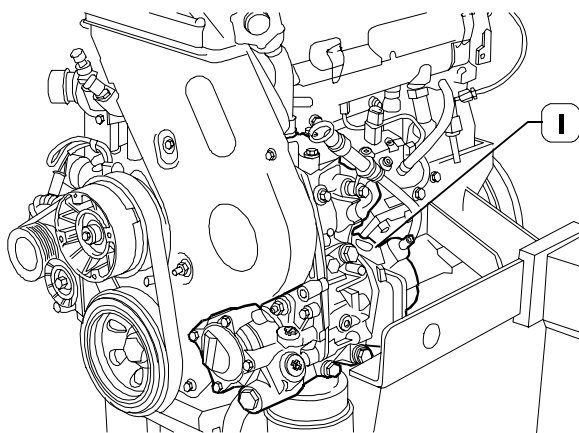


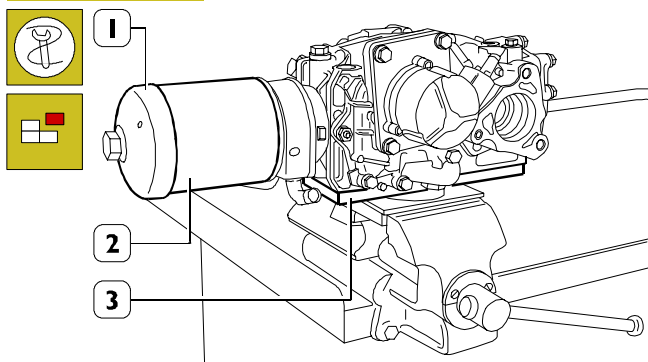
543050 AUXILIARY MEMBER ASSEMBLY**Figure I64**

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Auxiliary components are collected into one support (1) fixed to engine upper block side and operated by the timing belt which controls the camshaft.

On the mounting there are oil ducts, for lubricating the various components.

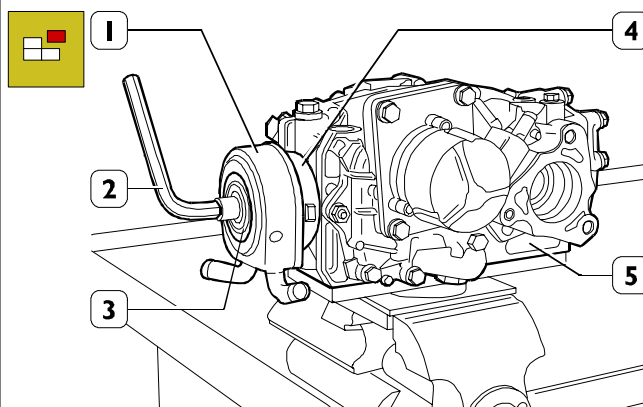
The following components are fitted on said support: injection pump, oil pump and control valve, servo brake vacuum pump and power steering pump, double-action oil filter and heat exchanger.

Dismantling auxiliary member assembly**Figure I65**

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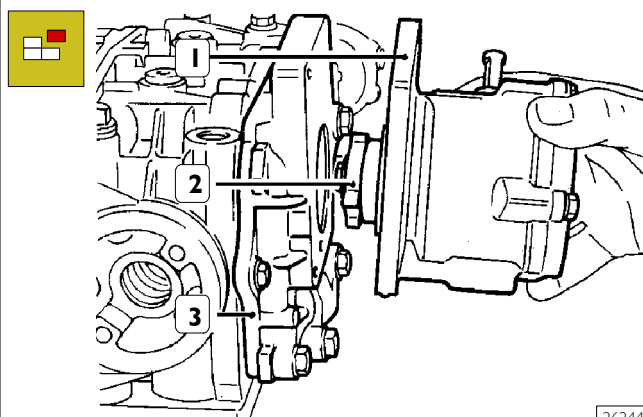
Fit accessory equipments group with screws on support 99360363 (3) previously clamped in a vice.

Unscrew oil filter (2) with tool 99360091 (1).

Figure I66

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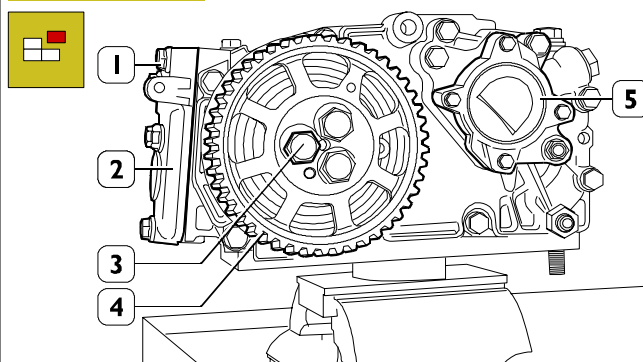
With a socket head wrench (2) unscrew fittings (3) fastening heat exchanger (1) to the accessory equipments group (5) and mounting (4).

Figure I67

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Remove vacuum pump (1) complete with drive joint (2) and gasket.

Remove oil pump rear cover (3) complete with oil pressure control valve.

Figure I68

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Remove the power steering pump (5). Take out the screws (3) and extract the oil pump control gear (4). Take out the screws (1) and remove the top cover (2).