

PART	TORQUE	
	Nm	kgm
Engine auxiliary units		
Screw, fan distance piece to electromagnetic pulley	13 ± 1	1.3 ± 0.1
Screw, fan to distance piece	$6 \pm 0,6$	0.6
Screw, starter motor	41 ± 4	4.1 ± 0.4
Engine assembly suspension		
M12 screw fixing bracket for flexible plug to engine	$90 \div 74$	$9 \div 7.4$
M10 screw fixing bracket for flexible plug to frame	$58 \div 47$	$5.8 \div 4.7$
M12 screw fixing bracket for flexible plug to frame	$101 \div 83$	$10.1 \div 8.3$
M12 self-locking nut fixing flexible plug to brackets	49	4.9
Screw securing rear bracket supporting gearbox	35	3.5
Nut securing flexible plug to rear bracket supporting gearbox	49	4.9
Screw securing flexible plug to cross member	20	2
M12 screw securing cross member to frame	$101 \div 83$	$10.1 \div 8.3$