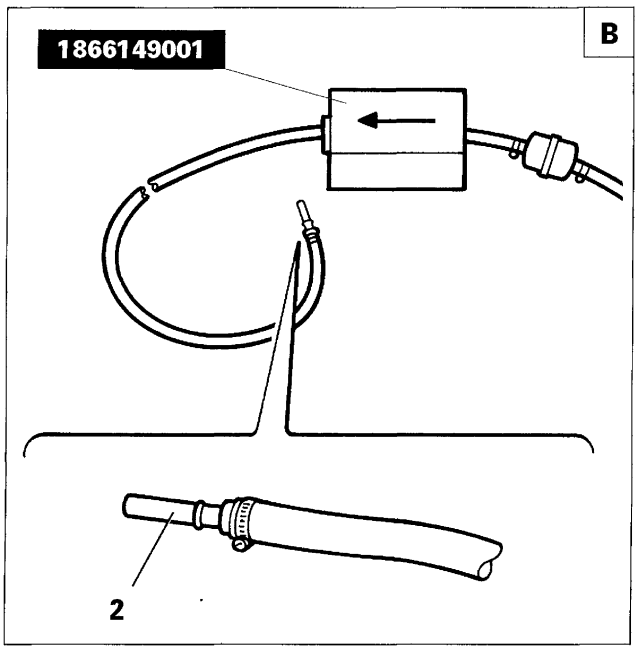
Checking fuel consumption with FLOWTRONIC 1866149001 device

To carry out the check, the device must be configured with the connections shown in the figures:

A. delivery pipe side
B. fuel manifold side

If the device cannot be adapted in this way, proceed as described below:

- cut the end on the inlet pipe to the FLOWTRONIC device and replace with with a quick-fit female connector (1), contained in the Kit No. 1860955003, as shown in the figure A;

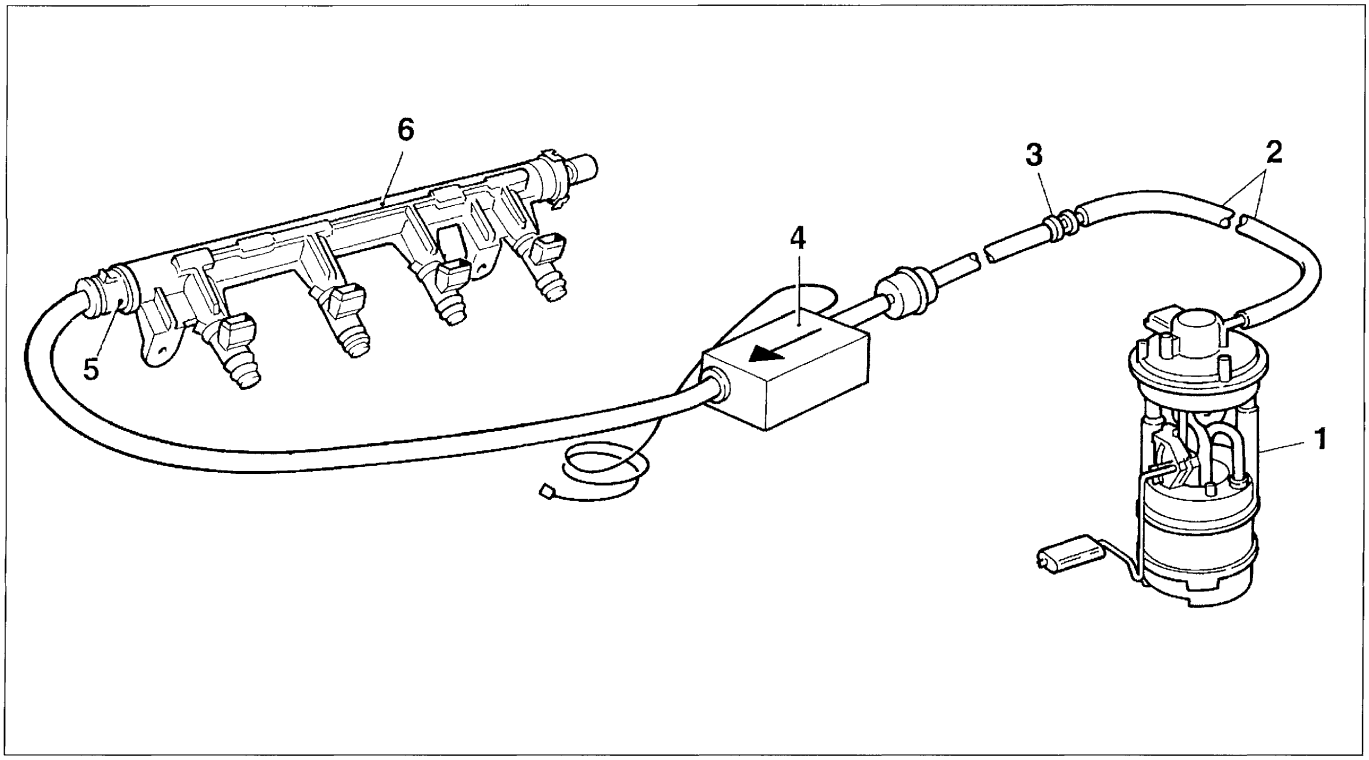


P3W56BJ02

- cut the end on the outlet pipe from the FLOWTRONIC device and replace it with a male connector (2), contained in the Kit No. 1860955003, as shown in Figure B.

The removed connectors should be saved for future connections.

- discharge the fuel pressure in the delivery pipe and disconnect the pipe from the fuel manifold, as described in the preceding sub-sections;
- fit the end of the delivery pipe to the quick-fit female connector of the FLOWTRONIC device and the male connector to the quick-fit connection on the fuel manifold;
- place the device in the engine compartment, bring the connecting cable inside the car and connect the device as described in the instructions supplied with the device;
- check the consumption in accordance with 93/116 CE standards and check that the values correspond to those stated in Section 00 - Technical data.



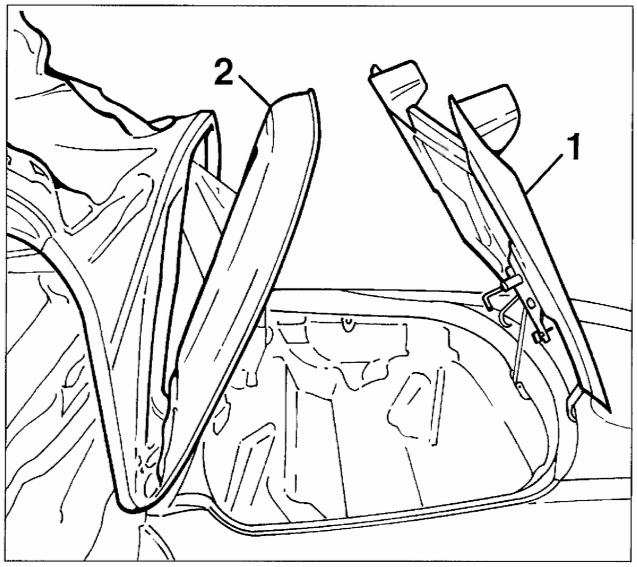
P3W57BJ01

1. Complete fuel pump
2. Fuel delivery pipe
3. Quick-fit female connection
4. FLOWTRONIC device
5. Male terminal
6. Fuel manifold

- carry out the consumption test on the road in accordance with the directive 93/116 CE (litres per 100 km):
  URBAN CYCLE - incluces one cold start, followed by a simulation of a varied town journey;

  NON-URBAN CYCLE - includes frequent accelerations, in all gears, simulating normal non-urban use of the vehicle; the speed varies between 0 and 120 km/h;
  AVERAGE COMBINED CONSUMPTION - covers 33% urban cycle and 67% non-urban cycle;
- check that the values measured correspond to those given in the "Introduction and technical data" section.

NOTE *Type, traffic situations, driving style, weather conditions, version/accessories, presence of roof rack, presence of special equipment and general condition of the vehicle, can lead to different fuel consumption values from those measured by the above-mentioned procedures.*



P3W58BJ01

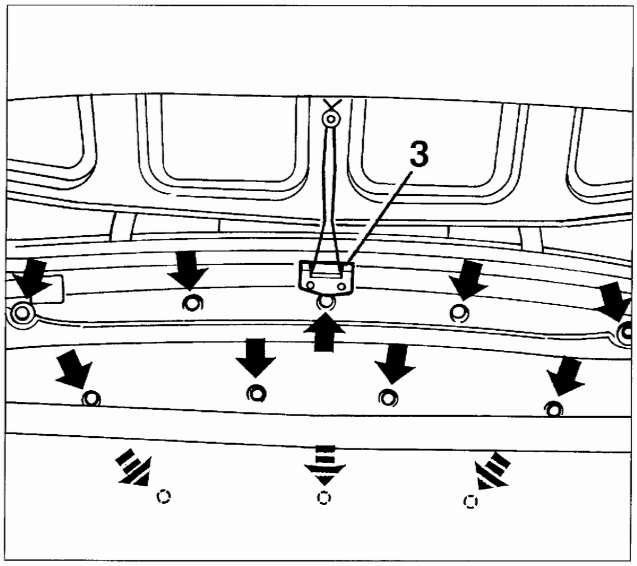
FUEL CAGE ASSEMBLY

NOTE *To remove the assembly from the tank, the fuel must not exceed half the maximum level.*

Removal

- open the flap (1) covering the hood compartment (the lever is located in the rear door ledge on the driver's side) and lift the hood base frame (2);

Secure the flap and hood frame safely in a raised position, to prevent them accidentally falling.



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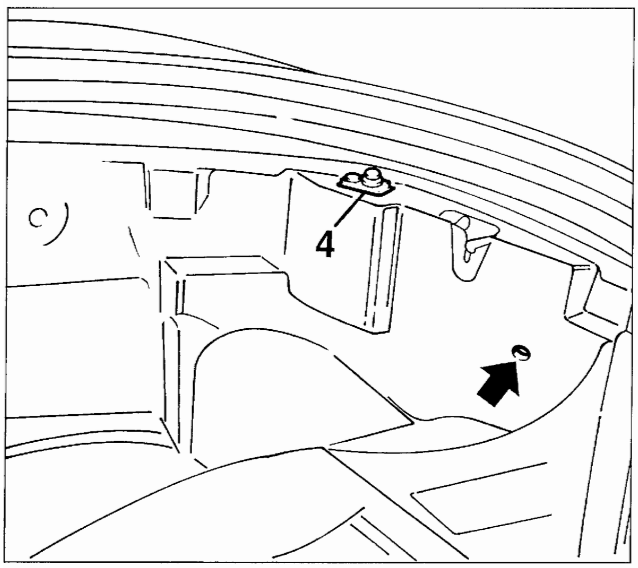
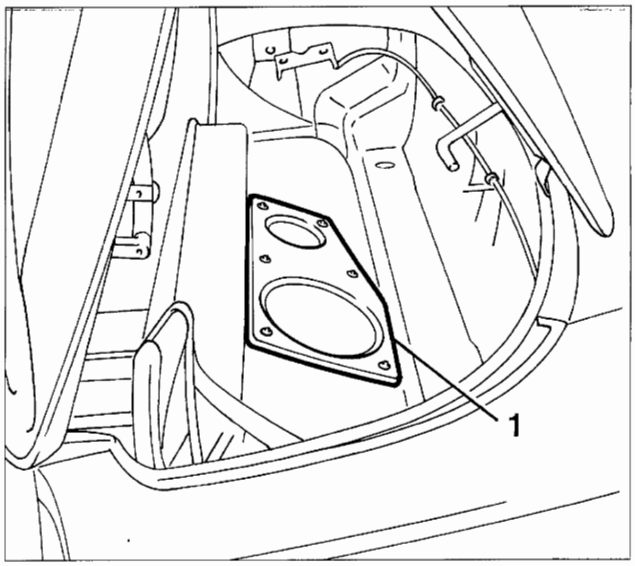
- remove all the buttons securing the trim panels, shown by the arrows, remove the flap stop supporting block (3) to release the panel, then reposition it;



P3W58BJ03

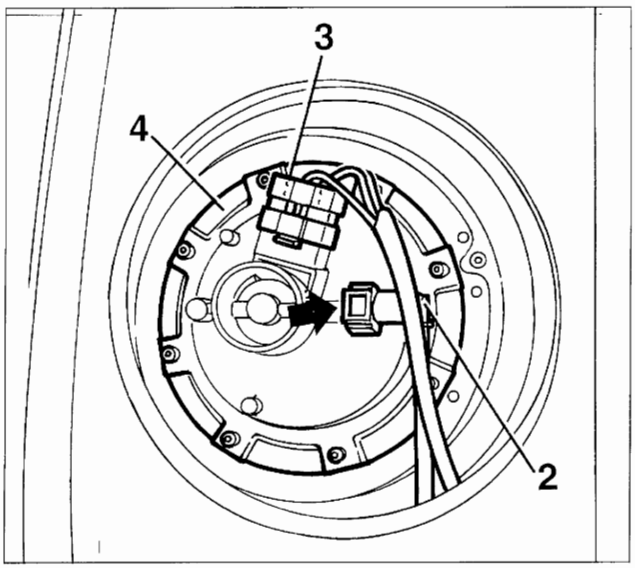
- remove the switch (4) on the side, remove the side button (arrowed) from both sides, then release and remove the trim panels from the hood compartment;



P3W59BJ01

- undo the screws and remove the flange (1) which shuts off the access to the cage assembly;
- disconnect the delivery pipe (2) by pressing the retaining clips of the quick-fit connector and plug the end of the pipe, then disconnect the wiring connector (3).

Because of the position of the tank, it is essential to avoid fuel drips which would cause persistent smells in the car interior.



P3W59BJ02

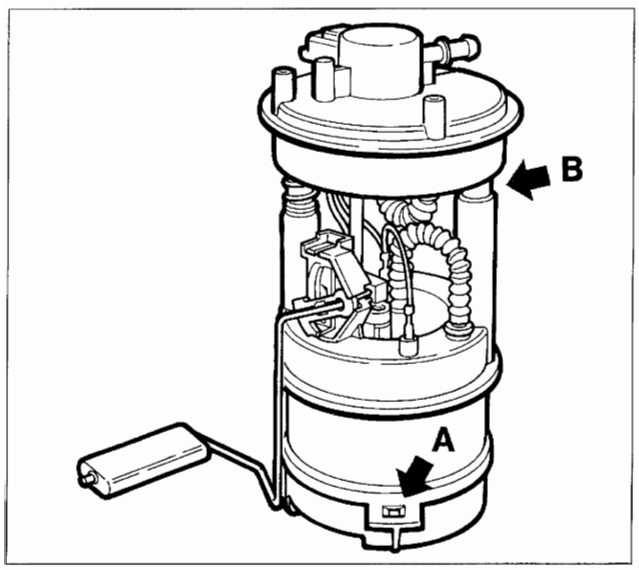
- undo the screws and remove the ring nut (4) securing the cage assembly to the tank;
- remove the complete cage assembly, taking care not to damage the seal.

Refitting

Reverse the order of operations for removal; at the end make sure that there are no fuel leaks.

Removing fuel pump

- release the three plastic locking teeth (arrow A) and remove the bottom of the cup, and then remove the mesh prefilter;
- withdraw the delivery pipe from the fuel pump, removing the attachment clip;
- disconnect the wiring terminals from the fuel pump and fuel gauge sender unit, then release the top of the cage, withdrawing the spyglass connection after releasing the stop lug (arrow B);
- release the stop lug and withdraw the fuel pump from the cage.

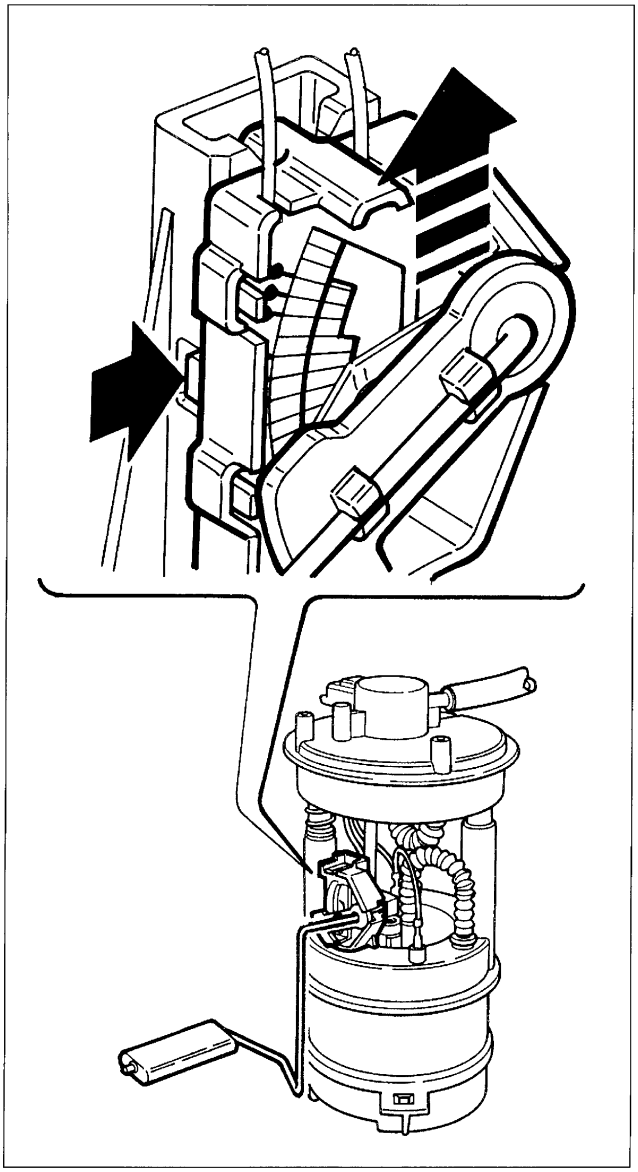


P3W59BJ03

Refitting

To refit, reverse the procedure for removal.

During refitting, the wiring terminals cannot be reversed as they are of different sizes.



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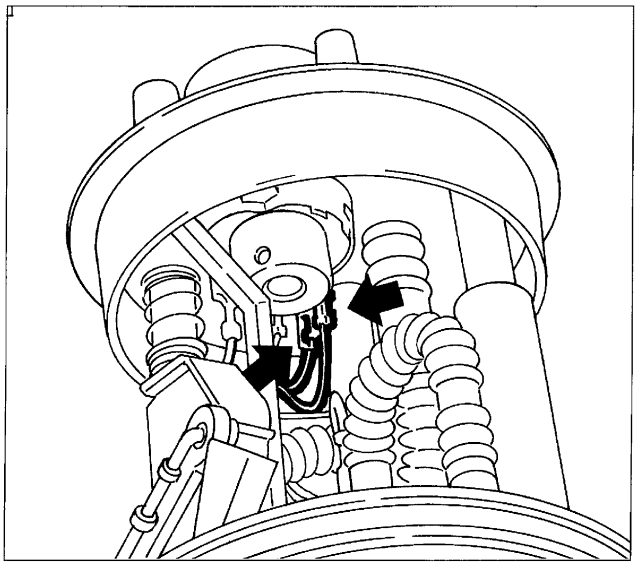
Removing fuel gauge sender unit

- Release the retaining lug (arrowed) and withdraw the fuel gauge sender unit, sliding it in the direction of the arrow.



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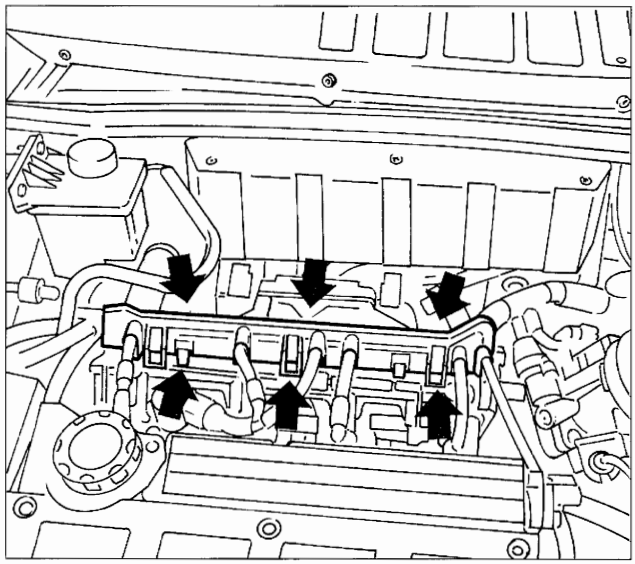
- Disconnect the wiring connections of the fuel gauge sender unit.

Refitting

Reverse the procedure for removal, making sure that the connections are in the correct position.



P3W61BJ01

FUEL MANIFOLD AND FUEL INJECTORS

Before removing the manifold, discharge the pressure by following the procedure described at the beginning of this sub-section.

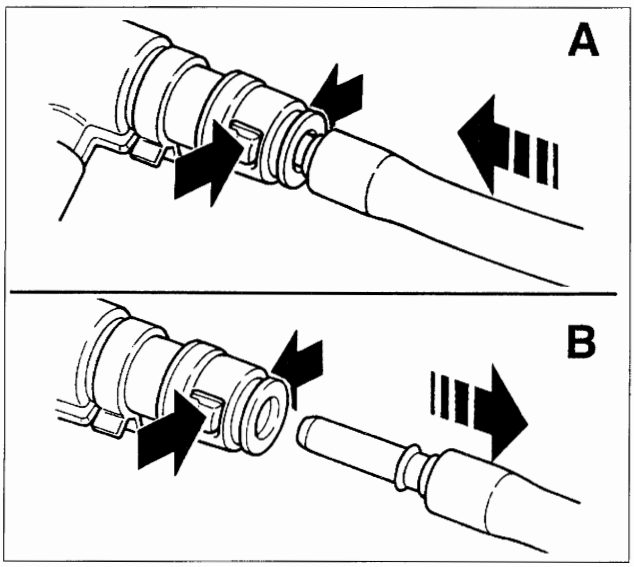
Remove the manifold as follows:

- release the front and rear clips (arrowed) securing the cable duct to the manifold;
- disconnect the wiring connectors from the fuel injectors and timing variator and move the cable duct aside;
- disconnect the fuel delivery pipe (1) from the manifold in two stages:

A. press the retaining clips, at the same time pushing the end of the pipe in the direction indicated to release it;
B. keep the clips pressed and withdraw the end from the manifold;

- undo the two screws (arrowed) securing the manifold and remove it.

The fuel injectors have no retainers; to remove them simply withdraw them from their seating (see detail).



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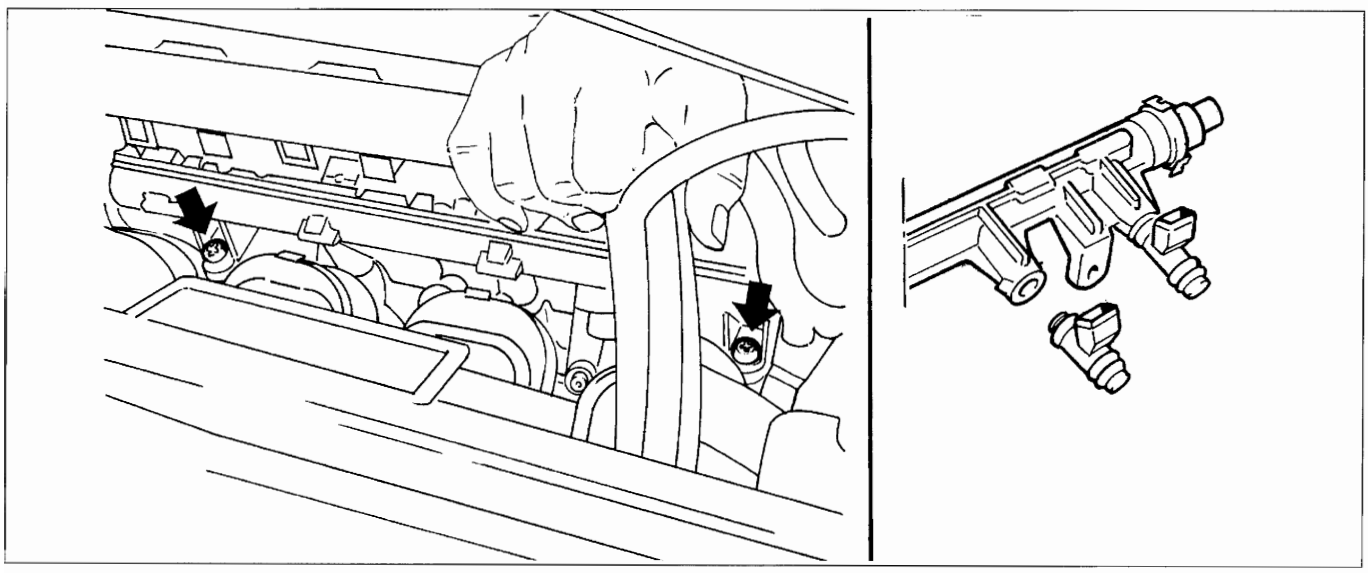

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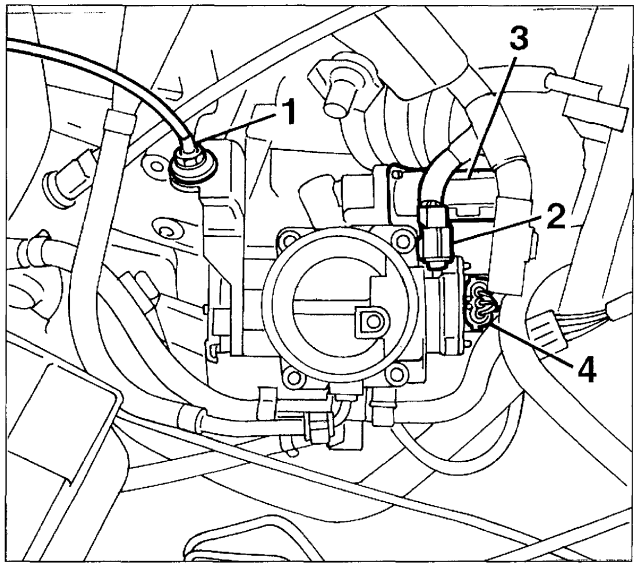

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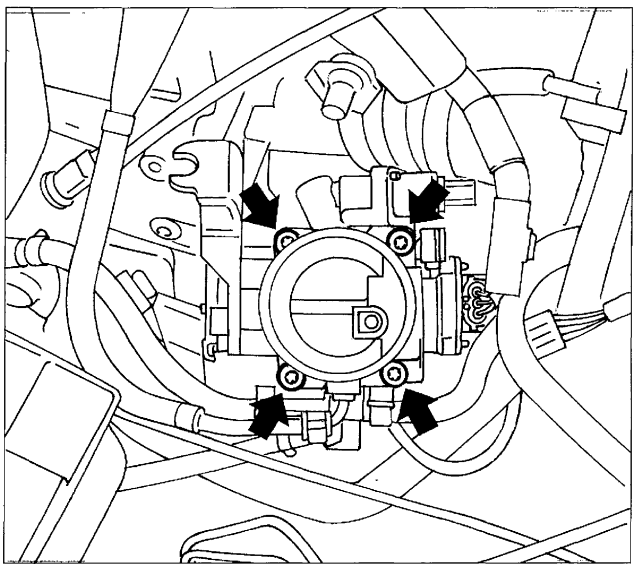

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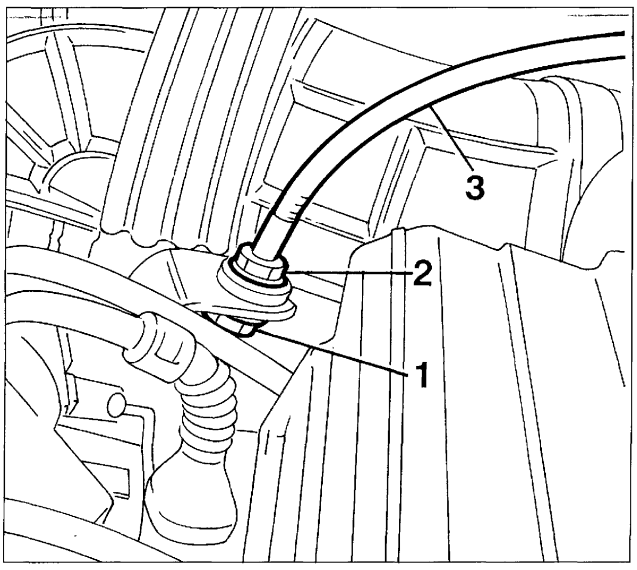


P3W62BJ03

THROTTLE BODY

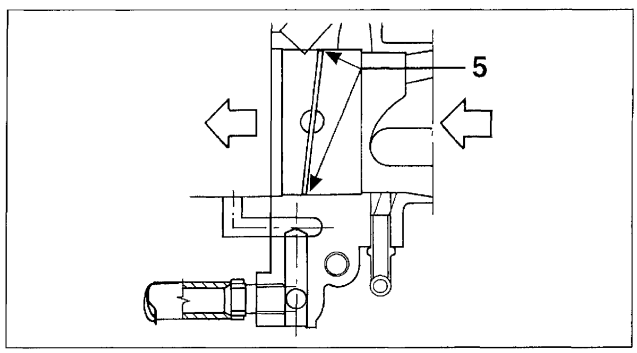
NOTE *The throttle body and air flow meter are integrated in the same unit.*

Removal-refitting

To remove the throttle body, proceed as follows:

- remove the inlet hose from the throttle body, slackening the attachment clips;
- remove the throttle cable (1), fully undoing the connection on the adjustment bracket and releasing the cable from the lever on the throttle body;
- disconnect the wiring connectors from the throttle position sensor (2), idle adjustment solenoid (3) and air flow meter (4);
- withdraw both connecting pipes from the PCV valve;
- undo the four screws (arrowed) securing the throttle body to the inlet manifold;
- remove the coolant pipes from the inlet and outlet pipes, and plug them.

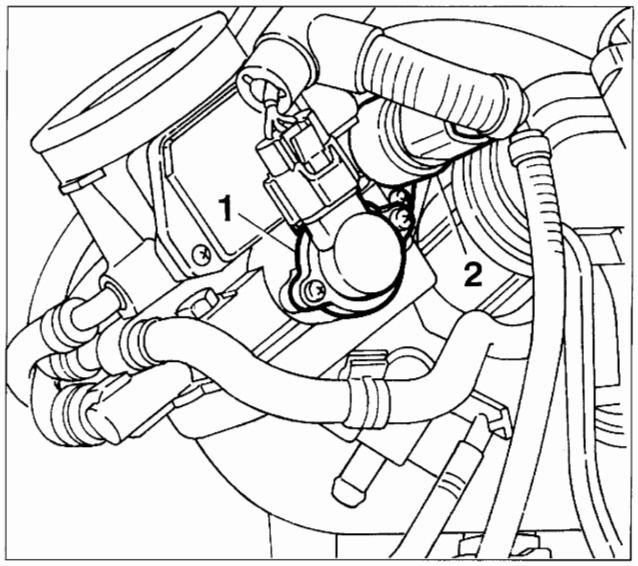
NOTE *Do not remove the layer (5) of molybdenum disulphide applied to the edge of the butterfly.*



P3W62BJ04

ADJUSTING THROTTLE CABLE

- undo the locknut (1);
- working on the adjustment nut (2), adjust the play of the throttle cable (3):
  a) screw up to reduce the play;
  b) unscrew to increase the play;
- after completing the adjustment, lock the locknut.



P3W63BJ01

ENGINE IDLE SPEED ADJUSTMENT ACTUATOR

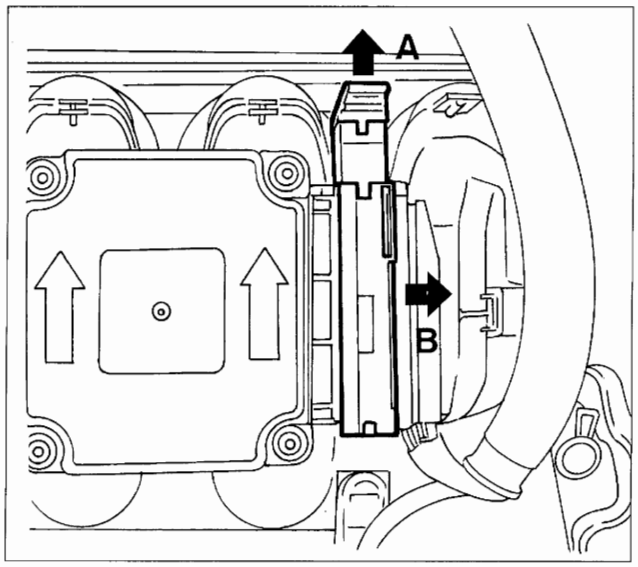
Removal-refitting

To remove the engine idle speed adjustment actuator, disconnect the connector and undo the attachment screws.

THROTTLE POSITION SENSOR

Removal-refitting

To remove the throttle position sensor (2), disconnect the connector and undo the attachment screws.



P3W63BJ02

ENGINE CONTROL UNIT

Removal-refitting

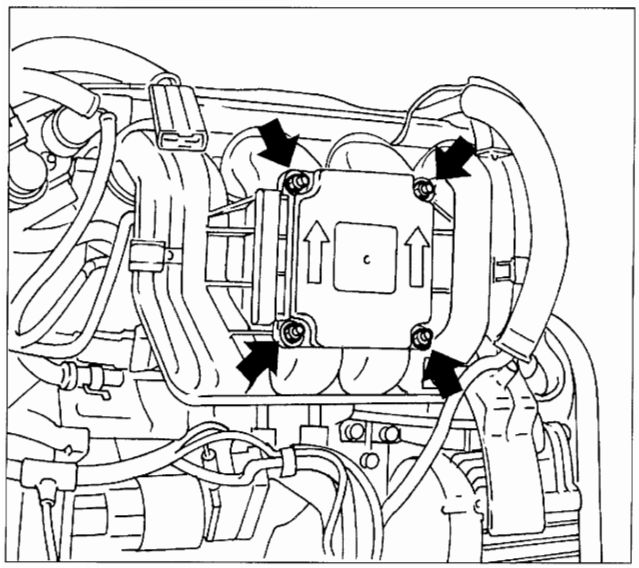
The control unit is mounted on the engine, secured by four nuts to the inlet manifold.

To remove the control unit, proceed as follows:

- disconnect both wiring connectors in two stages:

A. pull the coloured button upwards to release the connector;

B. pull the connector away.

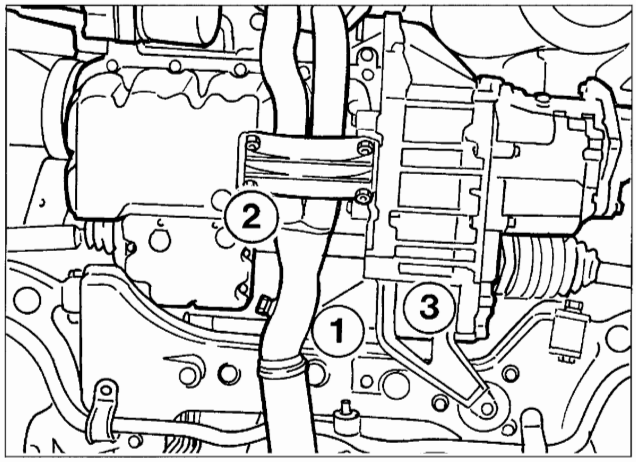


P3W63BJ03

- undo the screws securing the control unit and remove it.

NOTE *When refitting the connector, proceed as follows:*

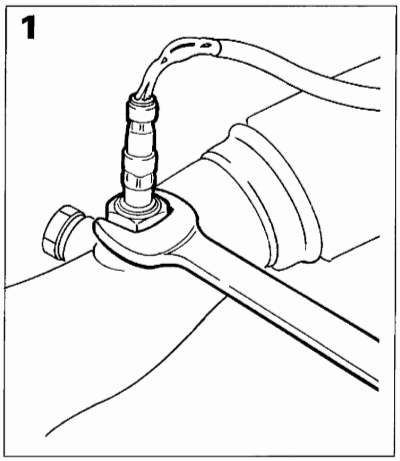
- *bring the connector in contact with the control unit;*
- *press the button and at the same time push the connector.*



P3W64BJ01

LAMBDA PROBE
KNOCK SENSOR
VEHICLE SPEED SENSOR

1. Lambda probe
2. Knock sensor
3. Vehicle speed sensor



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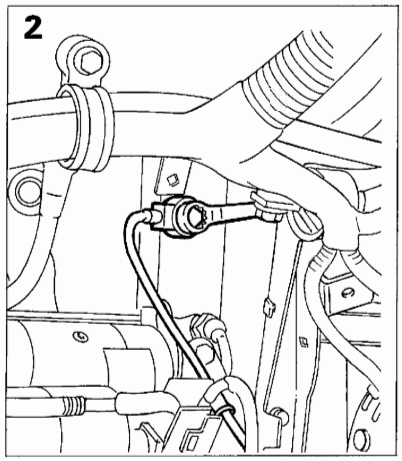

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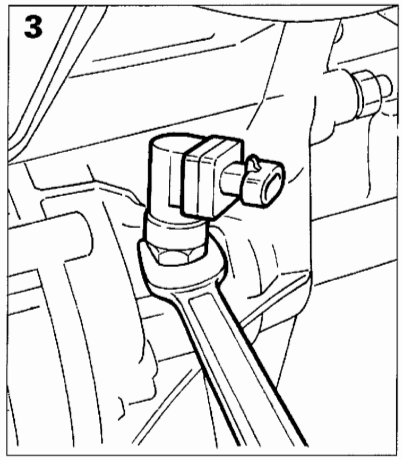
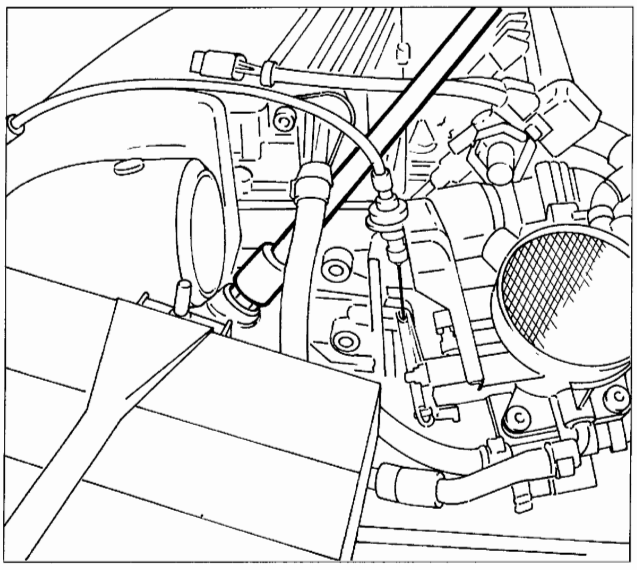


P3W64BJ04

Removal-refitting

1. Disconnect the wiring connector, then unscrew the Lambda probe and remove it from its seating.
2. Disconnect the wiring connector and undo the screw securing the knock sensor, and remove it.
3. Disconnect the wiring connector and undo the vehicle speed sensor casing, and remove it from its seating.



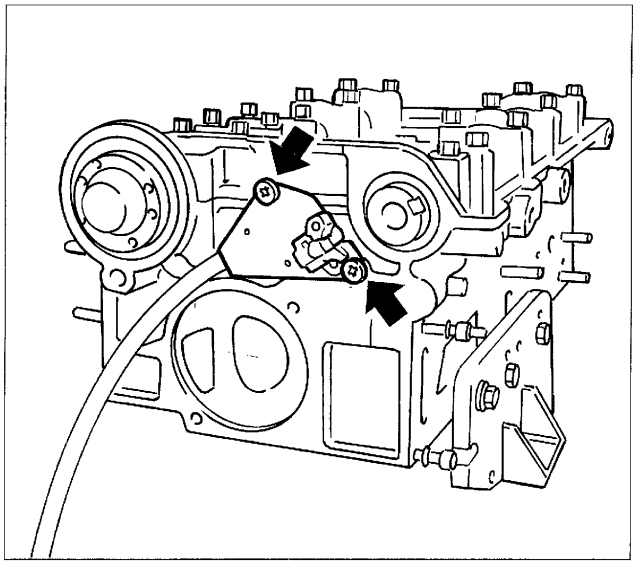
P3W64BJ05

COOLANT TEMPERATURE SENSOR

Removal-refitting

- Disconnect the wiring connector from the sensor;
- undo the sensor, removing it from its seating.

Take great care to refit the sensor and wiring connector correctly, as the information transmitted by the sensor is also used by the control unit to control the radiator fans.



P3W65BJ01

ENGINE TIMING SENSOR

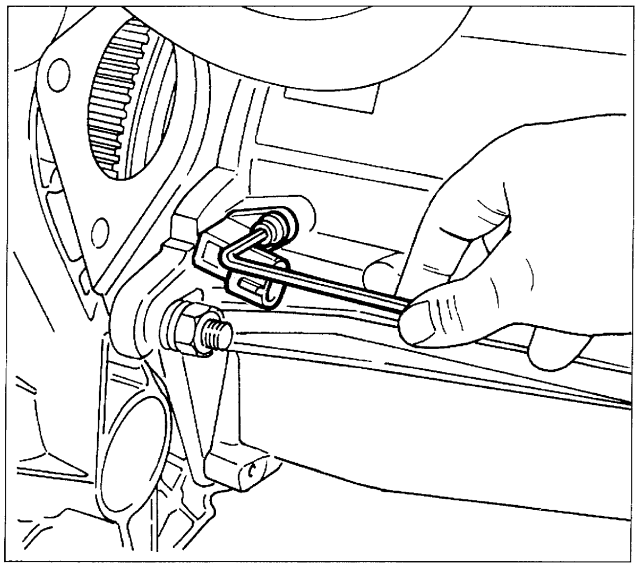
Removal-refitting

This operation involves removing the toothed timing belt and exhaust side camshaft sprocket.

After carrying out these operations:
- disconnect the electrical connector;
- undo the two screws (arrowed) and remove the sensor.

To refit, reverse the procedure for removal, following the instructions for fitting and tensioning the timing belt.

NOTE *The sensor does not require any form of adjustment.*



P3W65BJ02

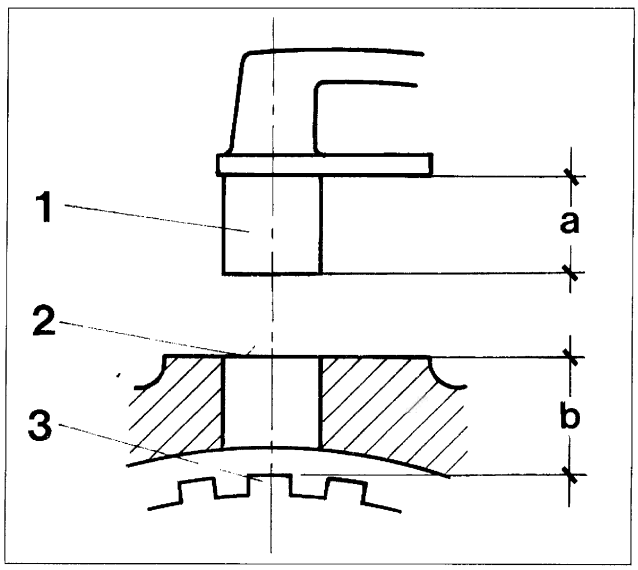
ENGINE RPM SENSOR

Removal-refitting

Place the vehicle on ramps, then, working from under the vehicle:

- disconnect the electrical connector;
- undo the screw securing the sensor and withdraw the sensor from its seating.

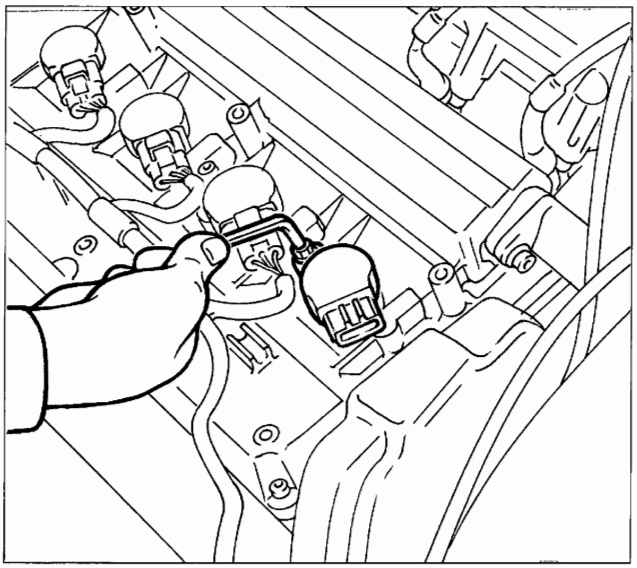
NOTE *The sensor is fitted in the factory with tolerances to ensure a gap of 0.8 ± 0.4 mm, without further need for adjustment. This gap is ensured even if the sensor is replaced.*



P3W65BJ03

To check the gap between the sensor and phonic wheel, proceed as follows:
- measure the distance between the end of the sensor and the bottom of the sensor bracket (dimension "a");
- measure the distance between the mounting area on the engine block and the top of the tooth (dimension "b"), repeating the measurement on at least two opposing teeth;
  The gap (t = b-a) must be between 0.4 and 1.2 mm.

1. Sensor
2. Mounting area
3. Phonic wheel tooth



P3W66BJ01

IGNITION COILS

Removal-refitting

Remove the coils as follows:

- remove the coil cover by undoing the attachment screws and removing the oil filler plug;
- disconnect the electrical connector;
- unto the screw and remove the coil, withdrawing it from its seating.

NOTE *The coil has an extension of silicon material with high dielectric power, which contains a pressure contact loaded by a spring.*
Do not dismantle the two parts, so as not to lose or dirty the internal contact.
In the case of replacement, it is not necessary to separate the coil from the extension, as the complete coil-extension assembly is supplied as a spare part.